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# OF THE EFFECTS OF SIMULATED ENGINE INLETS ON THE BLADE VIBRATORY STRESSES OF THE SR-3 MODEL PROP-FAN

Prem N. Bansal

Hamilton Standard Division United Technologies Corporation Windsor Locks, Connecticut 06096

September, 1985

National Aeronautics and Space Administration
Lewis Research Center
Cleveland, Ohio 44135
Contract NAS3-24222
Task Order Number 4

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#### **FOREWORD**

The experimental effort described in this report was conducted by the United Technologies Research Center in cooperation with the NASA-Lewis Research Center, the Lockheed-Georgia Company, and the Hamilton Standard and Pratt and Whitney Aircraft Divisions of the United Technologies Corporation, under NASA contract NAS3-23710, known as the GUN3 test series.

The vibratory blade stress evaluation portion of the overall effort was conducted by Hamilton Standard under NASA contract NAS3-24222, task order number 4. Mr. Irving E. Sumner of the NASA-Lewis Research Center was the technical monitor for the contract.

The data reduction was performed by Mr. Donald J. Marshall and the analysis and reporting was conducted by Mr. Prem N. Bansal, under the direction of Mr. Bennett M. Brooks, Hamilton Standard Project Manager.

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#### SUMMARY

A cooperative wind tunnel test program, referred to as GUN-3, had been conducted previously at the United Technologies Research Center to assess the effect of inlet configuration and location on the inlet face pressure recovery and inlet drag in the presence of a high-speed advanced turboprop. These tests were conducted with the inlets located just downstream of the SR-3 model Prop-Fan, a moderately swept, eight-bladed 62.2 cm (24.5 inch) diameter advanced, high-speed turboprop model fabricated from titanium. The participants in this test program, conducted from November 1983 to January 1984, were the Lockheed-Georgia Company, Hamilton Standard, Pratt & Whitney Aircraft, and the NASA-Lewis Research Center. During these tests, two blades of the SR-3 model Prop-Fan were strain gaged to measure the vibratory blade stresses occurring during the inlet aerodynamic test program. The purpose of the effort reported herein was to reduce and analyze the test results related to the vibratory strain gage measurements obtained.

Three inlet configurations had been tested. These were: 1) single scoop, 2) twin scoop, and 3) annular. Each of the three inlets was tested at a position just behind the rotor. The single scoop inlet was also tested at a position further aft. Tests were also done without an inlet.

During testing, several parameters such as tunnel speed, rotational speed, shaft power, and inlet flow had been varied to determine their effects on blade stresses. All tests were conducted with uniform inflow to the rotor, that is, without angular inflow. Two blades were gaged with four strain gages on the camber side of each blade. Bending and torsional vibratory stresses were measured and recorded.

In this effort, the test data were analyzed to determine total blade vibratory stresses and the harmonic vibratory stress components. The blade modal frequencies were determined from the spectral plots, and the blade responses found within the test range were examined. Specifically, the 2P blade response was significantly affected by the first mode 2P critical speed.

The inlet has been identified as an important source of dynamic excitation for Prop-Fans. Results of the data analysis show that the blade vibratory stresses were significantly affected by the presence of an inlet. The measured blade stresses were a function of the inlet type, the inlet/rotor spacing, and the inlet flow rate.

The annular inlet produced a blade response that was only slightly higher than the no inlet response. The single scoop and twin scoop inlets produced a very significant 2P response near the 2P critical speed, as expected. In comparison to the twin scoop inlet, the maximum 2P responses due to the single scoop mid and forward inlets were only one-third and two-thirds as high, respectively. Still, these results emphasize the importance of avoiding critical speeds in the continuous operating range.

Near the design cruise condition, the forward single scoop inlet produced significant 1P response, which was reduced by about 50% when the inlet was moved further away from the rotor, that is from the forward position to the mid position. The 1P response due to the twin scoop inlet was very low and always lower than the 2P response. This indicates that the twin scoop may be promising from an excitation factor (EF) standpoint, if the critical speed response can be controlled. For all inlets, the effect of increased inlet flow was to reduce the 1P and 2P blade response.

At the 0.8 cruise Mach number, 0.81 design mass flow ratio, and at an operating speed of 8204 rpm (near 100% rpm), the single scoop mid-inlet produced an equivalent 1P excitation factor (EF) of about 2.3. The EF is based on the blade inboard bending vibratory stresses, which were the highest measured stresses compared to the other strain gage locations of the blade.

Using finite element modeling techniques, blade stresses and frequencies were calculated for three test points. Correlation between test and predicted blade natural frequencies was good. However, the test 1P and 2P vibratory stresses were underpredicted.

In order to improve correlation between the tested and predicted blade vibratory stresses, several areas for further investigation have been identified.

#### 1.0 INTRODUCTION

During the last decade, Hamilton Standard, in a joint effort with NASA, has successfully developed and demonstrated new concepts for advancing the state-of-the-art of high-speed Prop-Fan propulsion systems. As a part of this development effort, the structural integrity of model Prop-Fans has been demonstrated in wind-tunnel testing. The results of some of these investigations have been published in references 1-3.

Several paper studies [4] have shown that at cruising speeds of Mach 0.7 to 0.8, both military and civil transport aircrafts using Prop-Fan propulsive systems would produce significant savings in fuel cost (20 to 35 percent) relative to equivalent technology turbofans. Furthermore, for tactical transports there is also the potential for up to 30-percent reductions in field length for the same payload and range. However, to attain these objectives, the design of engine installations requires special considerations so that the beneficial effects of these installations are enhanced and the adverse effects are minimized.

An important part of the installation is the engine inlet, which has a large effect on the integrated engine/Prop-fan performance for tractor configurations. Recently, concerns have been expressed that the inlet may also be an important source of excitation of blade vibratory stress. This traditionally has not been a concern for conventional propellers. However, the smaller diameters and larger hub-to-tip ratios of the Prop-fan concept cause the inlet to encompass a larger percentage of the disk area and to be closer to the blade tips than for conventional propellers. This causes more blockage on the Prop-fan, which is exaggerated by the Prop-fan's higher disk loadings.

Aspects of inlet design, and potential inlet candidates for Prop-Fan applications are discussed in references 5 and 6. Inlet/Prop-Fan interaction effects on the overall performance of the propulsive system are discussed in reference 7.

A cooperative wind tunnel test program, referred to as GUN-3, had been conducted at the United Technologies Research Center to assess the effect of inlet configuration and location on the inlet face pressure recovery and inlet drag in the presence of a high-speed advanced turboprop (Reference 8). The tests were conducted with the inlets located just downstream of the SR-3 model Prop-Fan, a moderately swept, eight-bladed 62.2 cm (24.5 inch) diameter advanced, high-speed turboprop model fabricated from titanium. The participants in this test program, conducted from November 1983 to January 1984, were the Lockheed-Georgia Company, Hamilton Standard, Pratt & Whitney Aircraft, and the NASA-Lewis Research Center. During these tests, two blades of the SR-3 Model Prop-Fan were strain-gaged to measure vibratory blade stresses occurring the inlet aerodynamic test program. The purpose of the effort reported herein was to reduce and analyze the test results related to the vibratory strain gage measurements obtained.

Three inlet configurations had been tested. These were: 1) single scoop, 2) twin scoop, and 3) annular. All three inlets were tested at a forward (FWD) location, which was 6.86 cm (2.7 in) behind the pitch change axis of the propeller. In addition, the single scoop inlet was also tested at a location further aft, known as the mid-position, which was 12.45 cm (4.9 in) behind the pitch change axis. The mid-position tests were done in an attempt to investigate a means to minimize the Prop-Fan swirl effect on the pressure recovery at the face of the inlet and to reduce the blade vibratory stresses due to the presence of the inlet.

Tests were performed at Mach numbers up to 0.80 simulating both design cruise and off-design flight conditions. Other important test parameters varied during the testing included rotational speed (windmill to 8550 rpm) and inlet mass flow ratio (0.0 to 1.0). The Prop-Fan blades were set at or near the nominal blade angle (approximately 58-59°) for a Mach 0.80 cruise condition. Due to time constraints, the blade angles were not reset to lower values representing the appropriate design conditions for lower tunnel Mach numbers. This limited the rotational speed range which could be obtained, within the test rig limitations, for tunnel Mach numbers less than 0.8. Lower rpm's were set by Prop-Fan windmilling speeds and upper rpm's by rig power limits.

Two blades were gaged, with four strain gages installed on the camber side of each blade. Both, bending and torsional vibratory stresses were measured and recorded. The test data were analyzed to determine total stress and the p-order (harmonic) vibratory stress components.

Blade vibratory stresses, for three known test conditions, were predicted using finite element modeling techniques. The predicted stresses were compared with experimental results. Also the blade natural frequencies were calculated and compared with test values.

This report provides a description of the test model, test facility, instrumentation, data acquisition, data reduction, and analytic technique, and also provides a discussion of the results.

#### 2.0 TEST PROGRAM

The United Technologies research facilities had been used to conduct the test program in a cooperative effort by the Lockheed-Georgia Company, Hamilton Standard, Pratt & Whitney Aircraft, and NASA-Lewis. The tests known as the GUN-3 series, were performed from November 1983 to January 1984 under separate NASA contract (NAS3-23710) and are described, in detail, in Reference 8. The test installation, model instrumentation, and test conditions are described in the following sections.

#### 2.1 Test Installation

Testing had been conducted in the United Technology Research Center (UTRC) 8-foot high-speed wind-tunnel. The SR-3 Prop-Fan assembly was provided by NASA-Lewis, and is shown mounted on the test rig in Figure 1. The SR-3 model consisted of eight solid titanium, moderately swept blades. The blade diameter was 62.2 cm (24.5 in). It is an approximately 1/8 scale, variable pitch (ground adjustable) configuration.

The SR-3 Prop-Fan was designed for cruise conditions at an altitude of 10.7 km (35,000 ft) at a flight speed of 0.8 Mach number, with a tip rotational speed of 244 m/s (800 FPS). In the model scale, this yields a design rpm of about 7500 to 8500, depending on wind tunnel operating conditions. The Prop-Fan model assembly consisted of a unique hub, blades, spinner, and nacelle afterbody. The blades, hub, and spinner were designed and fabricated by Hamilton Standard and are owned by NASA-Lewis. The nacelle afterbody was fabricated by UTRC per Hamilton Standard design. The inlets were designed and fabricated by Lockheed-Georgia (references 4 and 5). The test model was designed for counter clockwise rotation (viewing upstream). Figure 2 shows an inlet installation.

A more detailed description of the test model, wind-tunnel facility, and propeller dynamometer can be found in references 2, 6 and 8.

#### 2.2 Model Instrumentation

Two blades (#1 and #3) were equipped with strain gages. As shown in Figure 3, four strain gages were installed on the camber side of each of the two blades. The gages are labeled 1, 3, 4 and 6. Gage #1, the inboard gage, measured the bending stress. The mid-blade bending stress was measured by gage #3. The torsional stresses were measured by the VEE-gage (Gage #4). Tip bending stresses were measured by gage #6.

The data tables, which are discussed later, refer to the blade and strain gages using two types of identification. For example, BG3-1, refers to the inboard gage on blade #3. That is, the first numeral refers to the blade number, and the second numeral refers to the gage number. The second type of identification which has been used for the same gage is 3-1.

A detailed description of how the strain gage wiring was routed and connected can be found in reference 2.

#### 2.3 Test Conditions

Tests had been conducted using three inlet configurations. As discussed before, these were: single scoop, twin scoop, and annular. The no-inlet configuration tests were used as a baseline reference. A series of nozzles attached to the downstream exit of each inlet was used to restrict the flow, and thus control the mass flow ratio variations. The mass flow ratio (MFR), as used in this report, is defined as the ratio of the area required to pass inlet air at freestream conditions  $(A_0)$ , to the inlet throat area  $(A_T)$ , that is MFR =  $A_0/A_T$  (see reference 6).

Tests had been conducted over a wide range of conditions to provide data at cruise design and off-design conditions. Variables included Prop-Fan rotational speed (4244 rpm to 8550 rpm), tunnel Mach numbers (0.6, 0.7, and 0.8), mass flow ratio (0 to 1.0), and shaft power 0 to 458 SHP (342 kW). Also, limited data were acquired at 0.4 Mach number. The blade angle was set at or near the nominal design blade angle (approximately 58-59°) for a Mach 0.80 cruise condition. This limited the upper rotational speeds that could be obtained at lower tunnel Mach numbers, due to power limitations of the test rig. Lower rpm limits were set by Prop-Fan windmilling speeds. A complete listing of the operating conditions, including free stream parameters, is given in Table A-I of the Appendix. A brief summary of the tested parameters can be found in Table I.

#### 3.0 TEST DATA

Hamilton Standard and United Technologies Research Center personnel had been responsible for the stress test data monitoring and recording. The data reduction was done at Hamilton Standard. These topics are discussed in the following sections.

#### 3.1 Test Data Acquisition

During wind tunnel testing, blade vibratory stress data had been displayed and monitored, on-line, on a multichannel oscilloscope. For each test point, a written record of the operating conditions was made, and the stress data were recorded using an FM magnetic tape system. The Prop-Fan speed/phase pipper signal was also recorded.

#### 3.2 Test Data Reduction

Initially, the analog tapes were analyzed to obtain total vibratory stresses by using electronic peak detectors and recording the resulting signals on a strip chart (Brush chart). The peak detector outputs were also digitized using an analog to digital conversion system. Based on the digitized data, the system then produced a tabulation of the total vibratory stress amplitude for every strain gage at all of the test points. Data from over 200 test points were tabulated. Each test point contained data for 8 strain gages, from two blades with 4 strain gages each.

The total stresses are expressed as  $\overline{X}+2\sigma$ , where  $\overline{X}$  is the data-sample average of the peak vibratory stress amplitude, and  $\sigma$  is the standard deviation. The instantaneous stress will be below this level 97.72 percent of the time during the sampling period. That is, only 2.28 percent of the vibratory stresses are above this value. It was found that the  $\overline{X}+2\sigma$  value is a good representation of total stress, which is mathematically rigorous. It replaces the previously used "infrequently repeating peak" method, which involves the subjective reading of strip charts. The  $\overline{X}+2\sigma$  stress values are listed in Table A-II of the Appendix.

As a second step in the data reduction process data samples, of 24 seconds in length from the analog tape, were processed to produce spectral analyses for selected strain gages and test conditions. This spectral information was then stored on a computer disc for later retrieval. A Hamilton Standard written computer program was then used to pick out the stress peaks and their associated frequencies. These were then tabulated according to the test point and related strain gages.

Harmonic (p-order) stress component tables were prepared for each of the inlet conditions. In addition to the stress components (1P to 6P), for each of the strain gages, the tables also include the operating conditions for each of the test points.

The p-order stresses for the single scoop forward inlet, single scoop midinlet, twin scoop forward inlet, annular forward inlet, and no-inlet (bare) tests are given in the Appendix, respectively, in Tables A-III, A-IV, A-V, A-VI, and A-VII.

#### 4.0 TEST DATA ANALYSIS

All data points described above were analyzed. In addition, six test points were selected for more detailed data analysis. Test runs 35.2 and 37.2 are from the single scoop mid-inlet tests, and test run 10.2 represents the single scoop forward inlet condition. Test runs 22.2, 24.2, and 22.3 represent the corresponding no-inlet tests at about similar operating conditions. For all the six data points, strip charts, spectral plots, and oscillograms were generated. Samples of a strip chart, spectral plot, and an oscillogram for test run 35.2 are shown in Figures 4, 5, and 6, respectively.

Spectral plots provided the blade rotational frequencies and the P-order stresses. These correspond to the measured periodic, coherent time domain signals. In order to compare the P-order test stresses with the predicted stresses, it was necessary to determine whether a stress component (1P or 2P) for an inlet condition was in-phase or out-of-phase with the corresponding stress component of the appropriate no-inlet condition. If the two values were in phase, then the no-inlet stress could be subtracted from the inlet stress component giving the net effective stress induced by the inlet. However, if the two values were out-of-phase, the resultant was determined by vector addition/subtraction. Oscillograms were used to calculate these phase relationships.

For each of the six test points, the phase angle of the stress peak with respect to the Prop-Fan speed/phase pip was determined. Also, the resultant phase between the inlet and no-inlet signals was calculated. This procedure was repeated for both 1P and 2P components. The resulting effective test stress components, along with the phase angles, are listed in Table II.

Automated plotting routines developed by Hamilton Standard, along with traditional plotting techniques, were used to generate curves which show trends of total and 1P/2P vibratory stresses with operating conditions.

#### 5.0 DISCUSSION OF TEST RESULTS

The test data analysis, which was discussed in the previous section, characterized the blade vibratory stresses and rotating natural frequencies under various operating conditions. This section contains a detailed discussion of blade response frequencies, total vibratory stresses, and P-order vibratory stresses.

#### 5.1 Blade Response Frequencies

The experimental rotating natural frequencies of the blade were obtained via spectral plots. Test frequencies are plotted as a function of the Prop-Fan rotational speed in Figure 7. Also superimposed on this figure are the predicted blade frequencies. The prediction procedure is described in Section 6.0, and the prediction results, with correlation to test data, are discussed in Section 7.0. Examination of Figure 7 shows that the 2P excitation frequency intersected the blade first mode response, resulting in a critical speed, around 5800 rpm. When the model was operating near the critical speed, high blade stresses were produced, as discussed in the next section.

#### 5.2 <u>Total Vibratory Stresses</u>

Measured vibratory stresses for all the test points are listed in the Appendix. Table A-II lists total vibratory stresses, the parameter most significant for comparison with material fatigue strength. Harmonic components of the vibratory stress, useful in studying the sources of the stressing, are discussed in the following section.

Table A-II lists data for eight strain gages, four each from blades 1 and 3. Gages on blade 1 are labeled (1-1, 1-3, 1-4, and 1-6). Similarly, strain gages on blade 3 are identified as: 3-1, 3-3, 3-4, and 3-6. It should be noted that for some test runs (30.1 to 37.4, mid-inlet) the blade 1 stresses only were recorded. Similarly for other test runs (40.1 to 46.10, twin scoop inlet), the blade 3 stresses only were recorded.

<u>Maximum Total Stresses</u> Listed in Table III are the maximum experimental vibratory stresses which were produced by each of the inlet configurations during the entire test program. These stresses are from blade 3, and were measured at the inboard bending station. The associated operating conditions for each of the test points are also included in Table III.

Analysis of the data has shown that the measured inboard blade bending stresses, as compared to the other stresses, were the highest. Also, blade 3 stresses were slightly higher than the blade 1 stresses. However, the differences between the blades, except near the first mode critical speed, were less than 10-percent, showing the consistency of the test data.

During the entire test program, the highest measured inboard bending total vibratory stress of  $\pm 188$  MPa ( $\pm 27,200$  Psi) was produced by the twin scoop inlet, for test run 42.1 at 0.8 Mach number and 58.3 degrees blade angle. This stress is considered to be extremely high, and unacceptable on a continuous basis. A significant portion of this stress is the 2P harmonic component, which was magnified by operation of the Prop-Fan at 6127 rpm, near the first mode/2P critical speed. During normal turboprop operations, critical speed conditions such as this are avoided, by increasing the rpm to the design point rapidly, to pass through the critical speed as quickly as possible.

As shown in Table III, the single scoop mid inlet produced about 40% lower inboard bending total vibratory stresses than the single scoop forward-inlet, showing that the increased rotor/inlet distance decreased the resulting blade vibratory stresses. For the single scoop forward inlet, the highest inboard bending stress on blade 3 was  $\pm 130$  MPa ( $\pm 18,800$  psi). The corresponding stress on blade 1 was  $\pm 127$  MPa ( $\pm 18,400$  psi) showing the consistency of the test data. Again, this maximum stress test run case (11.5) was very near critical speed operation, which would not normally be run on a continuous basis. The operating conditions for this run were: 0.8 Mach number, 6221 rpm, 57.8 degree blade angle, and 0.81 mass flow ratio.

The maximum total vibratory inboard bending stress for the single scoop midinlet was  $\pm 76.5$  MPa ( $\pm 11,100$  psi). Again, the operating conditions of 0.8 Mach number, 6110 rpm, 58.0 degree blade angle, and 0.97 mass flow ratio represent a 2P/first mode critical speed case, not normally run continuously.

The stresses produced by the annular inlet were only slightly higher than the no-inlet stresses, which were generally low. There is some residual stress for the no-inlet case, possibly due to a small amount of tunnel turbulence present. Also, a small angular error in the physical rotor shaft alignment to the tunnel centerline, or the presence of the nacelle/pylon may introduce a small degree of non-uniformity to the rotor inflow.

In reviewing the vibratory stress data of Table III, it should be noted that the test conditions listed here are not identical for all the inlets which were tested. However, the operating conditions being "qualitatively" similar, do allow comparisons of the resulting blade stresses.

Total Stress Trends - A graphic comparison of the inboard bending total vibratory stresses, for all the inlets, is shown in Figure 8. The stresses are plotted as a function of the Prop-Fan rotational speed. Only the test data for which the influence of the 2P/first mode critical speed is relatively small have been included. The mass flow ratio (MFR) was 0.81 and the blade angle was  $58.5 \ (\pm 0.5)$  degrees. For each case this blade angle represents the design cruise blade angle, and 0.8 MFR was determined (reference 5) to be the optimum design point for a currently available technology engine application.

The data trends shown in Figure 8 clearly demonstrate that each inlet configuration and location produced blade vibratory stresses which were higher by varying degrees than the no-inlet configuration. Thus the inlet was identified as an important source of excitation for Prop-Fans. Furthermore, the most severe stress environment was produced by the single scoop forward inlet. The annular inlet stresses were the lowest, that is equal to or only slightly higher than the no-inlet stresses.

The total vibratory inboard bending stresses produced by the single scoop forward and mid-inlets are compared in Figure 9. Clearly, the blade stresses for the mid inlet were about 40% lower than the forward-inlet, showing that an increased blade/inlet gap decreases the blade vibratory stresses. Also plotted on Figure 9 are the no-inlet stresses. Again, the blade stresses due to either of the inlets are significantly higher than the no-inlet configuration. The test conditions for the data shown include a mass flow ratio of 0.81 and blade angle of  $58.5 \pm 0.5$  degrees, approximating the cruise design values at 0.8 Mach number.

A comparison of the single scoop forward and twin scoop forward inlets is shown in figure 10. The plotted stresses are the inboard bending total vibratory stresses. No data were available to make comparisons at exact operating conditions. However, the plotted test data represent nearly similar operating conditions. The single scoop forward inlet data are for a 57.8 degree blade angle, and 0.81 mass flow ratio. The twin scoop data are for 58.3 degree blade angle and 0.75 mass flow ratio. The twin scoop stresses were slightly lower than the single scoop stresses away from the influence of the first mode critical speed.

It is also observed from Figures 8 to 10 that the Prop-Fan rotational speed has a strong effect on the blade stresses. The stresses were lower as the speed was increased. This trend is due to the fact that, as the model was operated at higher speeds, the influence of the 2P/first mode critical speed on the model response decreased. The 2P/first mode critical speed is at about 5800 rpm.

Data measured for all of the blade 1 strain gages during mid-inlet testing are shown in Figures 11 through 14. The mid-inlet data were acquired at flight Mach numbers of 0.6, 0.7, and 0.8, over a speed range of 4244 to 8550 rpm, for a blade angle of 58.5 degrees and mass flow ratio of 0.81. Figure 11 is a plot of the blade 1 inboard bending stresses. The stress trends are very clear, and the maximum stresses occurred near the 2P/first mode critical speed, at about 5900 rpm. At off-critical speeds, the stresses were considerably lower, less than  $\pm 30$  MPa ( $\pm 4350$  psi).

Figure 12 shows mid-blade bending stresses, which are only slightly lower than the inboard bending stresses. The torsional stresses, seen in Figure 13, show little modal response, and show little effect of rpm. They were less than  $\pm 10$  MPa ( $\pm 1450$  psi). The tip bending stresses away from the critical speed, shown in Figure 14, were less than  $\pm 16$  MPa ( $\pm 2320$  psi).

A comparison of the blade 1 and blade 3 inboard bending total vibratory stresses, at 0.8 Mach for the mid-inlet, is shown in Figure 15. Blade 3 stresses are about 7% higher than blade 1 stresses. These differences are small and may be due to blade manufacturing variations, or to non-identical location of the strain gages.

#### 5.3 P-order Stresses

Spectral analyses were performed for the strain gage data in order to determine the P-order harmonic stress components for each test case. This diagnostic tool allowed a more accurate interpretation of the blade responses. The P-order stresses (IP to 6P) are listed in Tables A-III to A-VII in the Appendix. The single scoop forward inlet results are given in Table A-III, the single scoop mid-inlet in Table A-IV, the twin scoop forward inlet in Table A-V, the annular forward inlet in Table A-VI, and the no-inlet (bare nacelle) results in Table A-VII. As per availability of the data, the tabulated results include data for blades 1 and 3 from all the four strain gages, except in the case of the twin scoop inlet for which data from blade 3 only were recorded.

From data Tables A-III to A-VII, it is observed that stress components higher than the third harmonic are quite small. Also, the 1P and 2P components are much higher than the 3P components. As would be expected, the 2P components were the highest when operating near the 2P critical speed. In the cruise design rpm range, the 1P components generally dominated. Table III lists the maximum 1P and 2P vibratory stress components for each of the tested inlet configurations at the inboard station of the blade.

<u>Single Scoop Inlets</u> - The 1P experimental stresses for the single scoop midinlet are shown in the form of a composite plot in Figure 16. Stresses are plotted against the Prop-Fan rotational speed. The data plotted are at 58.0 and 59.2 degree blade angle, 0.6, 0.7 and 0.8 Mach number, and 0.81 and 0.97 mass flow ratio.

Review of Figure 16 shows that the blade 1P stresses tended to decrease with increased mass flow ratio. That is, stresses were lowered by the increased inlet flow which reduced the blockage on the rotor disk. Generally, 1P stresses increased with rpm, although at 0.8 Mach number the stresses stabilized around 8000 rpm and slightly decreased with further increase in rpm. This is an indication of compressibility effects, and was also seen in earlier tests reported in reference 1.

The highest experimental 1P vibratory stress at the inboard bending station, during mid-inlet testing, was  $\pm$  9 MPa ( $\pm$  1300 psi) at 0.8 Mach number and 8204 rpm. This case approximates the design cruise operating condition.

The 1P stresses for the single scoop forward inlet are plotted in Figure 17. The stresses are plotted as a function of Prop-Fan rotational speed. The data trends are similar to those observed from the mid-inlet tests. However,

the maximum measured 1P stress of  $\pm$  12 MPa ( $\pm$  1,800 psi) for the forward inlet was significantly higher than for the mid-inlet. The maximum 1P stress case again approximates the design cruise operating condition. Note that, as expected, 1P vibratory stresses were not affected by the first mode critical speed at the 2P crossover.

Figures 18 and 19, respectively, show the 2P stress variations as a function of the Prop-Fan rotational speed, for the single scoop mid and forward inlets. Near the first mode 2P critical speed, the dynamic magnification effect on the 2P stress response is apparent. Hence, compared to the 1P stress response, the 2P stress response is very high.

For the forward inlet, the maximum 2P stress component of  $\pm$  109 MPa ( $\pm$ 15,800 psi) was measured at 0.8 Mach number and 6221 rpm. For the midinlet, the maximum 2P stress of  $\pm$  61 MPa ( $\pm$ 8,900 psi) was lower than the forward inlet case. The mid-inlet stress was measured at 0.8 Mach number and 6110 rpm condition. At higher rpm's also, the mid-inlet induced lower blade stresses than the forward inlet. For both inlets, the 2P stresses decreased significantly with increased rpm, as the influence of the critical speed decreased.

Twin Scoop Forward Inlet – The 2P stress data for the twin scoop inlet are plotted in Figure 20. The data are for 0.6, 0.7, and 0.8 Mach numbers, 58.3 and 59.1 degree blade angles, and 1.0 mass flow ratio. For this configuration, the maximum 2P stress was  $\pm$  174 MPa ( $\pm$ 25,200 psi), which is considered to be very high. This stress is listed in Table III but is not shown on Figure 20. The stress trend with rpm is similar to that for the single scoop case. The stress decreased rapidly as rpm was increased, reducing the effect of the critical speed. In the design cruise rpm range, the stress values are about the same as those for the forward single scoop, roughly  $\pm$ 12 MPa ( $\pm$ 1,700 psi). Since the blade angles for the data differ only by 0.8 degree, the effect of the blade angle variations on the resulting blade stresses was small. Note from Table III that the 1P stress levels for the twin scoop are low, approaching those for the no-inlet cases. This indicates that the twin scoop way be promising from a blade stress standpoint, if the influence of any 2P critical speeds can be controlled in the blade design.

Figure 21 shows the effect of the inlet flow on the blade stresses due to the twin scoop inlet. The 2P stresses are plotted at 58.3 degree blade angle, 0.57 and 1.0 mass flow ratio, and 0.6, 0.7, and 0.8 Mach numbers. The blade stresses were reduced by as much as 20% when the mass flow ratio was increased from 0.57 to 1.0, at the Mach 0.8 cruise condition. As for the single scoop, increased inlet flow (reduced blockage) produced lower blade stresses.

Annular Forward Inlet - The 1P and 2P bending vibratory stress component plots for the inboard station of blade 1 are shown in Figures 22 and 23, respectively. These plots represent data for the annular inlet at 59.0 degree blade angle, 0.70 mass flow ratio, and 0.6, 0.7, and 0.8 Mach numbers. Also

shown are comparable stress data for no-inlet test cases. The annular inlet stresses are only slightly higher than the no-inlet stresses.

Blade to Blade Comparisons - The single scoop forward inlet configuration was selected to present blade to blade comparisons of the IP and 2P components at each of the four gage locations. Figures 24 to 27 show the results for IP stresses and Figures 28 to 31 show 2P results. Blade to blade stress comparisons show excellent agreement, except for 2P stresses near the first mode critical speed.

Significance of Inlet Induced IP Stress Response - The practical significance of the inlet induced IP blade stress response, for blade design considerations, is explained by introducing the concept of an equivalent excitation factor (EF). The concept of EF has been in use for many years to provide guidance for propeller design. It is used to isolate the effects of pure angular inflow and dynamic pressure on IP blade loads. Normalizing blade stress by EF allows different blade designs to be compared at a variety of operating conditions. A discussion of the importance of the EF concept to Prop-Fan design is given in Reference 3.

The stress sensitivity ( $\sigma$ /EF) for the SR-3 model blade, that is the level of stress produced by a given excitation factor, was established during previous testing. The inboard bending stress sensitivity ( $\sigma$ /EF) of the SR-3 model Prop-Fan as a function of the shaft power was reported in Figures 4-12 and 4-13 of reference 1. The tests were performed in the NASA-Lewis 8x6 foot wind tunnel and the blade stresses were produced by pure angular inflow. By relating the blade stress sensitivity to the 1P stress response due to various inlet configurations, the equivalent excitation factors were calculated for the inlet tests at design conditions (0.8 M, 0.81 MFR). The resulting equivalent excitation factors for the no-inlet (tare stress), single scoop mid inlet, and single scoop forward inlet configurations are listed in Table IV. Also listed in Table IV are the averaged values of the equivalent excitation factors for each of the three configurations.

The measured 1P excitation factor (EF) for the no-inlet case (tare stress) is about 0.4. The single scoop forward inlet EF is about 3.1 and the mid-inlet EF is about 2.3. Normally, an angular phase difference exists between the inlet induced stress signals and the tare stress signals at like operating conditions. This was determined from oscillograph time histories of these signals. Therefore, the tare EF cannot be directly subtracted from the inlet induced EF. However, the results of vectorially subtracting the tare EF indicate that the net EF values are close to the as-measured values.

The equivalent EF's due to the inlet excitation alone can be compared with the design EF for a typical Prop-Fan aircraft application. The design or maximum EF for these typical study aircraft usually is in the range of 3.5 to 5.0, which would be at a maximum gross weight climb condition. Typically, the EF at the cruise design condition would be somewhat lower. Comparing the

inlet EF's to design study aircraft EF's shows the inlet alone to represent a moderate stress environment for the Prop-Fan.

It should be emphasized that aircraft design Ef's are currently formulated without regard for inlet-induced stressing, using only wing, nacelle and climb condition related stressing. Therefore, the inlet is seen to produce a significant portion of the total design EF. It should also be noted that, since the inlet tests were performed at zero-degree inflow angle, it can not be predicted if the effects of inflow angle, wing/nacelle upwash, and nacelle downtilt, among others, would be additive, or if these factors would have a moderating effect on the inlet induced IP excitations. These influences can be evaluated only by further testing of the model Prop-Fan using a full aircraft simulation, including a fuselage, wing, nacelle and operating inlet. Further, this testing should be performed at the climb operating condition, which usually represents the most severe excitation environment, in addition to testing at the more moderate cruise condition.

#### 6.0 PREDICTION METHODS

In order to calculate Prop-Fan blade stresses due to the presence of an inlet, three distinct analyses must be applied. First, the distortion to the uniform flow field which is induced by the inlet must be determined. Second, the airloads on the blade caused by the disturbed inflow are found. Finally, the structural response caused by the application of these airloads is calculated.

The analysis methodology used in this study included predictions of the flow field, the steady and vibratory airloads, the deflected position of the blade in space, the blade mode shapes and natural frequencies, and the 1P and 2P blade stress response. It is also described in References 1 and 2.

After a preliminary review of the stress test data, three test points were selected to proceed with the analysis work. Two test points (Runs 35.2 and 37.2) were for the single scoop mid-inlet condition, and test run 10.2 was for the single scoop forward inlet condition. The operating conditions for these runs are listed in Table V.

#### 6.1 Flow Field Analysis

For each of the test points selected for the analysis, the Lockheed-Georgia Company (LGC) generated the flow field using the QUADPAN code, which accounts for the presence of the inlet on the nacelle and the inlet mass flow rate. The flow field data were produced in the form of axial velocity ratio ( $V_2/V_o$ ) which was azimuthally distributed (0 to 360°). These distributions were produced at ten Gauss stations (radial distances) along the blade span. Figure 32 shows the flow field distributions at three Gauss stations for test run 37.2, which represents the single scoop mid-inlet configuration. The operating conditions are: 0.8 Mach number, 8415 rpm, and 0.81 flow ratio.

#### 6.2 Calculation of Airloads

Spanwise Load Distributions — The flow fields supplied by LGC were used as inputs to the Hamilton Standard (HSD) Prop-Fan aerodynamic analysis, embodied in computer code H337. This program is a strip analysis which employs a skewed wake vortex theory and was used to calculate the steady airloads, and the 1P and 2P vibratory airloads. Out-of-plane and in-plane components of the airloads were output by the H337 program at each of the ten Gauss stations along the blade span. Results of predicted chordwise steady airloads showed that out-of-plane components were about 25 to 45 percent higher than the in-plane components. The load distributions were biased towards the tip section and the load peaks for both components occurred between 75 to 88 percent of the blade span.

For the calculated 1P airloads, the out-of-plane load peaks occurred at about the mid-span (45 to 55 percent radius). The in-plane load peaks were biased towards the tip section (60 to 80 percent radius). The calculations showed that the magnitudes of the 2P loads were about one-half to one-third of the corresponding 1P airloads. The 2P load distribution trends are similar to those for the 1P load distributions.

Chordwise Loads Distributions – The next step in the airloads analysis was to calculate the chordwise center of pressure along the blade span. Two types of center of pressure were needed, for both steady-state and cyclic airloads. The steady state center of pressure ( $CP_{SS}$ ) is defined as the location at which, for an applied steady lift force (F), a quarter chord moment is produced. The cyclic (IP) center of pressure  $CP_{IP}$  is defined as the location at which, for an applied IP lift force ( $\Delta F$ ) a IP quarter chord moment is produced. Thus,

$$(CP)_{SS} = 0.25 - C_m/C_1$$
 (1)

where:  $C_m$  = steady state component of 1/4 chord moment coefficient

C<sub>1</sub> = steady state component of 1/4 chord lift coefficient

and

$$(CP)_{nP} = 0.25 - C_m/C_1$$
 (2)

where:  $C_m$  and  $C_1$ , respectively, represent the nP components of the 1/4 chord moment and lift coefficients.

The HSD strip analysis code HX45, in conjunction with LGC flow field, was used to determine the quarter chord moment and lift coefficients and hence the steady state and cyclic center of pressures from equations (1) and (2). The center of pressure was calculated at ten Gauss stations. The IP and 2P center of pressure values were assumed to be identical.

#### 6.3 <u>Distribution of Airloads</u>

The airloads which are calculated by the aerodynamic codes have to be distributed on to the finite element model of the blade so that the response due to the airloads may be evaluated. The finite element model is briefly described in the next section.

The HSD developed computer program F194 was used to distribute the airloads on to the finite element model shown in Figure 33. Basically, the input to the program includes the out-of-plane and in-plane aerodynamic loads (steady or vibratory) as discussed in the previous section, at the 10 Gauss stations. The program (F194) distributes the loads over the surface of the blade, determining the loads for the finite element nodes.

For the SR-3 model, as shown in Figure 33, 16 grid lines were selected at which the loads were distributed. The loads were in the form of pressure loading. From these pressure loads, concentrated nodal loads were calculated.

#### 6.4 Calculation of Mode Shapes and Frequencies

A finite element model of the swept blade, applicable to the MSC/NASTRAN program, was developed. As shown in Figure 33, the blade geometry was described by 346 CTRIA3 elements, and there were 206 grid points.

The first step in the calculation procedure was to determine the blade stiffness. To accomplish this, the steady airloads, which were discussed in the previous section, and the centrifugal force field due to blade rotation, were applied at the nodes of the blade model. The blade stiffness was then calculated using the non-linear capability of NASTRAN via solution 64 (rigid format 64). The solution procedure involved a Newton-Raphson iteration, with a geometry update until the equilibrium was satisfied.

Upon completion of the iteration within rigid format 64 of MSC/NASTRAN, the incremental stiffness matrix was saved on magnetic tape. The incremental stiffness matrix was the stiffness matrix which is used to examine small (linear) perturbations about the steady-state deflected position. It included the basic elemental structural stiffness and the differential representing the additional stiffness due to the fact that the blade was in a centrifugal field. However, the matrix output from NASTRAN does not recognize that the magnitudes of the load vectors on the model's mass points change as the points vibrate about the steady-state position. This effect can be explained as follows. Consider an element of mass under the influence of a centrifugal field. There is a radial force acting on this mass equal to 'mr $\omega^2$ ' where 'r' is the radius from the center of rotation. If the mass is allowed to deflect outward, then there will be an increase in the centrifugal force due to the increase in radius, i.e.:

$$\Delta F = m\omega^2 \Delta r \tag{3}$$

Since the increment in the force is in the same direction as the displacement (instead of a restoring force), it is equivalent to a negative stiffness, thus:

$$K_{radiai} = -(\Delta F/\Delta r) = -m\omega^2 \tag{4}$$

It can also be shown that the same effect is present in the tangential direction, hence:

$$K_{tangential} = -m\omega^2$$
 (5)

The inclusion of these terms in the stiffness matrix was necessary to produce accurate results. Since the new terms are proportional to the mass matrix, just as the inertia terms are in a vibration problem, it is clear that their importance depends upon the relationship between the frequency of vibration and the rotational speed. The lower the frequency of vibration, the more important these terms are. At high frequencies the inertia terms dominate and the negative in-plane stiffness terms were less important. This negative in-plane stiffness matrix was added to the incremental stiffness matrix using a program modification (DMAP alter) in rigid format 64 of MSC/NASTRAN. The resulting stiffness matrix was then saved on magnetic tape.

The blade frequencies and mode shapes were calculated using the real Eigen-value solution, NASTRAN rigid format 3. The resulting blade frequencies were plotted against the Prop-Fan speed to provide a Campbell diagram, shown in Figure 7.

#### 6.5 P-order Stress Calculation

Both the 1P and 2P vibratory stresses were calculated. For the 1P stress calculation, the 1P airloads were distributed on to the grid points of the finite element model via computer code F194. Using the deflected shape of the blade, previously calculated by NASTRAN solution 64, input to the NASTRAN rigid format 26 was prepared. The 1P elemental stresses were then calculated using the frequency response capability of solution 26. To calculate the 2P elemental stresses, the foregoing 1P procedure was repeated with the 2P airloads applied to the model.

#### 6.6 Gage Stresses

The NASTRAN calculation provided the elemental stresses for the blade finite element model. As discussed previously, the strain gages were installed on the camber side of the blade. Hence, the next step in the calculation procedure was to transform the elemental stresses into surface stresses so that the predicted stresses could be compared with the experimental stresses. This was accomplished by using a Hamilton Standard developed post-processor code. The predicted blade stresses are discussed in the next section.

#### 7.0 DISCUSSION OF PREDICTED RESULTS AND COMPARISONS WITH TEST

Discussed in this section are the predicted blade modal frequencies/mode shapes, and the P-order vibratory stresses. The blade frequencies are presented in the form of a Campbell diagram. The IP and 2P stress contours for each of the three test points, which were plotted by the MOVIEBYU computer program, are also shown. The predicted results are compared with the corresponding test results.

#### 7.1 Modal Frequencies

The predicted Campbell diagram of the SR-3 model Prop-Fan is shown in Figure 7. The frequencies for six modes are plotted as a function of the Prop-Fan rotational speed. The three-quarter radius blade angle  $(\beta_{3/4})$  used in the analysis was about 57 degrees with the effects of airloads and centrifugal loads included. The stiffening effect of the centrifugal loads on the blade natural frequencies is evident from the Campbell diagram.

Superimposed on Figure 7 are the blade test frequencies (at 6801, 7000, and 8454 rpm) which were obtained from the spectral plots. The NASTRAN calculated first mode natural frequencies at these three Prop-Fan speeds are about 5 percent lower than the corresponding measured modal frequencies. The agreement between the predicted and test frequencies for the second and third modes is very good. The 4th and 5th mode test frequencies are about 4 to 6 percent lower than the predicted frequencies, but this is considered to be of second order significance. This agreement indicates that the dynamic characteristics of the Prop-Fan blade are properly represented by the finite element model of the blade.

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Also shown on Figure 7 are the p-order frequency lines. An examination of the blade Campbell diagram shows that within the test speed range of 4244 rpm to 8550 rpm, the 2P excitation frequency is in resonance with the predicted first mode frequency at about 5600 rpm. At 6100 rpm, the first mode response is primarily caused by the 2P excitation, with lesser contributions being made by the 1P excitation. That is, the dynamic magnification of the 2P response should be significantly higher than the 1P response. Note that at 6100 rpm, the second mode response is primarily due to the 4P excitation, and the third mode response due to the 6P excitation.

As the Prop-Fan rotational speed was increased, the contributions to the first mode response due to the IP excitation began to increase and the 2P excitation contributions decreased. Based upon a single degree of freedom (SDOF) undamped-model analysis, the dynamic amplication factor ratios of 2P/1st mode response to the corresponding IP response at 6100 rpm, 7015 rpm, and 8450 rpm were 4.9, 3.6, and 1.3, respectively. This simple illustration shows that at the upper end of the test speed (i.e., far-away from the first mode critical speed), the 2P response should be significantly lower than the response near the critical speed.

The six predicted mode shapes, showing contours of displacements normal to the plane of the paper (developed blade planform), are shown in Figure 34. The displacements are well defined, and the contours are smooth. These mode shapes correspond to test run 35.2 at 7015 rpm.

#### 7.2 Stress Contours

The MOVIEBYU computer program was used to plot the predicted 1P and 2P stress contours. For each of the prediction points (runs 35.2, 37.2, and 10.2), stress contours are plotted. The stress contours represent the principal stresses at the camber side of the blade. The 1P stress contours for runs 35.2, 37.2, and 10.2 are shown respectively in Figures 35, 36, and 37. The corresponding 2P stress contours are shown in Figures 38, 39, and 40. In each case, the maximum predicted stresses occurred near the inboard region of the blade. This prediction was corroborated by experimental stress measurements, previously discussed.

#### 7.3 P-Order Stress Comparisons

The predicted 1P and 2P stress components at the inboard position (r/R = 0.36), for each of the three prediction points (runs 35.2, 37.2, and 10.2), are shown in Table V. The operating conditions are also listed. For comparison, the measured test stresses are also included in Table V.

Reviewing the results of Table V, reveals that the predicted IP stresses are 27 to 41 percent lower than the IP experimental stresses. The 2P predicted stresses are 46 to 74 percent lower than the 2P test stresses. The comparisons are poorest near the first critical speed, as explained in the following paragraphs.

In order to understand the cause of the difference between the predicted and experimental stresses, dynamic magnification factors were calculated for each of the analysis points. Structural damping effects were not included in the NASTRAN model. The NASTRAN predicted dynamic magnification factors (MF) were obtained by the ratio of the P-order stress components at 1P or 2P frequencies to those stress components obtained at 0.1 Hz frequency, thus:

The tested magnification factors described in Section 7.1 were obtained using the single degree of freedom (SDOF) model, thus:

$$MF = 1/[1 - (\omega/\omega_0)^2] \tag{7}$$

where  $\omega$  is the 1P or 2P frequency, and  $\omega_n$  is the measured first mode frequency. The resulting MF are listed in Table VI. Also listed in Table VI are the calculated MF, which were also obtained from equation (7) with  $\omega_n$  being the NASTRAN calculated first mode frequency.

Review of the contents of Table VI shows that for all three test points, the experimental dynamic magnification factors for the 1P response are about 0.97 times the values of the corresponding NASTRAN calculated dynamic magnification factors. This shows that even though the calculated first mode frequency was about 5 percent lower than the test frequency, its effect on the resulting test and calculated dynamic magnification factors for the 1P response was insignificant. However, the cause of the underprediction of the 1P stresses is not clear.

The experimental dynamic magnification of the 2P response, however, was significantly higher than the NASTRAN predicted values. The comparison deteriorates as the first mode/2P critical speed is approached. For example at 8415 rpm, the test MF was 1.57 times the NASTRAN calculated MF; at 7015 rpm the ratio was 1.83, and at 6808 rpm the ratio increased to 2.62. The foregoing results indicate that near the critical speed, the NASTRAN analysis had significantly underpredicted the dynamic magnification factor for the 2P response and hence, lower 2P stresses.

Comparisons of the predicted 1P and 2P stress components, at the three blade bending gage positions (inboard-blade, mid-blade, and tip), with the experimental stresses of test runs 35.2, 37.2, and 10.2, are shown in Figures 41, 42, and 43, respectively. Here again, the measured stresses were significantly higher than the calculated stresses, with the 1P comparisons better than the 2P comparisons.

Some of the differences between the measurements and the predictions may be due to small variations in the actual positioning of the strain gages on the blade and the corresponding position used for calculations with the NASTRAN model. The flow field calculation procedure and the subsequent airload calculation procedure may also require further investigation to improve the correlation between test and theory.

Comment on Underpredictions of P-order Stresses - Test run 37.2 (0.8 Mach number, 8417 rpm, 0.81 mass flow ratio) from Table V represents a data point for the single scoop mid-inlet at which the blade stresses were not influenced by the first mode critical speed. Also, this case approximately represented the design cruise condition.

For this case, the measured test 1P stress amplitude was 1.57 times larger than the predicted 1P stress, and the 2P test stress was 1.85 times larger than the predicted 2P stress. These two factors (1.57 and 1.85) are sufficiently close so that it can be argued that the tested and predicted stresses, at the design condition, differ by an average constant factor of about 1.7. For the other two prediction cases (runs 35.2 and 10.2) shown in Table V, which represent off-design 0.6 Mach number conditions for the single scoop mid and forward inlets, respectively, this factor also holds for the 1P response. The mid-inlet factor is 1.69 and the forward inlet factor is 1.36.

The rotational speeds for these cases were close to the 2P/first mode critical speed, so that the 2P predictions were not as good as discussed earlier. However, away from the influence of the 2P response, the correction factor of 1.7 is consistent with the design case, above. This empirical factor (1.7), therefore, could be used to estimate the blade vibratory stresses for other Prop-Fan design studies.

It should be noted that this factor is higher than the factor of 1.4, which was used in previous design studies, and was based on past 1P angular inflow tests and analyses. The reasons for this are not clear and require further study.

#### 8.0 CONCLUSIONS

Based upon the analysis of an extensive wind tunnel test data bank and three prediction points, as discussed in this report, the following conclusions are drawn about the SR-3 model Prop-Fan with simulated engine inlets.

- 1. The inlet was identified as an important source of dynamic excitation for Prop-Fans. Measured blade vibratory stresses due to the inlet were significantly higher than the stresses without the inlet.
- 2. The single scoop forward inlet produced the highest 1P stress. Blade stresses due to the single scoop mid-inlet were lower than the forward inlet, establishing that an increased blade/inlet distance reduced blade excitation.
- Increased inlet flow lowered the blade stresses for all inlets.
- 4. Due to resonances in the test operating range, Prop-Fan rotational speed was identified as an important test parameter. The tunnel speed and blade angle effects on the blade vibratory stresses were found to be small.
- 5. The single and twin scoop inlets excited considerable 2P stress response near the first mode critical speed. In this region, the 2P stress response was an order of magnitude or more higher than the 1P response. The 2P stresses for the twin scoop were the highest among all inlets. Away from the critical speed, 2P stresses were greatly reduced. This effect must be considered in the design of an integrated Prop-Fan airframe and powerplant.
- The annular inlet stresses were only slightly higher than the no-inlet tests.
- 7. Predicted and experimental modal frequencies showed good correlation indicating that the structural model accurately represents the dynamic characteristics of the Prop-Fan blade.
- 8. The measured IP and 2P blade stresses were underpredicted. Underprediction of IP stresses was moderate and fairly consistent. The 2P predicted stresses were significantly lower than the experimental 2P stresses. The correlation was the poorest near the first critical speed and showed improvement when the model was operated farther away from the critical speed.
- 9. The tested 1P magnification factors were well predicted by NASTRAN. The tested dynamic magnification factors near the 2P/lst critical speed were higher than those obtained from NASTRAN calculations, probably due to small differences between the tested and calculated frequencies. Thus, small differences in frequency may cause greater differences between tested and predicted 2P stress values.

10. An empirical correction factor of 1.7 to the 1P and 2P predictions was found to provide consistently acceptable results, away from the influence of the 2P/first mode critical speed.

#### 9.0 RECOMMENDATIONS

Future effort should be directed toward more completely characterizing the effects of the inlet on Prop-Fan blade stresses. This includes understanding isolated inlet effects, as well as the interaction of the inlet with the entire powerplant/airframe installation. Part of this effort should be to understand why the analysis underpredicted the blade vibratory stresses. Additionally, model wind tunnel tests will be required to investigate the complex issues involving the flowfield of an actual Prop-Fan installation.

Study of prediction methods in the following three areas is needed:

- 1) Flow field
- 2) Blade aerodynamic loads
- 3) Blade FEA model

This study should be conducted as follows:

- Flow Field The currently applied method does not have transonic capability. Therefore, calculations should be performed using a full potential field equation method, such as the Euler Code or the Boppe Code (Grumman).
- <u>Blade Aerodynamic Loads</u> Investigate the availability of a 3-dimensional lifting surface unsteady loads theory, and improved lifting line methods.
- <u>Blade FEA Model</u> An experimental stress analysis (ESA) should be conducted for the SR-3 model blade, and the results compared to FEA calculations to validate the analysis.

Wind tunnel tests should be performed with both single rotation and counter rotation Prop-Fan models installed on a simulated fuselage/wing/nacelle/inlet model. Previous Prop-Fan/wing studies have neglected the operation of the inlet when investigating installed overall drag and performance, as well as blade structural response. A series of flexible tests should be conducted where a variety of wing, nacelle and inlet geometries can be studied in order to optimize the installed Prop-Fan performance and structural response.

## **SYMBOLS**

A <sub>a</sub>	Area required to pass inlet air at freestream conditions
Ат	Inlet throat area
CP	Power Coefficient = P/ρn³D⁵
CP,	Center of pressure
Cı	Steady state component of 1/4 chord lift coefficient
C <sub>m</sub>	Steady state component of 1/4 chord moment coefficient
c;	Vibratory component of 1/4 chord lift coefficient
C <sub>m</sub>	Vibratory component of 1/4 chord moment coefficient
D	Rotor Diameter, m (ft)
EF	Excitation Factor = $\Psi(V_E/348)^2$
F	Blade elemental force, kg m/s²
J	Advance ratio = V/nD
K	Blade elemental stiffness, kg/s²
m	Blade elemental mass, kg
M	Mach Number
MF	Magnification factor
MFR	Mass Flow Ratio = $A_0/A_T$
n	Prop-Fan Rotational Speed, Revolutions Per Second
P	Shaft Power, kW
r	Blade Radial Station, m
R	Blade Tip Radius, m
rpm	Revolutions Per Minute
SHP	Shaft Horse Power

### SYMBOLS (Continued)

V	True Air Speed, m/s (FPS)
٧ <sub>E</sub>	Equivalent Air Speed = $V_r \sqrt{\rho/\rho_o}$ , Knots
V.	Free-stream Air Speed, m/s
V <sub>T</sub>	True Air Speed, Knots
.V <sub>2</sub>	Axial Air Speed in Prop-Fan Plane, m/s
X	Average of Peak Vibratory Stress Amplitudes, kPa
B(3/4)	Blade Angle at 3/4 Radius, Degrees
ρ	Air Density, kg/m³
ψ	Inflow angle, degrees
σ	Standard deviation of Peak Vibratory Stress Amplitudes, kPa
ω	Frequency, Hz Angular velocity, radians/second
ωn	Natural Frequency, Hz
1P	Frequency = One Cycle Per Propeller Revolution
nΡ	Integer Multiples of 1P Frequency
#	Number

SI units of measurement used throughout, unless specified otherwise.

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TABLE I. SUMMARY OF TESTED PARAMETERS

		RANGE OF T	EST PARAMETE	RS
TYPE	м	β (DEG)	RPM	MFR
SS FWD	0.4, 0.6, 0.7, 0.8	57.8, 59.0	4295-8417	0.81, 0.97
SS MID	0.6, 0.7, 0.8	58.0, 59.2	4496-8410	0.81, 0.97
TS FWD	0.6, 0.7, 0.8	58.3, 59.1	4382-8505	0.0, 0.57, 0.75, 1.0
A FWD	0.6, 0.7, 0.8	58.1, 59.0	4212-8210	0.7, 0.86
NO INLET	0.6, 0.7, 0.8	58.0, 59.0	4244-8454	
	NOTE: SS FWD	SINGLE SCOO	FORWARDINL	ET
	SS MID	SINGLE SCOOL		· <del>-</del> -
	TS FWD	TWIN SCOOP F	ORWARD INLET	•
	A FWD	ANNULAR FO	RWARD INLET	

TABLE II. PHASE RELATIONSHIP BETWEEN INLET AND NO-INLET STRESS

							1P TES	IP TEST STRESS (BG1-1)	(1-1)			2P T	2P TEST STRESS (BG1-1)	(BG1-1)	
TEST	INLET	MACH		MASS FLOW	3			PHASE X BETWEEN	EFFECT	EFFECTIVE 1P			PHASE X BETWEEN	EFFEC	EFFECTIVE 2P
Ö	TYPE	NO.	RPM	(MFR)	(SHP)	‡ PSI	±kPa	NO-INLET	1Sd ‡	± kPa	+ PSI	±kPa	NO-INLET	‡ PSI	±kPa
*35.2	ă	9.0	7015	0.81	280	707	4875	-73°	676	4661	1388	9570	-21.3	1123	7743
22.2	NO.	0.61	6970	0.0	283 (379)	231	1593				290	2000			
*37.2	Σ Ω	8.0	8415	0.81	266	1269	8750	. 24	1196	8246	633	4364	-10.0	342	2358
24.2	NO.	0.81	8453	ı	339	100	069				300	2068			
*10.2	FWD	9.0	6808	0.825	268	693	4778	64	689	4751	2910	20064	-12.0	2580	17789
22.3	NO.	9.0	6774	ı	248	293	2020				338	2330			

\*USED FOR CORRELATION WITH PREDICTIONS

TABLE III. MAX. VIBRATORY INBOARD BENDING TEST STRESSES FOR VARIOUS INLETS

TYPE OF INLET	м	β¾ (DEG)	MFR	RPM	TEST NO.	TOTAL STRESS ±kPa (±PSI)	1P STRESS ±kPa (± PSI)	2P STRESS ±kPa (± PSI)	
SINGLE SCOOP FORWARD (SSFWD)	0.8	57.8	0.81	8392	11.7	22890 (3320)	12611 (1829)	7820 (1134)	1P MAX
	0.8	57.8	0.81	6221	11.5	126506 (18348)	8715 (1264)	108738 (15771)	2P MA
SINGLE SCOOP MID (SSMID)	0.8	58.0	0.81	8204	37.3	14186 (2057)	8998 (1305)	4971 (721)	1P MAX
	0.8	58.0	0.97	6110	27.1	76511 (11097)	6509 (944)	61226 (8880)	2P MAX
TWIN SCOOP FORWARD	0.6	58.3	0.75	6927	40.4	24710 (3584)	3413 (495)	17900 (2596)	1P MAX
(TSFWD)	0.8	58.3	0.0	6127	42.1	187249 (27158)	1834 (266)	173487 (25162)	2P MA)
ANNULAR FORWARD	0.6	59.0	0.86	6432	215.3	13535 (1963)	3689 (535)	8715 (1264)	1P MAX
(AFWD)	0.6	59.0	0.86	6234	215.4	17209 (2496)	2840 (412)	12052 (1748)	2P MAX
NO-INLET	0.7	58.0		7655	23.2	6550 (950)	2524 (366)	1950 (283)	1P MAX
	0.8	59.0		5981	21.1	1 5472 (2244)	1393 (202)	9963 (1445)	2P MA

TABLE IV. EQUIVALENT EXCITATION FACTORS SR-3 INBOARD BENDING STRESSES

(0.8M, 0.81 MFR)

Inlet Type	Test No.	β 3/ <sub>4</sub> (Deg)	RPM	SHP	σ/EF (from the Ref.)	1P Stress (±psi)	(EF) <sub>eq</sub>	Averaged (EF) <sub>eq</sub>
No inlet	21.4 21.3 21.2	59.0	7770 7961 8165	321 367 429	520 530 545	234 234 237	0.45 0.44 0.43	0.44
Single scoop (mid)	34.4 34.3 34.2 37.4 37.3 37.2	59.2 58.0	7764 7959 8153 8009 8204 8410	325 365 430 273 389 450	520 530 546 512 537 552	1281 1317 1184 1119 1305 1269	2.46 2.48 2.17 2.19 2.43 2.30	2.34
Single scoop forward	15.4 15.3 15.2 11.9 11.8 11.7	59.0 + 57.8	7674 7876 8066 8007 8208 8392 8417	316 363 411 337 392 451 424	520 530 541 525 537 552 545	1582 1574 1771 1472 1732 1829 1770	3.04 2.97 3.27 2.80 3.23 3.31 3.25	3.12

TABLE V. COMPARISON OF PREDICTED AND TEST INBOARD BENDING STRESSES (1P AND 2P)

TEST	LOCATION OF SINGLE	масн		MASS FLOW	SHP	1P STR	ESS ± kPa	2P STRESS ± kPa	
NO.		NO.	RPM	(MFR)		TEST	PREDICTION	TEST	PREDICTION
35.2	MID	0.6	7015	0.81	376	4661- (676 PSI)	2758 (400 PSI)	7743 (1123 PSI)	2275 (330 PSI)
37.2	МІВ	0.8	8415	0.81	357	8246 (1196 PSI)	5254 . (762 PSI)	2358 (342 PSI)	1276 (185 PSI)
10.2	FWD	0.6	6808	0.825	360	4751 (689 PSI)	3482 (505 PSI)	17789 (2580 PSI)	4585 (665 PSI)

TABLE VI. COMPARISON OF TEST AND NASTRAN USED DYNAMIC RESPONSE MAGNIFICATION FACTORS

PROP-				1ST MODE FREQ. (HZ)		MAGNIFICATION FACTOR (MF), 1P-RESPONSE			MF, 2P-RESPONSE		
TEST POINT		1P FREQ. (HZ)	2P FREQ. (HZ)	TEST	CALC	TEST (SDOF)	CALC (SDOF)	FROM NASTRAN	TEST (SDOF)	CALC. (SDOF)	FROM NASTRAN
35.2	7015	116.9	233.8	214.3	204.7	1.42	1.48	1.46	5.25	3.28	2.87
37.2	8410	1 40.2	280.4	228.6	215.0	1.60	1.74	1.67	1.98	1.43	1.26
10.2	6808	113.5	227.0	215.0	203.0	1.39	1.45	1.42	8.77	4.01	3.35

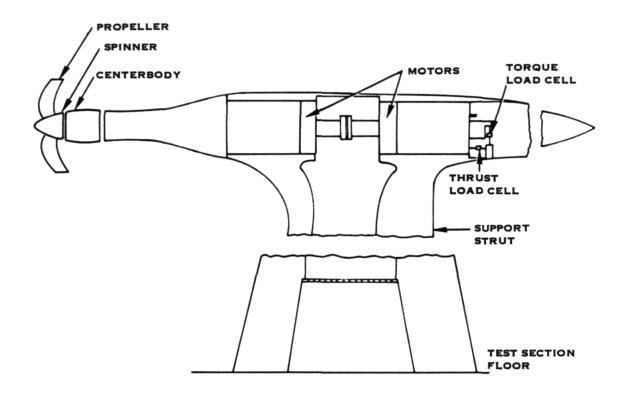
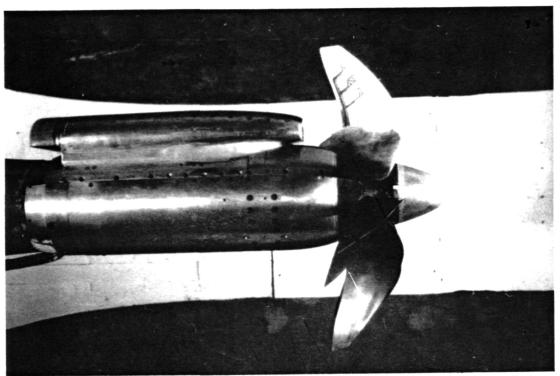


FIGURE 1. UTRC PROPELLER TEST RIG

## ORIGINAL PAGE IS OF POOR QUALITY



A) SINGLE SCOOP INLET INSTALLED IN THE MID-POSITION



B) TWIN-SCOOP INSTALLATION

FIGURE 2. SR-3 PROP-FAN/INLET INSTALLATIONS IN THE UTRC WIND TUNNEL

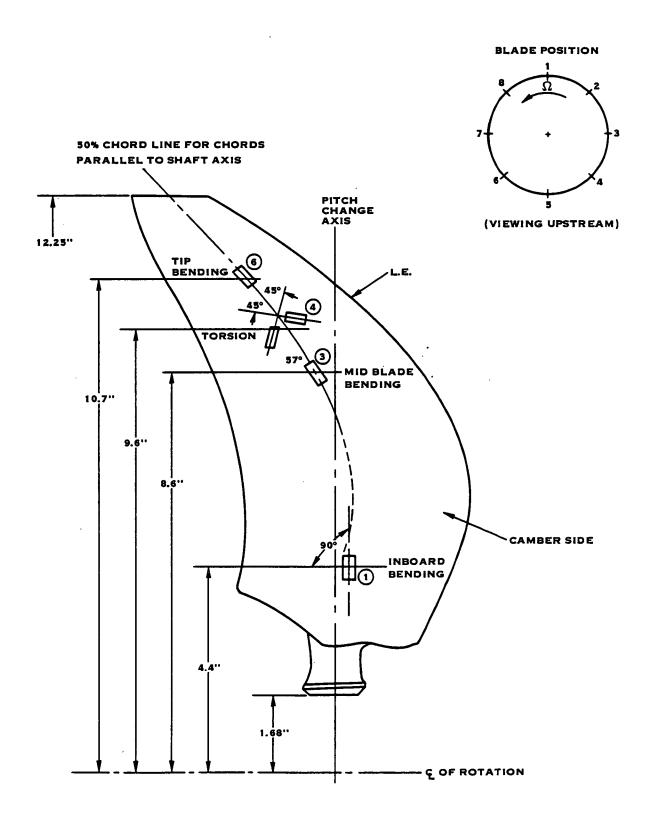


FIGURE 3. STRAIN GAGED SR-3 BLADE FOR INLET TESTS

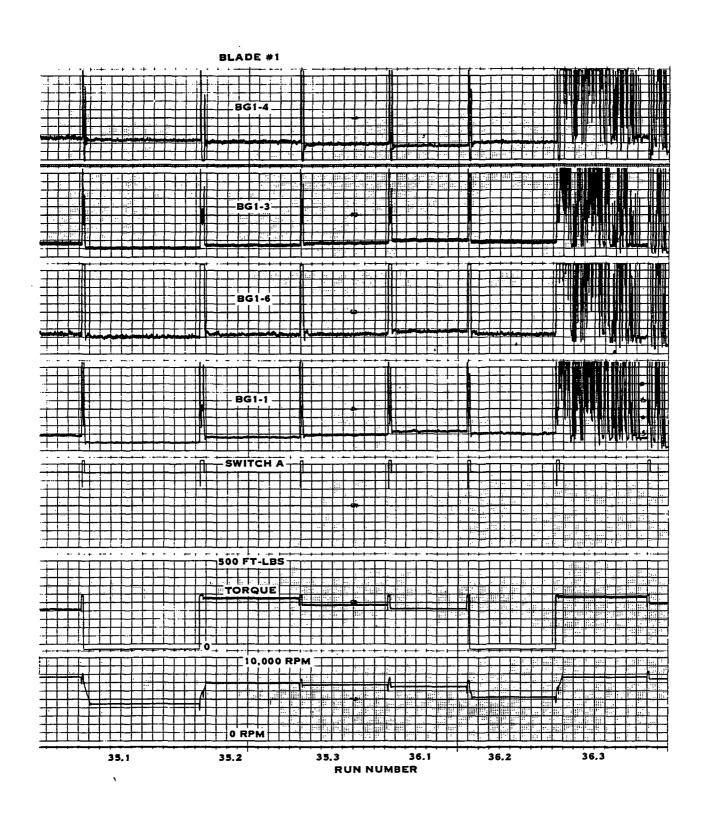


FIGURE 4. BRUSH CHART SAMPLE, TEST RUN35.2(M=0.6, 7015 RPM, 0.81 MFR)
SINGLE SCOOP MID-INLET

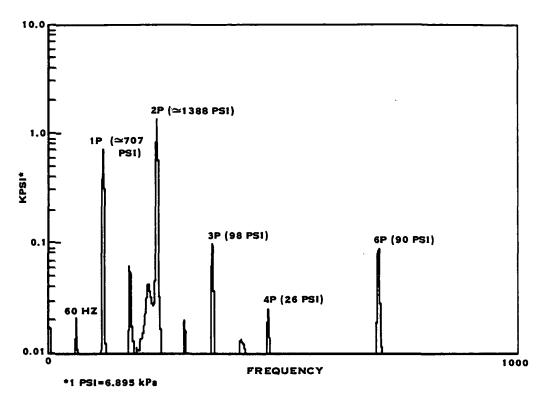


FIGURE 5. SPECTRAL PLOT OF INBOARD BENDING GAGE (BLADE 1), TEST RUN 35.2 (M=0.6, 7015 RPM, MFR=0.81,  $\beta$ =58°) SINGLE SCOOP MID-INLET

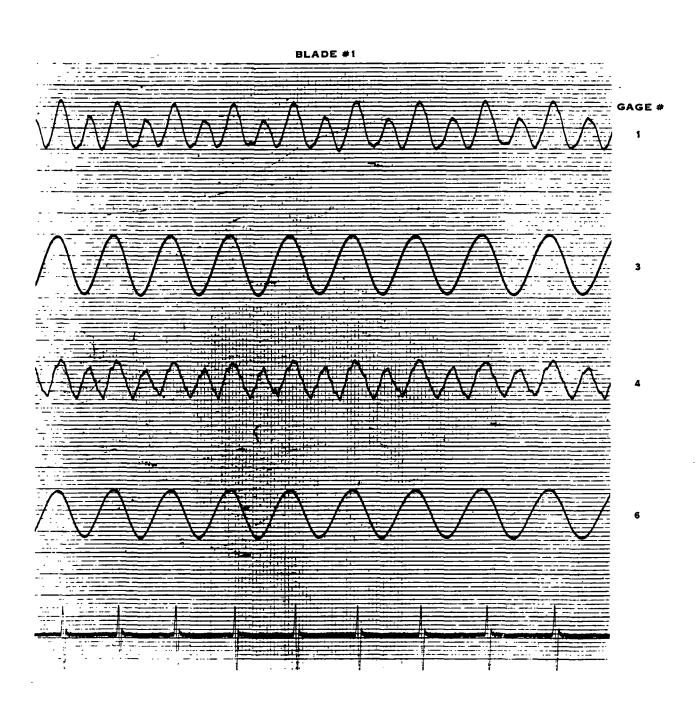


FIGURE 6. VISICORDER PLOT, TEST RUN 35.2 (M=0.6, 7015 RPM, 0.81 MFR) SINGLE SCOOP MID-INLET

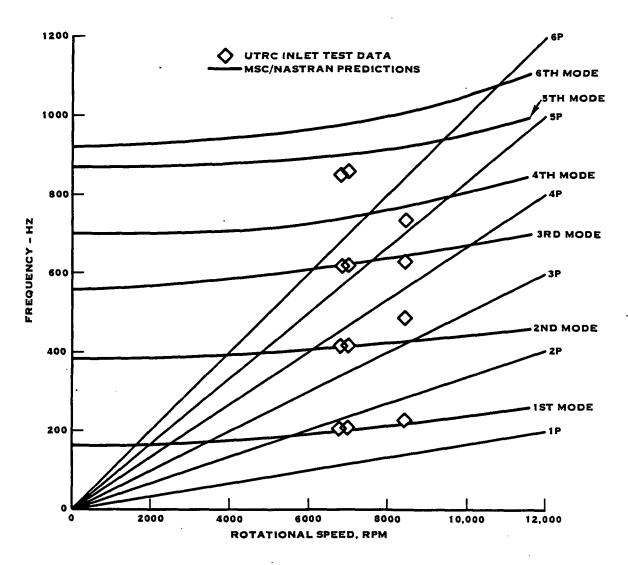
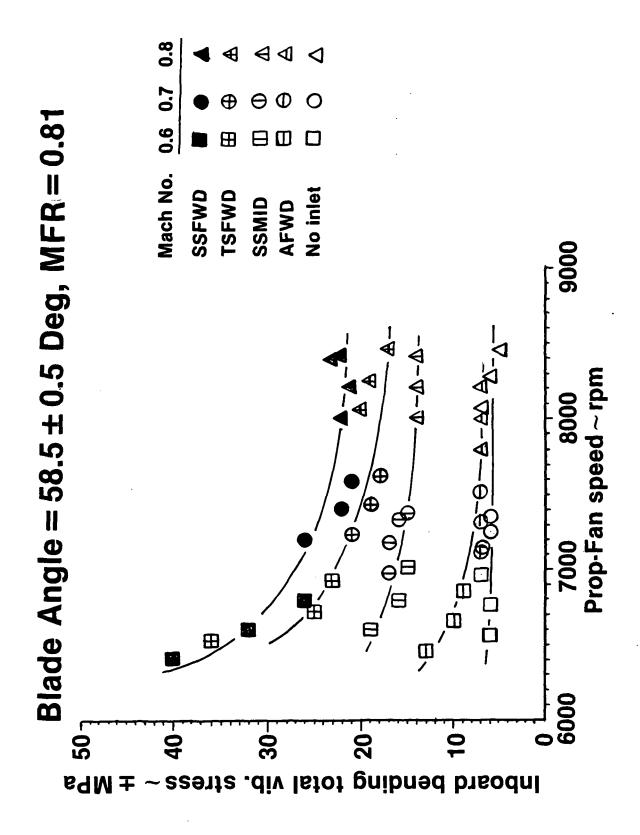
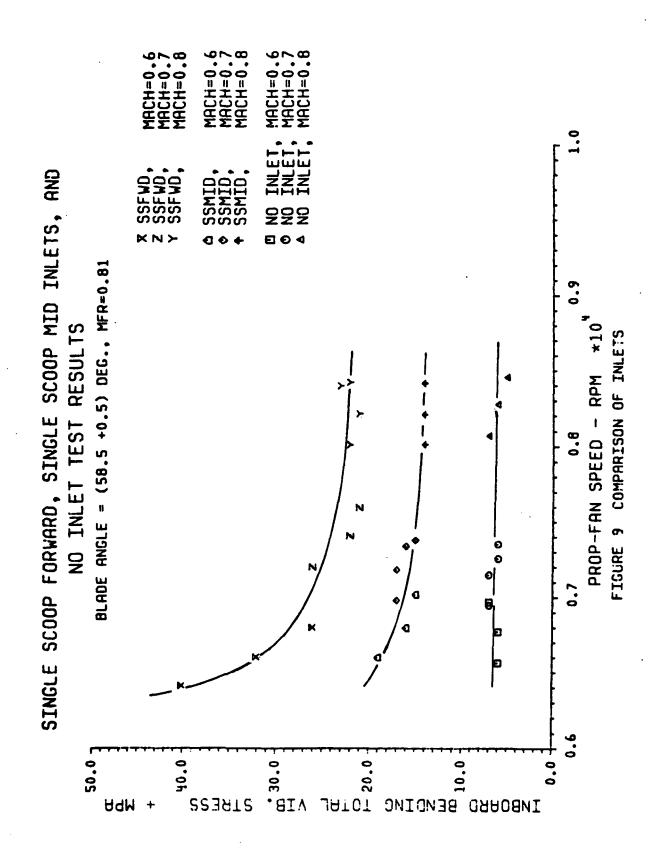
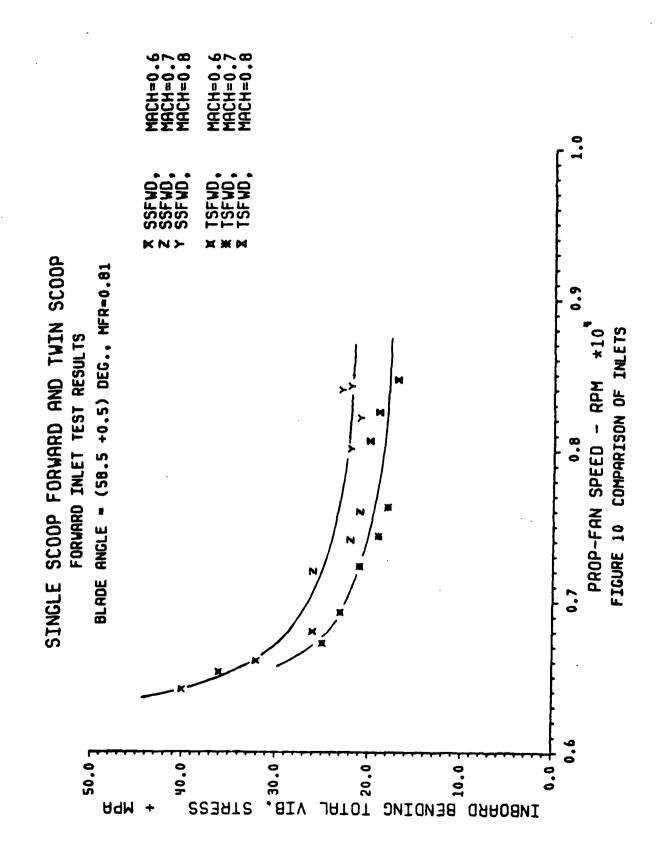


FIGURE 7. SR-3 PROP-FAN MODEL CAMPBELL DIAGRAM



COMPARISON OF INLET TEST RESULTS - SINGLE FORWARD, TWIN FORWARD, SINGLE MID, ANNULAR AND NO-INLET CONFIGURATIONS. FIGURE 8.





### SR-3 PROP-FAN BLADE TOTAL VIBRATORY STRESSES UTRC 8-FT WIND TUNNEL TEST DATA SINGLE SCOOP MID INLET

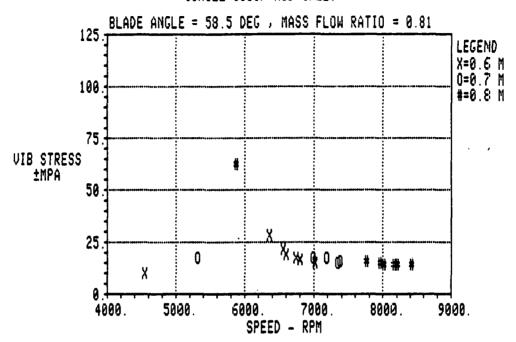


FIGURE 11. INBOARD BENDING (BG1-1) VS. PROP-FAN SPEED

SR-3 PROP-FAN BLADE TOTAL VIBRATORY STRESSES UTRC 8-FT WIND TUNNEL TEST DATA SINGLE SCOOP MID INLET

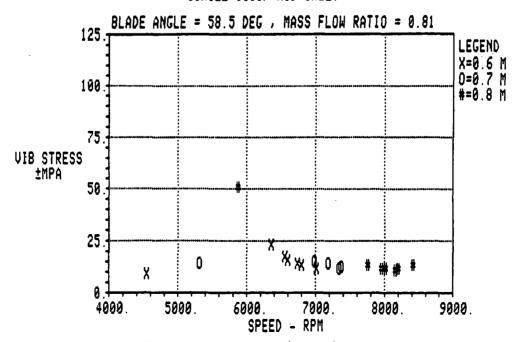


FIGURE 12. MID BLADE BENDING (BG1-3) VS. PROP-FAN SPEED

## SR-3 PROP-FAN BLADE TOTAL VIBRATORY STRESSES UTRC 8-FT WIND TUNNEL TEST DATA SINGLE SCOOP MID INLET

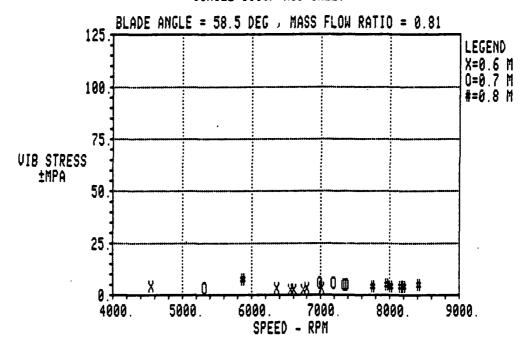


FIGURE 13. MID BLADE TORSION (BG1-4) VS. PROP-FAN SPEED

SR-3 PROP-FAN BLADE TOTAL VIBRATORY STRESSES
UTRC 8-FT WIND TUNNEL TEST DATA
SINGLE SCOOP MID INLET

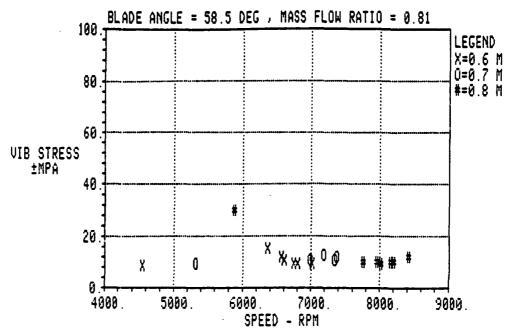


FIGURE 14. TIP BENDING (BG1-6) VS. PROP-FAN SPEED

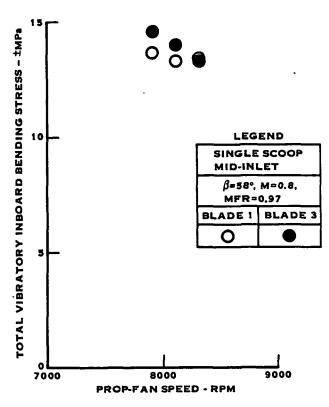


FIGURE 15. COMPARISON OF BLADE 1 AND BLADE 3 TOTAL VIBRATORY INBOARD BENDING STRESS

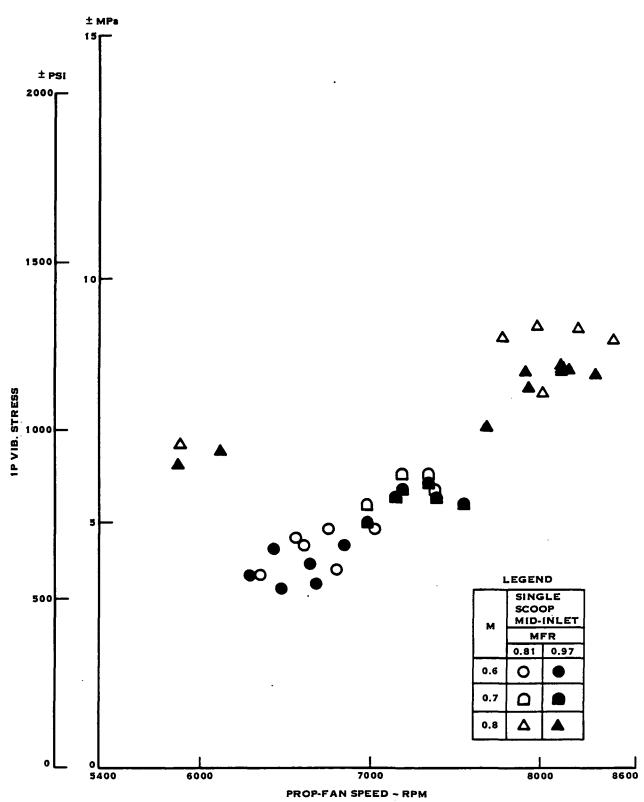


FIGURE 16. EFFECT OF PROP-FAN ROTATIONAL SPEED AND INLET FLOW ON INBOARD BENDING 1P STRESS OF BLADE #1 (SINGLE SCOOP MID-INLET,  $\beta$ =58.0° AND 59.2°)

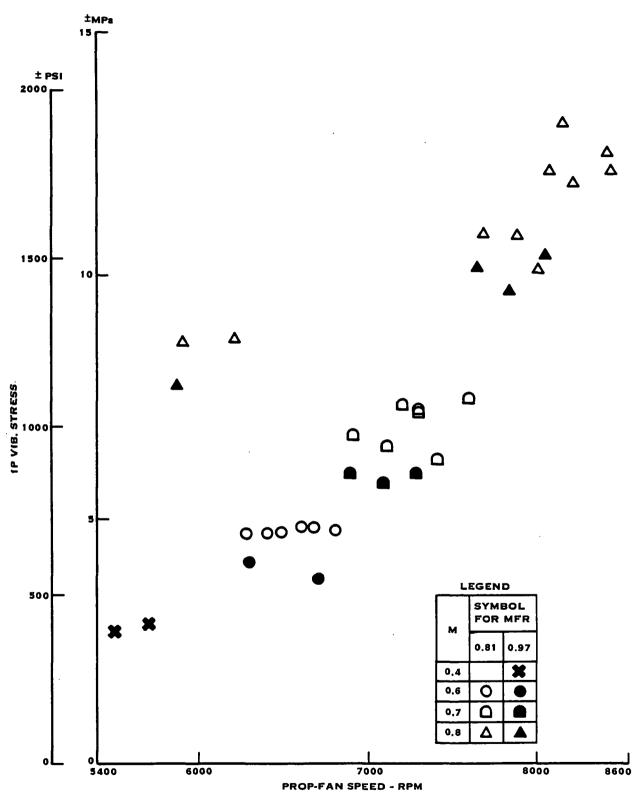


FIGURE 17. EFFECT OF PROP-FAN ROTATIONAL SPEED AND INLET FLOW ON INBOARD BENDING 1P STRESS OF BLADE #1 (SINGLE SCOOP FORWARD INLET,  $\beta$ =57.8° AND 59.0°)

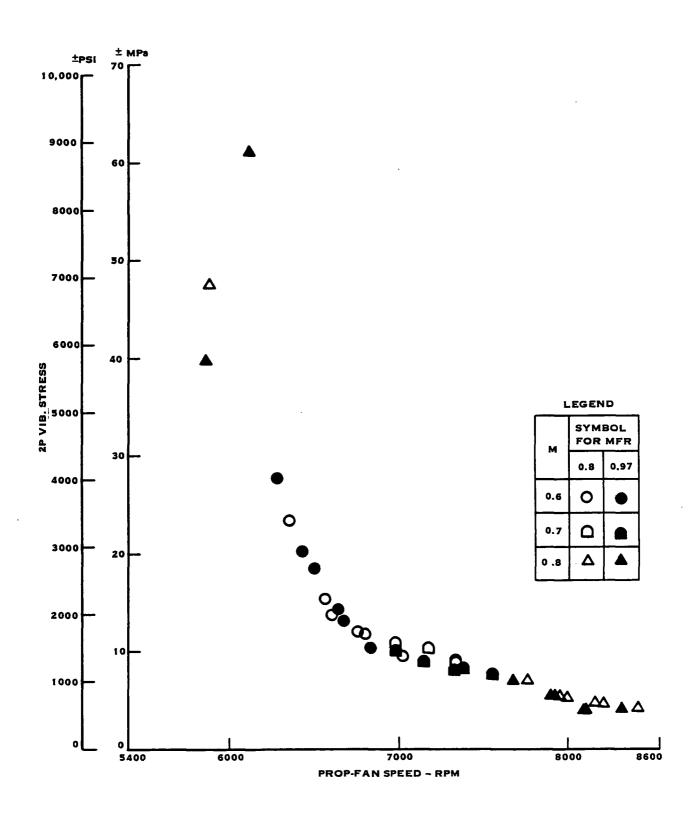


FIGURE 18. EFFECT OF PROP-FAN ROTATIONAL SPEED AND INLET FLOW ON INBOARD BENDING 2P STRESS OF BLADE #1 (SINGLE SCOOP MID-INLET,  $\beta$ =58.0° AND 59.2°)

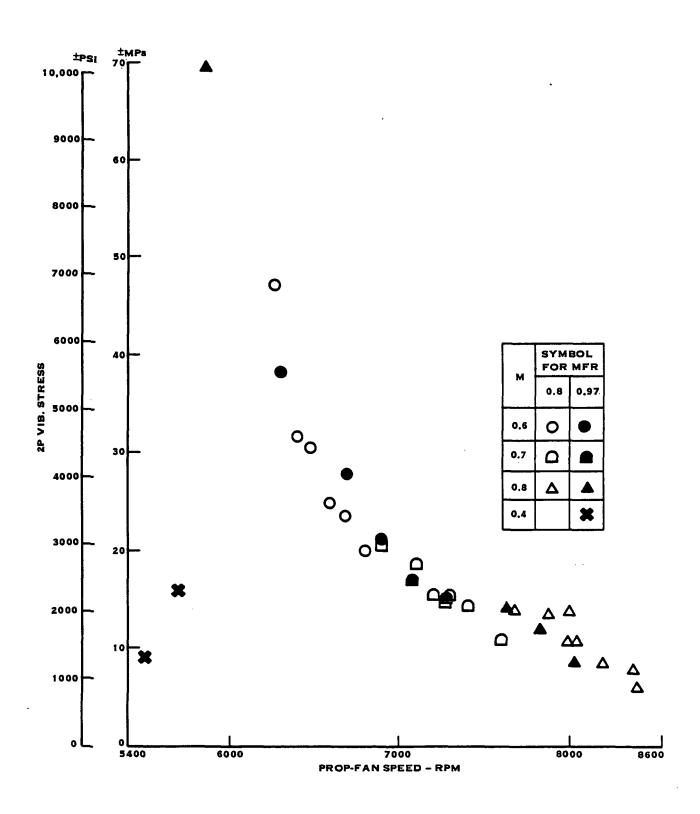


FIGURE 19. EFFECT OF PROP-FAN ROTATIONAL SPEED AND INLET FLOW ON INBOARD BENDING 2P STRESS OF BLADE #1 (SINGLE SCOOP FORWARD INLET,  $\beta$ =57.8° AND 59.0°)

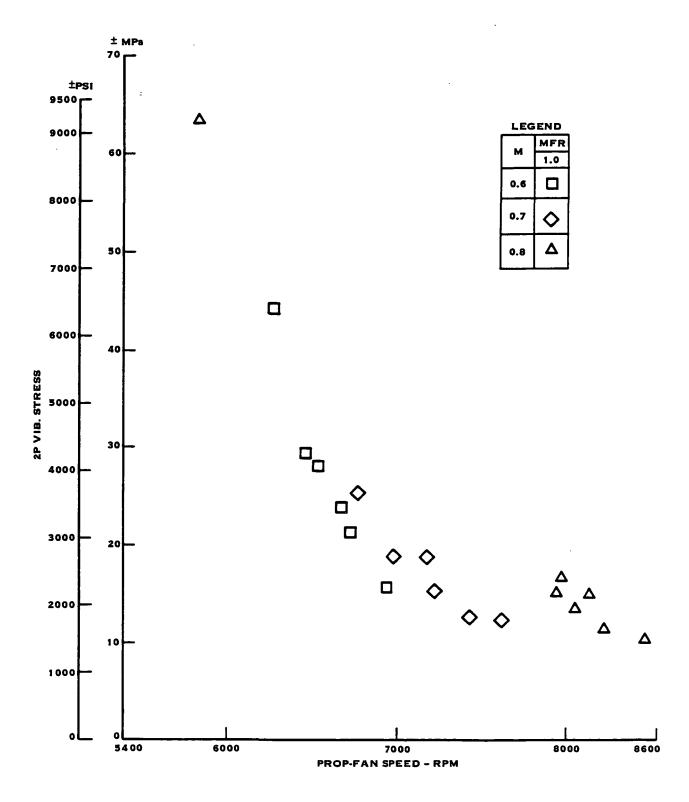


FIGURE 20. EFFECT OF PROP-FAN ROTATIONAL SPEED ON INBOARD BENDING 2P STRESS OF BLADE #3 (TWIN SCOOP FORWARD INLET,  $\beta$ =58.3° AND 59.1°)

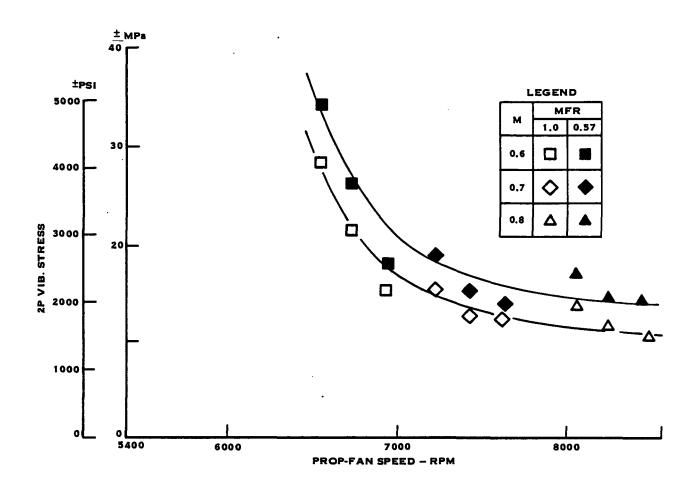


FIGURE 21. EFFECT OF PROP-FAN ROTATIONAL SPEED AND INLET FLOW ON INBOARD BENDING 2P STRESS OF BLADE #3 (TWIN SCOOP FORWARD INLET,  $\beta$ =58.3°)

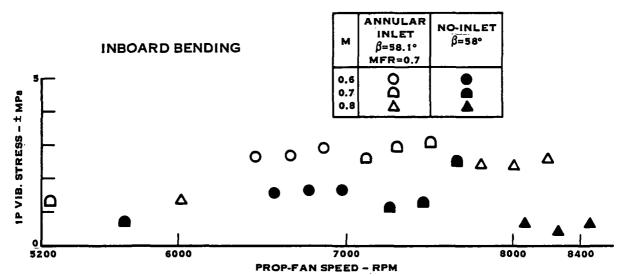


FIGURE 22. COMPARISON OF ANNULAR INLET AND NO-INLET 1P VIBRATORY STRESSES

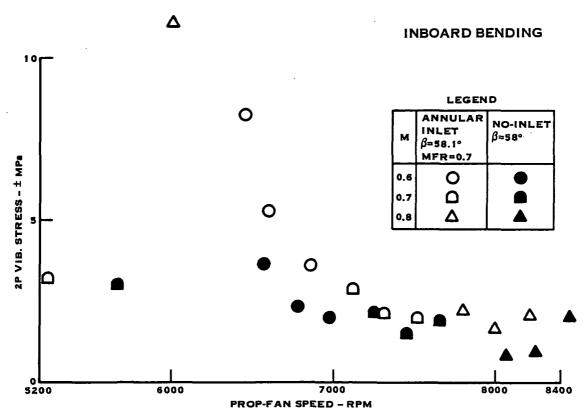
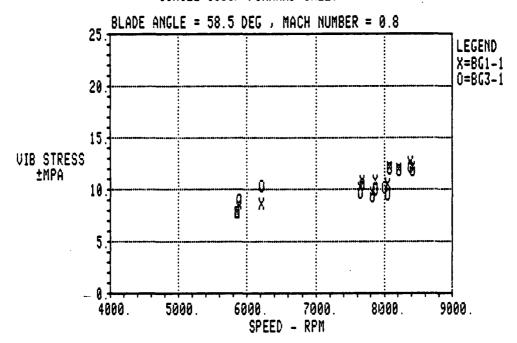


FIGURE 23. COMPARISON OF ANNULAR INLET AND NO-INLET 2P VIBRATORY STRESSES

# SR-3 PROP-FAN BLADE 1P VIBRATORY STRESSES UTRC 8-FT WIND TUNNEL TEST DATA SINGLE SCOOP FORWARD INLET



#### FIGURE 24. INBOARD BENDING VS. PROP-FAN SPEED

SR-3 PROP-FAN BLADE 1P VIBRATORY STRESSES UTRC 8-FT WIND TUNNEL TEST DATA SINGLE SCOOP FORWARD INLET

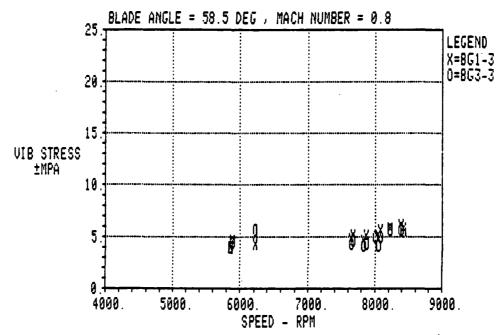
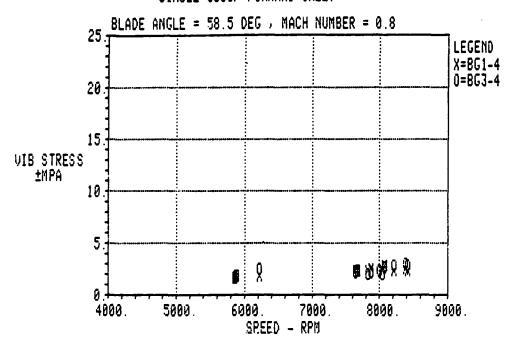


FIGURE 25. MID BLADE BENDING VS. PROP-FAN SPEED

## SR-3 PROP-FAN BLADE 1P VIBRATORY STRESSES UTRC 8-FT WIND TUNNEL TEST DATA SINGLE SCOOP FORWARD INLET



#### FIGURE 26. MID BLADE TORSION VS. PROP-FAN SPEED

SR-3 PROP-FAN BLADE 1P VIBRATORY STRESSES UTRC 8-FT WIND TUNNEL TEST DATA SINGLE SCOOP FORWARD INLET

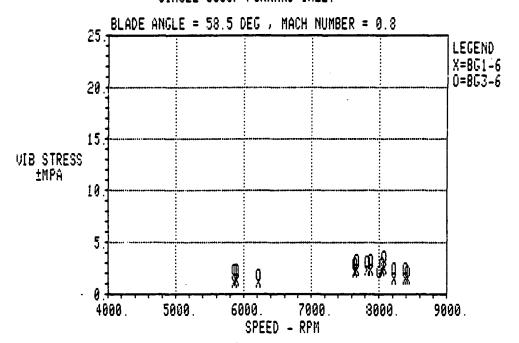
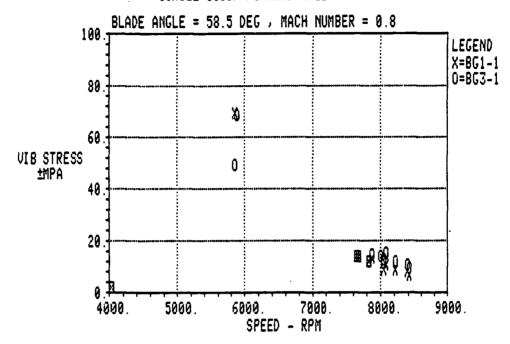


FIGURE 27. TIP BENDING VS. PROP-FAN SPEED

SR-3 PROP-FAN BLADE 2P UIBRATORY STRESSES UTRC 8-FT WIND TUNNEL TEST DATA SINGLE SCOOP FORWARD INLET



### FIGURE 28. INBOARD BENDING VS. PROP-FAN SPEED

SR-3 PROP-FAN BLADE 2P VIBRATORY STRESSES UTRC 8-FT WIND TUNNEL TEST DATA SINGLE SCOOP FORWARD INLET

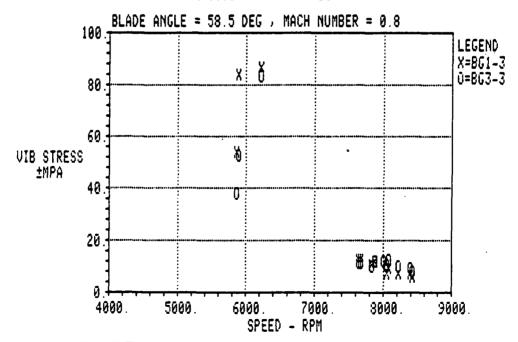
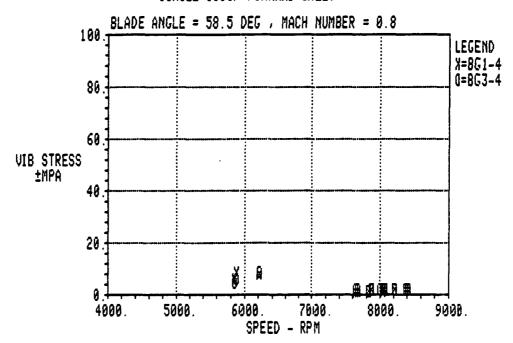


FIGURE 29. MID BLADE BENDING VS. PROP-FAN SPEED

## SR-3 PROP-FAN BLADE 2P VIBRATORY STRESSES UTRC 8-FT WIND TUNNEL TEST DATA SINGLE SCOOP FORWARD INLET



#### FIGURE 30. MID BLADE TORSION VS. PROP-FAN SPEED

SR-3 PROP-FAN BLADE 2P VIBRATORY STRESSES UTRC 8-FT WIND TUNNEL TEST DATA SINGLE SCOOP FORWARD INLET

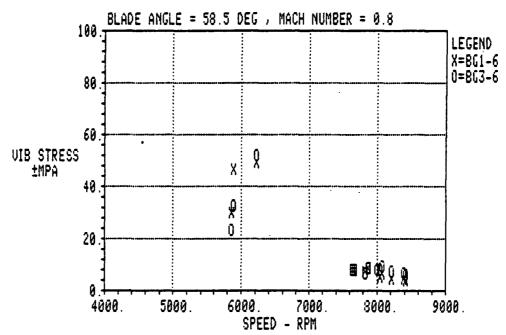


FIGURE 31. TIP BENDING VS. PROP-FAN SPEED

FIGURE 32. FLOW FIELD INPUT TO AERO LOAD CALCULATION

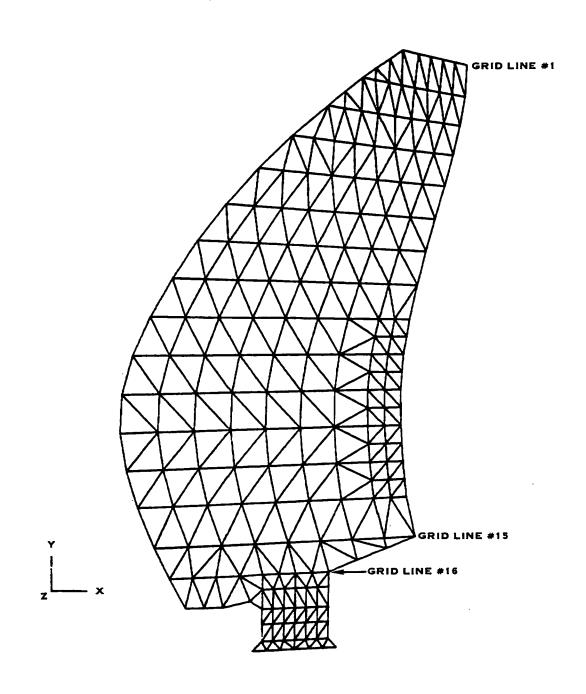


FIGURE 33. SR-3 FINITE ELEMENT MODEL

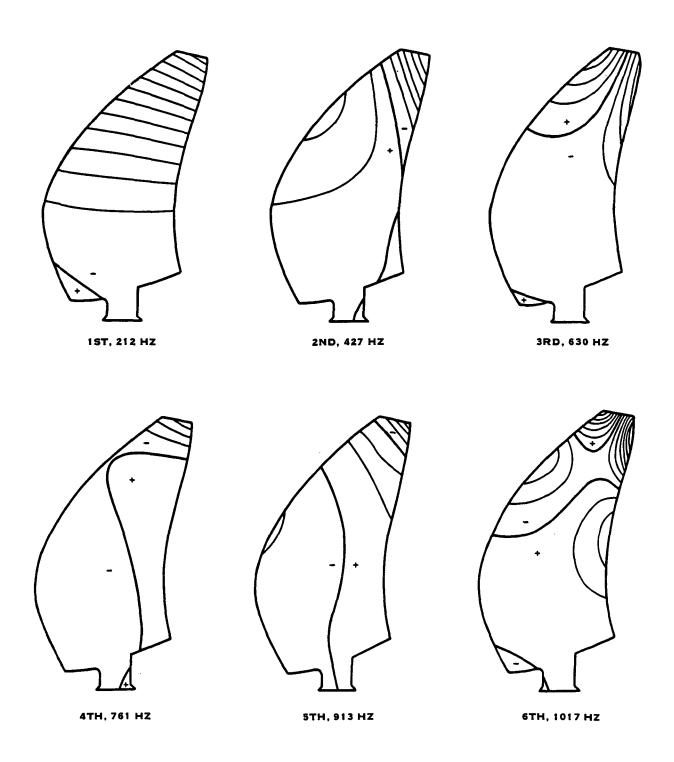


FIGURE 34. PREDICTED MODE SHAPES AT 7015 RPM, TEST RUN 35.2 (M=0.6, 7015 RPM, 0.81 MFR)

FIGURE 35. SR-3 MID INLET TEST 35.2: PREDICTED 1P STRESS CONTOURS

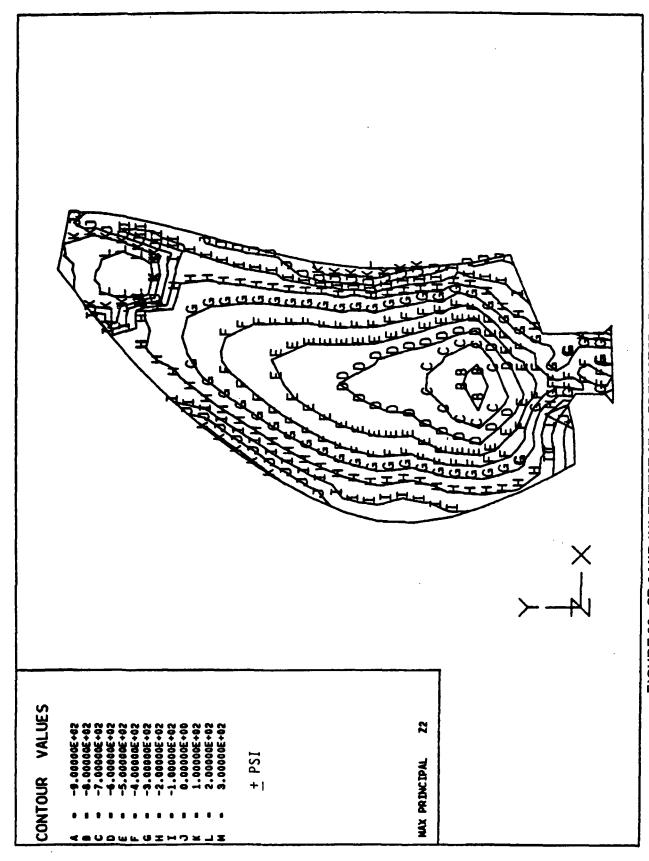


FIGURE 36. SR-3 MID INLET TEST 37.2: PREDICTED IP STRESS CONTOURS

FIGURE 37. SR-3 FWD INLET TEST 10.2: PREDICTED 1P STRESS CONTOURS

FIGURE 38. SR-3 MID INLET TEST 35.2: PREDICTED 2P STRESS CONTOURS

FIGURE 39. SR-3 MID INLET TEST 37.2: PREDICTED 2P STRESS CONTOURS

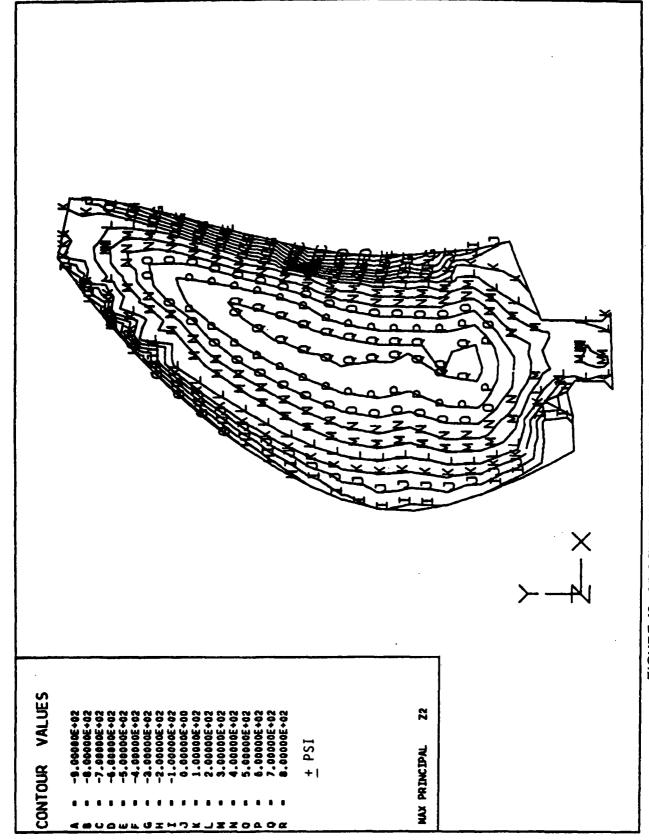


FIGURE 40. SR-3 FWD INLET TEST 10.2: PREDICTED 2P STRESS CONTOURS

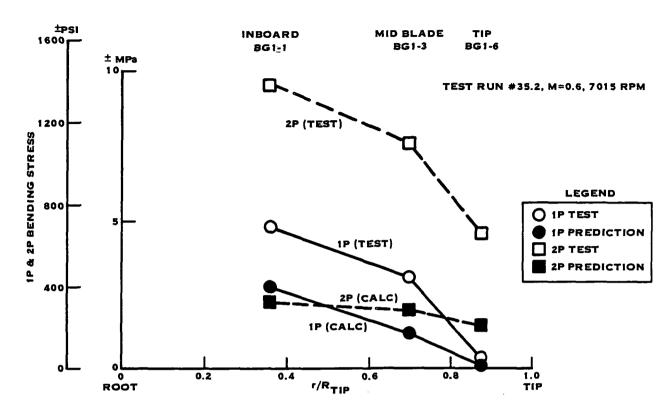


FIGURE 41. TEST VS. PREDICTED BENDING STRESSES FOR SINGLE SCOOP MID INLET

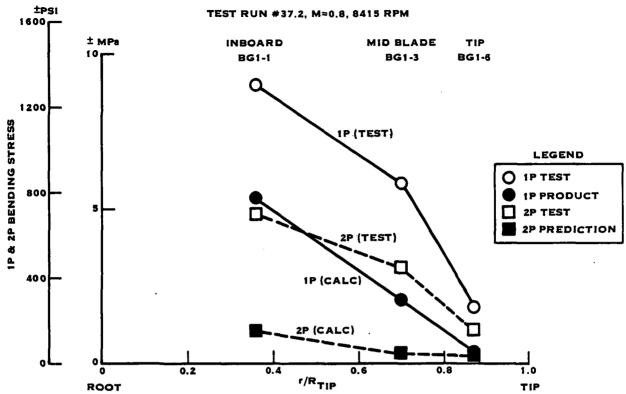


FIGURE 42. TESTED VS. PREDICTED BENDING STRESSES FOR SINGLE SCOOP MID INLET

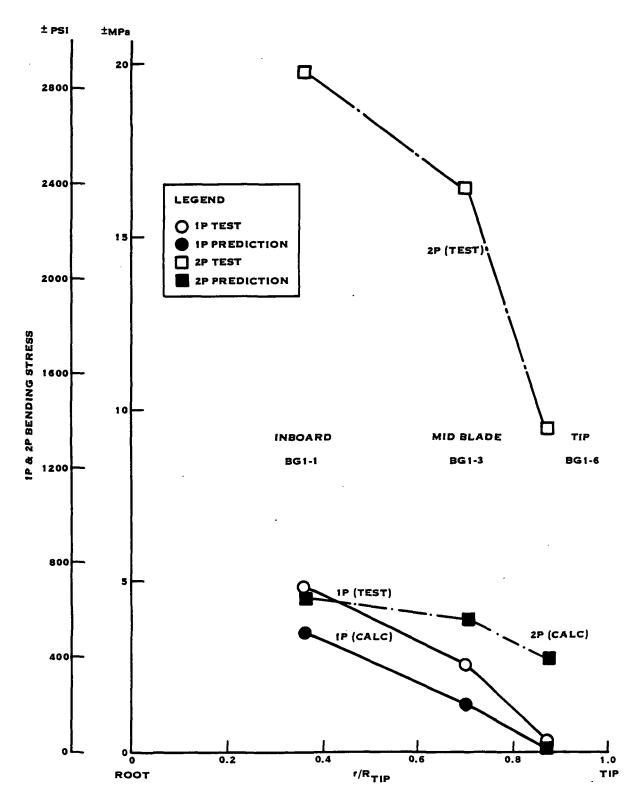


FIGURE 43. TESTED VS. PREDICTED BENDING STRESSES FOR SINGLE SCOOP FORWARD INLET

## APPENDIX

The appendix includes the operating conditions (table A-I), the total vibratory stresses (table A-II) and the P-order stresses (tables A-III to A-VII) for all the test points.

The data tables contain zero entries that indicate that no test data were available for those test points.

The tables are organized as follows:

Table No.	<u>Title</u>
A-I	Operating Conditions: SR-3 Inlet Tests
A-II	Total Vibratory Stresses $(\bar{X} + 2\sigma)$ : SR-3 Inlet Tests
A-III	P-Order Stresses: Single Scoop Forward Inlet
A-IV	P-Order Stresses: Single Scoop Mid-Inlet
A-V	P-Order Stresses: Twin Scoop Forward Inlet
A-VI	P-Order Stresses: Annular Forward Inlet
A-VII	P-Order Stresses: No-Inlet

TABLE A-I. OPERATING CONDITIONS FOR SR-3 INLET TESTS AT UTRC WIND TUNNEL

Run No.	MACH.	BLADE	PROP SPEED	SHAFT	POWER COEFF	FREE	STREAM	PARAMET	TERS
1 "0.	(M)	(deg)			(cp)	-v	RHO	P	t
	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	1005	(1 p,	(shp)	(Cp)	ft/sec	2.2.0	(psf)	F.°
]	}			) (3)		. 0, 500	2		<b>r</b> .
	Ì						lbs-sec2		1 1
					•		ft 4		1 1
							1.16		1 1
1	ĺ	í		1			ĺ		1 1
	<b> </b>	<u> </u>		·			.		.
6.3	.41	57.8	5698	301.4	2.46693	447.3	.00217	1876.9	61.71
6.4	.41	57.8	5499		2.40261		.00217	1877.7	62.19
6.5	.40	57.8	5303	230.7	2.34153	441.6	.00217	1883.1	62.61
6.6	.40	57.8	5101	198.5	2.26451	441.2	.00217	1883.9	63.06
7.2	.61	57.8	6900	378.1			.00193	1640.8	73.71
7.3	.60	57.8	6701		1.87251		.00192	1645.2	77.49
7.4	.61	57.8	6506	277.3	1.73873	668.9	.00190	1640.5	80.72
8.1	.71	57.8	5331	-5.542	06852	777.9	.00175	1506.5	91.83
8.2	.71	57.8	7645		1.70473		.00174	1509.6	97.58
8.3	.71	57.8	7449		1.60788		.00173	1509.9	99.04
8.4	.71	57.8	7252	300.4	1.49786	783.8	.00173	1506.7	100.27
	04	F7 0	000=	0 100	07001	000.0	00150	1070 0	107.00
9.1	.81	57.8			07931 1.47270		.00159 .00155	1372.6 1373.7	
9.2 9.3	.81 .81	57.8 57.8	8560 8454		1.47270		.00155		109.22
9.4	.81	57.8	8278		1.39293		.00159	1369.9	
9.5	.81	57.8	8050		1.30413		.00159	1371.3	
10.1	.61	57.8			10290		.00200	1661.7	59.96
10.2	.61	57.8	6802		1.92559		.00197	1659.6	67.66
10.3	.60	57.8	6609		1.78854		.00192	1666.8	83.08
10.4	.61	57.8	6403	249.1	1.63187	672.7	.00191	1656.4	83.84
11.1	.71	57.8			10596		.00177	1524.3	91.63
11.2	.71	57.8	7596		1.66663		.00175	1521.1	97.10
11.3	.71	57.8	7403	344.0	1.58980	781.1	.00175	1526.8	99.52
11.4	.71	57.8	7201	285.6	1.44137	784.2	.00174	1524.6	101.69
11.5	.81	57.8			12219		.00159	1381.7	
11.6	.80	57.8	8413		1.46763		.00159	1395.3	
12.1	.81	57.8	8397		1.52025		.00163	1386.7	
12.2	.81	57.8	8204		1.45266		.00162	1386.8	
12.3	.81	57.8	8009		1.33653		.00162	1382.3	
13.1	.61	59.0			08440		.00195	1660.3	72.62
13.2	.60	59.0	6670		2.08244		.00193	1667.4	80.48
13.3	.61	59.0	6480	312.6	1.96706	669.1	.00192	1664.3	83.53

13.4         .61         59.0         6273         283.3         1.83542         672.5         .00178         1527.5         91.45           14.1         .71         59.0         7297         379.5         1.82250         779.3         .00176         1530.4         97.98           14.3         .71         59.0         7296         321.0         1.69154         784.9         .00174         1520.2         102.22           14.4         .71         59.0         7806         321.0         1.69154         784.9         .00174         1520.2         102.22           15.1         .81         59.0         7807         364.1         1.77262         787.4         .00173         1528.5         107.38           15.2         .81         59.0         58073         411.4         1.6010         891.8         .00160         1383.0         113.4           15.4         .81         59.0         7870         363.1         1.52496         890.2         .00160         1383.7         111.19           16.1         .61         59.0         4311         -3.448         -0.07355         669.8         .00160         1381.2         111.40           16.2         .61	RUN	M	B	rpm	SHP	Ср	٧	6	P	t
14.2       .71       59.0       7297       379.5       1.82250       779.3       .00174       1526.9       102.22         14.4       .71       59.0       6907       278.0       1.69364       784.9       .00174       1526.9       102.22         14.5       .71       59.0       6907       278.0       1.69366       784.3       .00173       1528.5       107.38         15.1       .81       59.0       7807       364.1       1.77262       787.4       .00160       1388.5       107.38         15.2       .81       59.0       7870       363.1       1.52496       890.2       .00160       1388.7       111.19         15.4       .81       59.0       7670       316.4       1.43421       888.6       .00160       1381.2       111.49         16.1       .61       59.0       6701       358.3       2.05386       673.5       .00192       1663.2       82.42         16.2       .61       59.0       6701       358.3       2.05386       673.5       .00190       1666.5       89.18         16.2       .61       59.0       6511       31.3.9       1.96511       671.5       .00190       1666.5	13.4	.61	59.0	6273	263.3	1.83542	672.5	.00191	1661.6	85.67
14.8         .71         59.0         7096         321.0         1.69164         784.9         .00174         1530.2         104.22           14.4         .71         59.0         6907         278.0         1.59366         784.3         .00174         1530.2         104.86           15.1         .81         59.0         5906         -9.573         .09486         890.5         .00160         1389.0         113.43           15.2         .81         59.0         7870         363.1         1.52496         890.2         .00160         1389.0         113.43           15.4         .81         59.0         7670         316.4         1.43421         888.6         .00160         1391.2         111.40           16.1         .61         59.0         6701         358.3         2.05386         673.5         .00190         1662.4         87.28           16.3         .61         59.0         6308         262.4         1.81428         677.2         .00189         1660.1         99.21           17.1         .71         59.0         6308         262.4         1.81428         677.2         .00189         1660.1         99.21           17.3         .71	14.1		59.0	5041	-5.623	08103	776.9	.00178	1527.5	91.45
14.4       .71       59.0       6907       278.0       1.59366       784.3       .00174       1530.2       104.86         14.5       .71       59.0       7307       364.1       1.77262       787.4       .00173       1528.5       107.36         15.1       .81       59.0       5906       9.573       .00486       890.5       .00160       1388.0       118.43         15.3       .81       59.0       7870       363.1       1.52496       890.2       .00160       1388.7       111.19         16.4       .81       59.0       7670       316.4       1.43421       888.6       .00160       1388.7       111.19         16.2       .61       59.0       6701       358.3       2.05386       673.5       .00190       1662.4       87.28         16.3       .61       59.0       6511       313.9       1.96511       671.5       .00190       1666.5       89.18         16.4       .61       59.0       6308       262.4       1.81428       677.2       .00189       1660.1       99.2         17.2       .71       59.0       7280       379.7       1.83149       679.2       1531.4       99.9	14.2	.71	59.0	7297	379.5	1.82250	779.3	.00176	1530.4	97.98
14.5         .71         59.0         7307         364.1         1.77262         787.4         .00173         1528.5         107.38           15.1         .81         59.0         5906         -9.573        09488         890.5         .00160         1389.0         113.43           15.2         .81         59.0         7870         363.1         1.52496         890.2         .00160         1388.7         111.19           16.4         .81         59.0         7670         316.4         1.43421         888.6         .00160         1381.7         111.40           16.1         .61         59.0         6701         358.3         2.05386         673.5         .00190         1666.3         28.242           16.2         .61         59.0         6501         313.9         1.96511         671.5         .00190         1666.5         89.18           16.4         .61         59.0         6508         262.4         1.81428         677.2         .00189         1660.1         90.21           17.3         .71         59.0         7687         330.8         1.73257         78.4         .00176         1531.4         96.92           17.3         .71	14.3	.71	59.0	7096	321.0	1.69154	784.9	.00174	1526.9	102.22
15.1         .81         59.0         5906 - 9.57309486 890.5         .00161         1386.2 108.74           15.2         .81         59.0         8073 411.4 1.60700 891.8         .00160         1388.0 113.43           15.3         .81         59.0         7670 316.4 1.43421 888.6         .00160         1381.7 111.19           15.4         .81         59.0         7670 316.4 1.43421 888.6         .00160         1391.2 111.40           16.1         .61         59.0         6701 358.3 2.05386 673.5         .00190         1662.4 87.28           16.2         .61         59.0         6501 318.9 1.96511 671.5         .00190         1662.4 87.28           16.3         .61         59.0         6508 262.4 1.81428 677.2         .00189         1660.1 90.21           17.1         .71         59.0         7280 379.7 1.83134 778.4         .00176         1531.4 96.92           17.2         .71         59.0         7280 379.7 1.83134 778.4         .00176         1531.4 96.92           17.3         .71         59.0         6885 280.1 1.60827 784.2         .00175         1531.4 96.92           17.3         .71         59.0         6885 280.1 1.60827 784.2         .00176         1531.8 98.14           17.4         .71	14.4	.71	59.0	6907	278.0	1.59366	784.3	.00174	1530.2	104.86
15.2         .81         59.0         8078         411.4         1.60700         891.8         .00160         1388.0         113.43           15.4         .81         59.0         7870         363.1         1.52496         890.2         .00160         1381.7         111.14           16.4         .81         59.0         6701         316.4         1.43421         888.6         .00160         1381.2         111.140           16.1         .61         59.0         6701         358.3         2.05386         673.5         .00190         1662.4         87.28           16.3         .61         59.0         6511         313.9         1.96511         671.5         .00190         1666.5         89.18           16.4         .61         59.0         6308         262.4         1.81422         677.2         .00176         1523.5         94.63           17.2         .71         59.0         7280         379.7         1.83134         778.4         .00176         1531.4         96.92           17.3         .71         59.0         7828         389.7         1.83134         778.4         .00176         1531.4         96.92           17.4         .71	14.5	.71	59.0	7307	364.1	1.77262	787.4	.00173	1528.5	107.38
15.3         .81         59.0         7870         363.1         1.52496         890.2         .00160         1388.7         111.19           15.4         .81         59.0         7670         316.4         1.43421         888.6         .00160         1391.2         111.40           16.1         .61         59.0         6701         385.3         2.05386         673.5         .00190         1662.4         87.28           16.3         .61         59.0         6511         318.9         1.965116         671.5         .00190         1662.4         87.23           16.4         .61         59.0         6308         262.4         1.81428         677.2         .00189         1660.1         90.21           17.1         .71         59.0         6308         262.4         1.81428         677.2         .00176         1531.4         96.92           17.3         .71         59.0         7830         379.7         1.83134         778.4         .00176         1531.4         96.92           17.3         .71         59.0         6885         280.1         1.60827         784.2         .00175         1525.6         99.31           18.1         1.81	15.1	.81	59.0	5906	-9.573	09486	890.5	.00161	1386.2	108.74
15.4         .81         59.0         7670         316.4         1.43421         888.6         .00160         1391.2         111.40           16.1         .61         59.0         4311         -3.448        07355         669.8         .00192         1663.2         82.42           16.2         .61         59.0         6501         358.3         2.05386         673.5         .00190         1662.4         87.28           16.4         .61         59.0         6508         262.4         1.81428         677.2         .00189         1660.1         90.21           17.1         .71         59.0         5110         -4.167        05811         782.4         .00176         1523.5         94.63           17.2         .71         59.0         7280         379.7         1.83184         778.4         .00176         1531.4         96.92           17.3         .71         59.0         6885         280.1         1.60827         784.2         .00176         1531.8         98.14           17.4         .71         59.0         6885         280.1         1.60827         784.2         .00176         1531.8         98.14           18.1         .81	15.2	.81	59.0	8073	411.4	1.60700	891.8	.00160	1389.0	113.43
15.4         .81         59.0         7670         316.4         1.43421         888.6         .00160         1391.2         111.40           16.1         .61         59.0         4311         -3.448        07355         669.8         .00192         1663.2         82.42           16.2         .61         59.0         6501         358.3         2.05386         673.5         .00190         1662.4         87.28           16.3         .61         59.0         6508         262.4         1.81428         677.2         .00189         1660.1         90.21           17.1         .71         59.0         5110         -4.167        05811         782.4         .00176         1523.5         94.63           17.2         .71         59.0         7280         379.7         1.83134         778.4         .00176         1531.4         96.92           17.3         .71         59.0         6885         280.1         1.60827         784.2         .00176         1531.8         98.14           17.4         .71         59.0         6885         280.1         1.60827         784.2         .00176         1531.8         99.31           18.1         .81	15.3	.81	59.0	7870	363.1	1.52496	890.2	.00160	1388.7	111.19
16.2       .61       59.0       6701       358.3       2.05386       673.5       .00190       1662.4       87.28         16.3       .61       59.0       6308       262.4       1.81428       677.2       .00189       1660.1       90.21         17.1       .71       59.0       5110       -4.167       -05811       782.4       .00176       1523.5       94.63         17.2       .71       59.0       7280       379.7       1.83184       778.4       .00176       1531.8       98.14         17.3       .71       59.0       6885       280.1       1.60827       784.2       .00175       1525.6       99.31         18.1       .81       59.0       6885       280.1       1.60827       784.2       .00175       1525.6       99.31         18.1       .81       59.0       6884       -6.184       -06212       885.0       .00162       1390.3       105.48         18.2       .81       59.0       8037       412.2       1.61572       88.4       .00161       1387.7       107.50         18.3       .81       59.0       7855       368.8       1.55942       886.1       .00161       1390.3       10	15.4	.81	59.0	7670	316.4	1.43421	888.6	.00160	1391.2	111.40
16.2       .61       59.0       6701       358.3       2.05386       673.5       .00190       1662.4       87.28         16.3       .61       59.0       6308       262.4       1.81428       677.2       .00189       1660.1       90.21         17.1       .71       59.0       5110       -4.167       -05811       782.4       .00176       1523.5       94.63         17.2       .71       59.0       7280       379.7       1.83184       778.4       .00176       1531.8       98.14         17.3       .71       59.0       6885       280.1       1.60827       784.2       .00175       1525.6       99.31         18.1       .81       59.0       6885       280.1       1.60827       784.2       .00175       1525.6       99.31         18.1       .81       59.0       6884       -6.184       -06212       885.0       .00162       1390.3       105.48         18.2       .81       59.0       8037       412.2       1.61572       88.4       .00161       1387.7       107.50         18.3       .81       59.0       7855       368.8       1.55942       886.1       .00161       1390.3       10								20100	1000 0	00.40
16.3         .61         59.0         6511         313.9         1.96511         671.5         .00190         1666.5         89.18           16.4         .61         59.0         6308         262.4         1.81428         677.2         .00189         1660.1         90.21           17.1         .71         59.0         7280         379.7         1.83134         773.4         .00176         1531.4         96.92           17.3         .71         59.0         6885         280.1         1.60827         784.2         .00175         1525.6         99.31           18.1         .81         59.0         5864         -6.184         -06212         285.0         .00162         1390.3         105.48           18.2         .81         59.0         7835         368.8         1.55942         286.1         .00161         1387.7         107.50           18.3         .81         59.0         7835         368.8         1.55942         886.1         .00161         1391.3         109.3         101.6         59.0         7640         317.2         1.44831         885.9         .00161         1391.4         109.38         191.5         6.688         367.3         2.09378										
16.4       .61       59.0       6308       262.4       1.81428       677.2       .00189       1660.1       90.21         17.1       .71       59.0       5110       -4.167      05811       782.4       .00176       1523.5       94.63         17.2       .71       59.0       7280       379.7       1.83134       778.4       .00176       1531.4       96.92         17.3       .71       59.0       6885       280.1       1.60827       784.2       .00175       1525.6       99.31         18.1       .81       59.0       5864       -6.184      06212       885.0       .00162       1390.3       105.48         18.2       .81       59.0       7835       368.8       1.55942       288.4       .00161       1387.7       107.50         18.3       .81       59.0       7640       317.2       1.44831       885.9       .00161       1391.4       109.38         19.1       .61       59.0       4627       -2.891      06044       666.4       .00194       1669.0       79.31         19.2       .61       59.0       6688       367.3       2.09378       669.4       .00194       1667.5       <										
17.1       .71       59.0       5110 -4.16705811 782.4       .00176       1523.5       94.63         17.2       .71       59.0       7280 379.7 1.83134 778.4       .00176       1531.4       96.92         17.3       .71       59.0       7087 330.8 1.73325 779.0       .00176       1531.8 98.14         17.4       .71       59.0       6885 280.1 1.60827 784.2       .00175 1525.6 99.31         18.1       .81       59.0       5864 -6.18406212 885.0       .00162 1390.3 105.48         18.2       .81       59.0       8037 412.2 1.61572 888.4       .00161 1387.7 107.50         18.3       .81       59.0       7853 368.8 1.55942 886.1       .00161 1391.4 109.38         19.1       .61       59.0       4327 -2.89106044 666.4       .00194 1669.0 79.31         19.2       .61       59.0       6688 367.3 2.09378 669.4       .00192 1667.5 82.59         19.3       .61       59.0       6486 315.9 1.98432 671.5       .00191 1665.4 86.14         20.1       .71       59.0       5149 -4.17005671 780.4       .00177 1530.6 95.76         20.2       .71       59.0       7351 396.1 1.85974 782.0       .00176 1531.1 98.38         20.3       .71       59.0       6946 289.4 1.62368 785.4 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>										
17.2       .71       59.0       7280       379.7       1.83134       778.4       .00176       1531.4       96.92         17.3       .71       59.0       7087       330.8       1.73825       779.0       .00175       1525.6       99.31         18.1       .81       59.0       5864       -6.184       -06212       885.0       .00162       1390.3       105.48         18.2       .81       59.0       8037       412.2       1.61572       888.4       .00161       1387.7       107.50         18.3       .81       59.0       7640       317.2       1.44831       885.9       .00161       1391.4       109.38         19.1       .61       59.0       6688       367.3       2.09378       669.4       .00192       1667.5       82.59         19.3       .61       59.0       6688       367.3       2.09378       669.4       .00192       1667.5       82.59         19.3       .61       59.0       6688       367.3       2.09378       669.4       .00192       1667.5       82.59         19.3       .61       59.0       6280       267.4       1.85443       673.3       .00191       1667.5										
17.3       .71       59.0       7087       330.8       1.73325       779.0       .00176       1531.8       98.14         17.4       .71       59.0       6885       280.1       1.60827       784.2       .00175       1525.6       99.31         18.1       .81       59.0       5864       -6.184      06212       885.0       .00161       1397.3       105.48         18.2       .81       59.0       7835       368.8       1.55942       886.1       .00161       1392.3       108.60         18.4       .81       59.0       7640       317.2       1.44831       885.9       .00161       1391.4       109.38         19.1       .61       59.0       4327       -2.891      06044       666.4       .00194       1669.0       79.31         19.2       .61       59.0       6688       367.3       2.09378       669.4       .00194       1669.0       79.31         19.2       .61       59.0       6688       367.3       2.09378       669.4       .00194       1669.0       85.11         19.3       .61       59.0       6486       315.9       1.98432       671.5       .00177       1530.6 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>										
17.4       .71       59.0       6885       280.1       1.60827       784.2       .00175       1525.6       99.31         18.1       .81       59.0       5864       -6.184       -,06212       885.0       .00162       1390.3       105.48         18.2       .81       59.0       7835       368.8       1,55942       886.1       .00161       1392.3       108.60         18.4       .81       59.0       7640       317.2       1.44831       885.9       .00161       1391.4       109.38         19.1       .61       59.0       4327       -2.891       -,06044       666.4       .00194       1669.0       79.31         19.2       .61       59.0       6688       367.3       2.09378       669.4       .00194       1667.5       82.59         19.3       .61       59.0       6486       315.9       1.98432       671.5       .00191       1667.5       82.59         19.3       .61       59.0       6280       267.4       1.85448       673.3       .00191       1665.4       86.14         20.1       .71       59.0       7351       396.1       1.85974       782.0       .00176       1531.1 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>										
18.1       .81       59.0       5864       -6.184      06212       885.0       .00162       1390.3       105.48         18.2       .81       59.0       8037       412.2       1.61572       888.4       .00161       1387.7       107.50         18.3       .81       59.0       7640       317.2       1.44831       885.9       .00161       1391.4       109.38         19.1       .61       59.0       4327       -2.891      06044       666.4       .00194       1669.0       79.81         19.2       .61       59.0       6688       367.3       2.09378       669.4       .00192       1667.5       82.59         19.3       .61       59.0       6686       315.9       1.98432       671.5       .00191       1667.0       85.11         19.4       .61       59.0       6280       267.4       1.85448       673.3       .00191       1667.0       85.11         19.4       .61       59.0       6149       -4.170       -0.5671       780.4       .00177       1530.6       95.76         20.2       .71       59.0       7351       396.1       1.85947       782.0       .00176       1531.1       <										
18.2       .81       59.0       8037       412.2       1.61572       888.4       .00161       1387.7       107.50         18.3       .81       59.0       7835       368.8       1.55942       886.1       .00161       1392.3       108.60         18.4       .81       59.0       7640       317.2       1.44831       885.9       .00161       1391.4       109.88         19.1       .61       59.0       4327       -2.891       -0.6044       666.4       .00194       1669.0       79.31         19.2       .61       59.0       6688       367.3       2.09378       669.4       .00192       1667.5       82.59         19.3       .61       59.0       6486       315.9       1.98432       671.5       .00191       1667.0       85.11         19.4       .61       59.0       6280       267.4       1.85443       673.3       .00191       1667.5       82.59         20.2       .71       59.0       7351       396.1       1.85974       782.0       .00176       1531.1       98.38         20.3       .71       59.0       7149       338.9       1.73755       784.5       .00175       1529.5 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>										
18.3       .81       59.0       7835       368.8       1.55942       886.1       .00161       1392.3       108.60         18.4       .81       59.0       7640       317.2       1.44831       885.9       .00161       1391.4       109.38         19.1       .61       59.0       4327       -2.891      06044       666.4       .00194       1667.5       82.59         19.3       .61       59.0       6688       367.3       2.09378       669.4       .00192       1667.5       82.59         19.3       .61       59.0       6486       315.9       1.98432       671.5       .00191       1667.0       85.11         19.4       .61       59.0       6280       267.4       1.85443       673.3       .00191       1665.4       86.14         20.1       .71       59.0       5149       -4.170      05671       780.4       .00177       1530.6       95.76         20.2       .71       59.0       7351       396.1       1.85974       782.0       .00176       1531.1       98.38         20.3       .71       59.0       6946       289.4       1.62368       785.4       .00174       1530.9 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>										
18.4       .81       59.0       7640       317.2       1.44831       885.9       .00161       1391.4       109.38         19.1       .61       59.0       4327       -2.891      06044       666.4       .00194       1669.0       79.31         19.2       .61       59.0       6688       367.3       2.09378       669.4       .00192       1667.5       82.59         19.3       .61       59.0       6280       267.4       1.85443       673.3       .00191       1667.0       85.11         19.4       .61       59.0       6280       267.4       1.85443       673.3       .00191       1665.4       86.14         20.1       .71       59.0       7351       396.1       1.85974       782.0       .00176       1531.1       98.38         20.3       .71       59.0       7149       338.9       1.73755       784.5       .00175       1529.5       100.46         20.4       .71       59.0       6946       289.4       1.62368       785.4       .00174       1530.9       102.97         21.1       .80       59.0       5978       -5.983       -05711       887.4       .00161       1396.6 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>										
19.1       .61       59.0       4327 -2.89106044 666.4       .00194       1669.0       79.31         19.2       .61       59.0       6688 367.3       2.09378 669.4       .00192       1667.5       82.59         19.3       .61       59.0       6486 315.9       1.98432 671.5       .00191       1667.0       85.11         19.4       .61       59.0       6280 267.4       1.85443 673.3       .00191       1665.4       86.14         20.1       .71       59.0       5149 -4.17005671 780.4       .00177       1530.6       95.76         20.2       .71       59.0       7351 396.1       1.85974 782.0       .00176       1531.1       98.38         20.3       .71       59.0       7149 338.9       1.73755 784.5       .00175       1529.5       100.46         20.4       .71       59.0       6946 289.4       1.62368 785.4       .00174       1530.9       102.97         21.1       .80       59.0       5978 -5.98305711 887.4       .00161       1396.6       111.59         21.2       .81       59.0       8176 428.5       1.6136 893.5       .00159       1393.5       116.72         21.3       .81       59.0       8776 282.5										
19.2       .61       59.0       6688       367.3       2.09378       669.4       .00192       1667.5       82.59         19.3       .61       59.0       6486       315.9       1.98432       671.5       .00191       1667.0       85.11         19.4       .61       59.0       6280       267.4       1.85443       673.3       .00191       1665.4       86.14         20.1       .71       59.0       5149       -4.170      05671       780.4       .00177       1530.6       95.76         20.2       .71       59.0       7351       396.1       1.85974       782.0       .00176       1531.1       98.38         20.3       .71       59.0       7149       338.9       1.73755       784.5       .00175       1529.5       100.46         20.4       .71       59.0       6946       289.4       1.62368       785.4       .00174       1530.9       102.97         21.1       .80       59.0       5978       -5.983      05711       887.4       .00161       1396.6       111.59         21.2       .81       59.0       8176       428.5       1.61536       893.5       .00159       1393.5 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>										
19.3       .61       59.0       6486       315.9       1.98432       671.5       .00191       1667.0       85.11         19.4       .61       59.0       6280       267.4       1.85443       673.3       .00191       1665.4       86.14         20.1       .71       59.0       5149       -4.170       -0.05671       780.4       .00177       1530.6       95.76         20.2       .71       59.0       7351       396.1       1.85974       782.0       .00176       1531.1       98.38         20.3       .71       59.0       7149       338.9       1.73755       784.5       .00174       1530.9       102.97         21.1       .80       59.0       5978       -5.983       -0.5711       887.4       .00161       1396.6       111.59         21.2       .81       59.0       5978       -5.983       -0.5711       887.4       .00161       1396.6       111.59         21.2       .81       59.0       8176       428.5       1.61536       893.5       .00159       1393.5       116.72         21.3       .81       59.0       7770       321.2       1.42288       896.7       .00158       1394.2										
19.4       .61       59.0       6280       267.4       1.85443       673.3       .00191       1665.4       86.14         20.1       .71       59.0       5149       -4.170      05671       780.4       .00177       1530.6       95.76         20.2       .71       59.0       7351       396.1       1.85974       782.0       .00176       1531.1       98.38         20.3       .71       59.0       7149       338.9       1.73755       784.5       .00175       1529.5       100.46         20.4       .71       59.0       6946       289.4       1.62368       785.4       .00174       1530.9       102.97         21.1       .80       59.0       5978       -5.983      05711       887.4       .00161       1396.6       111.59         21.2       .81       59.0       8176       428.5       1.61536       893.5       .00159       1393.5       116.72         21.3       .81       59.0       7962       367.4       1.50998       897.6       .00158       1391.0       119.73         21.4       .81       59.0       7770       321.2       1.42288       896.7       .00158       1391.0										
20.1       .71       59.0       5149 -4.17005671 780.4       .00177       1530.6       95.76         20.2       .71       59.0       7351 396.1 1.85974 782.0       .00176       1531.1 98.38         20.3       .71       59.0       7149 338.9 1.73755 784.5       .00175       1529.5 100.46         20.4       .71       59.0       6946 289.4 1.62368 785.4       .00174       1530.9 102.97         21.1       .80       59.0       5978 -5.98305711 887.4       .00161 1396.6 111.59         21.2       .81       59.0       8176 428.5 1.61536 893.5       .00159 1393.5 116.72         21.3       .81       59.0       7962 367.4 1.50998 897.6       .00158 1391.0 119.73         21.4       .81       59.0       7770 321.2 1.42288 896.7       .00158 1394.2 121.71         22.1       .61       58.0       4597 -2.58204593 675.3       .00190 1663.4 88.72         22.2       .61       58.0       6970 379.2 1.95377 676.1       .00188 1666.8 94.79         22.3       .60       58.0       6774 333.3 1.87518 674.7       .00188 1667.2 98.31         23.1       .71       58.0       5667 282.0 1.74808 678.0       .00187 1667.2 98.31         23.1       .71       58.0       7456 355.9 1.62266 788.1										
20.2       .71       59.0       7351       396.1       1.85974       782.0       .00176       1531.1       98.38         20.3       .71       59.0       7149       338.9       1.73755       784.5       .00175       1529.5       100.46         20.4       .71       59.0       6946       289.4       1.62368       785.4       .00174       1530.9       102.97         21.1       .80       59.0       5978       -5.983      05711       887.4       .00161       1396.6       111.59         21.2       .81       59.0       8176       428.5       1.61536       893.5       .00159       1393.5       116.72         21.3       .81       59.0       7962       367.4       1.50998       897.6       .00158       1391.0       119.73         21.4       .81       59.0       7770       321.2       1.42288       896.7       .00158       1394.2       121.71         22.1       .61       58.0       6970       379.2       1.95377       676.1       .00188       1666.8       94.79         22.3       .60       58.0       6774       333.3       1.87518       674.7       .00188       1670.3										
20.3       .71       59.0       7149       338.9       1.73755       784.5       .00175       1529.5       100.46         20.4       .71       59.0       6946       289.4       1.62368       785.4       .00174       1530.9       102.97         21.1       .80       59.0       5978       -5.983      05711       887.4       .00161       1396.6       111.59         21.2       .81       59.0       8176       428.5       1.61536       893.5       .00159       1393.5       116.72         21.3       .81       59.0       7962       367.4       1.50998       897.6       .00158       1391.0       119.73         21.4       .81       59.0       7770       321.2       1.42288       896.7       .00158       1394.2       121.71         22.1       .61       58.0       4597       -2.582      04593       675.3       .00190       1663.4       88.72         22.2       .61       58.0       6970       379.2       1.95377       676.1       .00188       1666.8       94.79         22.3       .60       58.0       6774       333.3       1.87518       674.7       .00188       1667.2										
20.4       .71       59.0       6946       289.4       1.62368       785.4       .00174       1530.9       102.97         21.1       .80       59.0       5978       -5.983      05711       887.4       .00161       1396.6       111.59         21.2       .81       59.0       8176       428.5       1.61536       893.5       .00159       1393.5       116.72         21.3       .81       59.0       7962       367.4       1.50998       897.6       .00158       1391.0       119.73         21.4       .81       59.0       7770       321.2       1.42288       896.7       .00158       1394.2       121.71         22.1       .61       58.0       4597       -2.582      04593       675.3       .00190       1663.4       88.72         22.2       .61       58.0       6970       379.2       1.95377       676.1       .00188       1666.8       94.79         22.3       .60       58.0       6774       333.3       1.87518       674.7       .00188       1670.3       96.86         22.4       .61       58.0       6567       282.0       1.74808       678.0       .00174       1524.3										
21.1       .80       59.0       5978 -5.98305711 887.4       .00161       1396.6 111.59         21.2       .81       59.0       8176 428.5 1.61536 893.5       .00159       1393.5 116.72         21.3       .81       59.0       7962 367.4 1.50998 897.6       .00158       1391.0 119.73         21.4       .81       59.0       7770 321.2 1.42288 896.7       .00158       1394.2 121.71         22.1       .61       58.0       4597 -2.58204593 675.3       .00190 1663.4 88.72         22.2       .61       58.0       6970 379.2 1.95377 676.1       .00188 1666.8 94.79         22.3       .60       58.0       6774 333.3 1.87518 674.7       .00188 1670.3 96.86         22.4       .61       58.0       6567 282.0 1.74808 678.0       .00187 1667.2 98.31         23.1       .71       58.0       5471 -2.88903328 778.6       .00174 1524.3 102.73         23.2       .71       58.0       7653 410.5 1.72604 785.8       .00174 1528.8 103.44         23.3       .71       58.0       7456 355.9 1.62266 788.1       .00174 1526.3 104.33         23.4       .71       58.0       7256 310.2 1.53370 786.4       .00161 1387.2 109.40         24.2       .81       58.0       8453 453.7 1.53358 885.6       .00161 13	20.3	.71	59.0	7149	338.9	1.73755	784.5	.00175	1529.5	100.46
21.2       .81       59.0       8176       428.5       1.61536       893.5       .00159       1393.5       116.72         21.3       .81       59.0       7962       367.4       1.50998       897.6       .00158       1391.0       119.73         21.4       .81       59.0       7770       321.2       1.42288       896.7       .00158       1394.2       121.71         22.1       .61       58.0       4597       -2.582      04593       675.3       .00190       1663.4       88.72         22.2       .61       58.0       6970       379.2       1.95377       676.1       .00188       1666.8       94.79         22.3       .60       58.0       6774       333.3       1.87518       674.7       .00188       1670.3       96.86         22.4       .61       58.0       6567       282.0       1.74808       678.0       .00187       1667.2       98.31         23.1       .71       58.0       5471       -2.889      03328       778.6       .00174       1524.3       102.73         23.2       .71       58.0       7456       355.9       1.62266       788.1       .00174       1526.3       <	20.4	.71	59.0	6946	289.4	1.62368	785.4	.00174	1530.9	102.97
21.3       .81       59.0       7962       367.4       1.50998       897.6       .00158       1391.0       119.73         21.4       .81       59.0       7770       321.2       1.42288       896.7       .00158       1394.2       121.71         22.1       .61       58.0       4597       -2.582      04593       675.3       .00190       1663.4       88.72         22.2       .61       58.0       6970       379.2       1.95377       676.1       .00188       1666.8       94.79         22.3       .60       58.0       6774       333.3       1.87518       674.7       .00188       1670.3       96.86         22.4       .61       58.0       6567       282.0       1.74808       678.0       .00187       1667.2       98.31         23.1       .71       58.0       5471       -2.889      03328       778.6       .00174       1524.3       102.73         23.2       .71       58.0       7653       410.5       1.72604       785.8       .00174       1528.8       103.44         23.3       .71       58.0       7456       355.9       1.62266       788.1       .00174       1526.3       <	21.1	.80	59.0	5978	-5.983	05711	887.4	.00161	1396.6	111.59
21.4       .81       59.0       7770       321.2       1.42288       896.7       .00158       1394.2       121.71         22.1       .61       58.0       4597       -2.582      04593       675.3       .00190       1663.4       88.72         22.2       .61       58.0       6970       379.2       1.95377       676.1       .00188       1666.8       94.79         22.3       .60       58.0       6774       333.3       1.87518       674.7       .00188       1670.3       96.86         22.4       .61       58.0       6567       282.0       1.74808       678.0       .00187       1667.2       98.31         23.1       .71       58.0       5471       -2.889      03328       778.6       .00174       1524.3       102.73         23.2       .71       58.0       7653       410.5       1.72604       785.8       .00174       1528.8       103.44         23.3       .71       58.0       7456       355.9       1.62266       788.1       .00174       1526.3       104.33         23.4       .71       58.0       7256       310.2       1.53370       786.4       .00174       1529.0       <	21.2	.81	59.0	8176	428.5	1.61536	893.5	.00159	1393.5	116.72
22.1       .61       58.0       4597       -2.582      04593       675.3       .00190       1663.4       88.72         22.2       .61       58.0       6970       379.2       1.95377       676.1       .00188       1666.8       94.79         22.3       .60       58.0       6774       333.3       1.87518       674.7       .00188       1670.3       96.86         22.4       .61       58.0       6567       282.0       1.74808       678.0       .00187       1667.2       98.31         23.1       .71       58.0       5471       -2.889      03328       778.6       .00174       1524.3       102.73         23.2       .71       58.0       7653       410.5       1.72604       785.8       .00174       1528.8       103.44         23.3       .71       58.0       7456       355.9       1.62266       788.1       .00174       1526.3       104.33         23.4       .71       58.0       7256       310.2       1.53370       786.4       .00174       1529.0       104.69         24.1       .81       58.0       6325       -3.800      03058       891.1       .00161       1387.2	21.3	.81	59.0	7962	367.4	1.50998	897.6		1391.0	119.73
22.2       .61       58.0       6970       379.2       1.95377       676.1       .00188       1666.8       94.79         22.3       .60       58.0       6774       333.3       1.87518       674.7       .00188       1670.3       96.86         22.4       .61       58.0       6567       282.0       1.74808       678.0       .00187       1667.2       98.31         23.1       .71       58.0       5471       -2.889      03328       778.6       .00174       1524.3       102.73         23.2       .71       58.0       7653       410.5       1.72604       785.8       .00174       1528.8       103.44         23.3       .71       58.0       7456       355.9       1.62266       788.1       .00174       1526.3       104.33         23.4       .71       58.0       7256       310.2       1.53370       786.4       .00174       1529.0       104.69         24.1       .81       58.0       6325       -3.800      03058       891.1       .00161       1387.2       109.40         24.2       .81       58.0       8453       453.7       1.53358       885.6       .00161       1398.5	21.4	.81	59.0	7770	321.2	1.42288	896.7	.00158	1394.2	121.71
22.3       .60       58.0       6774       333.3       1.87518       674.7       .00188       1670.3       96.86         22.4       .61       58.0       6567       282.0       1.74808       678.0       .00187       1667.2       98.31         23.1       .71       58.0       5471       -2.889      03328       778.6       .00174       1524.3       102.73         23.2       .71       58.0       7653       410.5       1.72604       785.8       .00174       1528.8       103.44         23.3       .71       58.0       7456       355.9       1.62266       788.1       .00174       1526.3       104.33         23.4       .71       58.0       7256       310.2       1.53370       786.4       .00174       1529.0       104.69         24.1       .81       58.0       6325       -3.800      03058       891.1       .00161       1387.2       109.40         24.2       .81       58.0       8453       453.7       1.53358       885.6       .00161       1398.5       112.55         24.3       .81       58.0       8277       391.0       1.41470       891.2       .00160       1387.9	22.1	.61	58.0	4597	-2.582	04593	675.3	.00190	1663.4	88.72
22.4       .61       58.0       6567       282.0       1.74808       678.0       .00187       1667.2       98.31         23.1       .71       58.0       5471       -2.889      03328       778.6       .00174       1524.3       102.73         23.2       .71       58.0       7653       410.5       1.72604       785.8       .00174       1528.8       103.44         23.3       .71       58.0       7456       355.9       1.62266       788.1       .00174       1526.3       104.33         23.4       .71       58.0       7256       310.2       1.53370       786.4       .00174       1529.0       104.69         24.1       .81       58.0       6325       -3.800      03058       891.1       .00161       1387.2       109.40         24.2       .81       58.0       8453       453.7       1.53358       885.6       .00161       1398.5       112.55         24.3       .81       58.0       8277       391.0       1.41470       891.2       .00160       1391.3       113.25         24.4       .81       58.0       8072       340.9       1.32699       892.0       .00160       1387.9	22.2	.61	58.0	6970	379.2	1.95377	676.1	.00188	1666.8	94.79
23.1       .71       58.0       5471       -2.889      03328       778.6       .00174       1524.3       102.73         23.2       .71       58.0       7653       410.5       1.72604       785.8       .00174       1528.8       103.44         23.3       .71       58.0       7456       355.9       1.62266       788.1       .00174       1526.3       104.33         23.4       .71       58.0       7256       310.2       1.53370       786.4       .00174       1529.0       104.69         24.1       .81       58.0       6325       -3.800      03058       891.1       .00161       1387.2       109.40         24.2       .81       58.0       8453       453.7       1.53358       885.6       .00161       1398.5       112.55         24.3       .81       58.0       8277       391.0       1.41470       891.2       .00160       1391.3       113.25         24.4       .81       58.0       8072       340.9       1.32699       892.0       .00160       1387.9       111.09         25.1       .61       58.0       4502       -3.859      07237       667.5       .00192       1644.9	22.3	.60	58.0	6774	333.3	1.87518	674.7	.00188	1670.3	96.86
23.2       .71       58.0       7653       410.5       1.72604       785.8       .00174       1528.8       103.44         23.3       .71       58.0       7456       355.9       1.62266       788.1       .00174       1526.3       104.33         23.4       .71       58.0       7256       310.2       1.53370       786.4       .00174       1529.0       104.69         24.1       .81       58.0       6325       -3.800      03058       891.1       .00161       1387.2       109.40         24.2       .81       58.0       8453       453.7       1.53358       885.6       .00161       1398.5       112.55         24.3       .81       58.0       8277       391.0       1.41470       891.2       .00160       1391.3       113.25         24.4       .81       58.0       8072       340.9       1.32699       892.0       .00160       1387.9       111.09         25.1       .61       58.0       4502       -3.859      07237       667.5       .00192       1644.9       77.43	22.4	.61	58.0	6567	282.0	1.74808	678.0	.00187	1667.2	98.31
23.3       .71       58.0       7456       355.9       1.62266       788.1       .00174       1526.3       104.33         23.4       .71       58.0       7256       310.2       1.53370       786.4       .00174       1529.0       104.69         24.1       .81       58.0       6325       -3.800      03058       891.1       .00161       1387.2       109.40         24.2       .81       58.0       8453       453.7       1.53358       885.6       .00161       1398.5       112.55         24.3       .81       58.0       8277       391.0       1.41470       891.2       .00160       1391.3       113.25         24.4       .81       58.0       8072       340.9       1.32699       892.0       .00160       1387.9       111.09         25.1       .61       58.0       4502       -3.859      07237       667.5       .00192       1644.9       77.43	23.1	.71	58.0	5471	-2.889	03328	778.6	.00174	1524.3	102.73
23.4       .71       58.0       7256       310.2       1.53370       786.4       .00174       1529.0       104.69         24.1       .81       58.0       6325       -3.800      03058       891.1       .00161       1387.2       109.40         24.2       .81       58.0       8453       453.7       1.53358       885.6       .00161       1398.5       112.55         24.3       .81       58.0       8277       391.0       1.41470       891.2       .00160       1391.3       113.25         24.4       .81       58.0       8072       340.9       1.32699       892.0       .00160       1387.9       111.09         25.1       .61       58.0       4502       -3.859      07237       667.5       .00192       1644.9       77.43	23.2	.71	58.0	7653	410.5	1.72604	785.8	.00174	1528.8	103.44
24.1     .81     58.0     6325     -3.800    03058     891.1     .00161     1387.2     109.40       24.2     .81     58.0     8453     453.7     1.53358     885.6     .00161     1398.5     112.55       24.3     .81     58.0     8277     391.0     1.41470     891.2     .00160     1391.3     113.25       24.4     .81     58.0     8072     340.9     1.32699     892.0     .00160     1387.9     111.09       25.1     .61     58.0     4502     -3.859    07237     667.5     .00192     1644.9     77.43	23.3	.71	58.0	7456	355.9	1.62266	788.1	.00174	1526.3	104.33
24.2     .81     58.0     8453     453.7     1.53358     885.6     .00161     1398.5     112.55       24.3     .81     58.0     8277     391.0     1.41470     891.2     .00160     1391.3     113.25       24.4     .81     58.0     8072     340.9     1.32699     892.0     .00160     1387.9     111.09       25.1     .61     58.0     4502     -3.859    07237     667.5     .00192     1644.9     77.43										
24.3     .81     58.0     8277     391.0     1.41470     891.2     .00160     1391.3     113.25       24.4     .81     58.0     8072     340.9     1.32699     892.0     .00160     1387.9     111.09       25.1     .61     58.0     4502     -3.859    07237     667.5     .00192     1644.9     77.43					-3.800	03058	891.1			
24.4     .81     58.0     8072     340.9     1.32699     892.0     .00160     1387.9     111.09       25.1     .61     58.0     4502     -3.859    07237     667.5     .00192     1644.9     77.43										
25.1 .61 58.0 4502 -3.85907237 667.5 .00192 1644.9 77.43										
25.2 .61 58.0 6837 357.7 1.91585 664.8 .00192 1649.2 78.49										
	25.2	.61	58.0	6837	357.7	1.91585	664.8	.00192	1649.2	78.49

RUN	M	B	rpm	SHP	Ср	٧	9	P	t
25.3	.61	58.0	6645	304.4	1.78577	671.1	.00191	1642.0	79.73
25.4	.61	58.0	6431	259.3	1.68142	670.9	.00190	1643.3	81.16
26.1	.71	58.0	5302	-5.215	06485	775.6	.00177	1509.6	87.21
26.2	.71	58.0	7538	391.4	1.70308	776.9	.00176	1511.2	90.81
26.3	.71	58.0	7334		1.60369		.00176	1512.3	92.74
27.1	.80	58.0			07050		.00161		105.30
27.2	.81	58.0	8308		1.47306		.00159		109.87
27.3	.81	58.0	8105		1.36850		.00158		111.75
27.4	.81	58.0	7902		1.28875		.00158		113.31
28.1	.61	59.2	4293	-3.574	07837	672.2	.00189	1641.5	83.62
28.2	.60	59.2	6669		2.08866		.00189	1649.9	86.81
28.3	.61	59.2	6484		1.97105		.00187	1642.7	88.75
28.4	.61	59.2	6280		1.81753		.00187	1636.6	89.75
29.1	.71	59.2			06618		.00174	1508.4	95.39
29.2	.71	59.2	7341		1.84070		.00173	1510.9	100.99
30.1	.71	59.2			07512		.00174	1490.6	90.54
30.2	.71	59.2	7383		1.85229		.00172	1487.4	96.48
30.3	.71	59.2	7181		1.75893		.00171	1489.6	98.18
30.4	.71	59.2	6983		1.65053		.00171	1491.8	99.52
31.1	.81	59.2			07516		.00157	1357.1	108.89
31.2	.81	59.2	8104		1.67264		.00158		106.25
31.3	.80	59.2	7902		1.61304		.00158	1361.0	
31.4	.81	59.2	7695		1.50252		.00158	1358.5	
32.1	.61	59.2			08141		.00187	1624.1	84.21
32.2	.60	59.2	6748		2.07378		.00185	1629.0	89.69
32.3	.61	59.2	6556		1.94061		.00184	1620.7	91.16
32.4	.61	59.2	6354		1.84022		.00184	1621.5	91.91
33.1	.71	59.2			07322		.00172	1493.5	97.58
33.2	.71	59.2	7380		1.84418		.00171	1493.8	
33.3	.71	59.2	7181		1.71818		.00169	1487.4	
40.0	•••	00.2	• 101	020.7	1.11010		.00100	1401.4	100.41
23.4	.71	59.2	6980	282.8	1.61263	787.9	.00169	1488.5	104.75
34.1	.81	59.2			07666		.00157	1359.2	
34.2	.80	59.2	8153		1.67508		.00156	1363.9	
34.3	.81	59.2	7960		1.54013		.00154	1355.0	
34.4	.81	59.2	7763		1.48017		.00154	1358.0	
25.1	.61	58.3			07350		.00183	1620.1	94.66
35.2	.61	58.3			1.96345		.00182	1624.8	
35.3	.61	58.3	6797		1.81500		.00181	1616.7	99.50
			5.00	03.7.0			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
38.1	.53	58.2	4365	-2.946	05627	584.7	.00207	1764.3	66.61
38.2	.61	58.2			06427		.00193	1672.8	81.45
38.3	.60	58.2	6863		1.95291		.00191	1673.6	86.82
38.4	.61	58.2	6861		1.93933		.00191	1671.8	88.43
38.5	.60	58.2	6859		1.93789		.00191	1672.8	89.33
38.6	.60	58.2	6856		1.93706		.00190	1672.8	89.73

TABLE A-I.

RUN	M	ę	rpm	SHP	Ср	V	6	P	t
40.1	.61	58.2	6924	400.3	2.03730	668.4	.00194	1662.5	76.31
40.2	.61	58.2	6922	392.0	2.01121	672.3	.00193	1660.1	79.64
40.3	.61	58.2	6921	392.1	2.01615	670.8	.00192	1663.5	81.37
40.4	.61	58.2	6917	388.5	2.00877	671.5	.00192	1664.5	83.60
40.5	.61	58.2	6720	377.6	1.90758	671.8	.00191	1665.4	84.99
40.6	.61	58.2	6716	335.0	1.90088	673.3	.00191	1664.5	86.30
40.7	.61	58.2	6716	333.8	1.89778	673.3	.00190	1665.4	87.54
40.8	.61	58.2	6528	291.8	1.80656	670.7	.00191	1669.4	88.40
40.9	.61	58.2	6525	291.9	1.81282	671.2	.00190	1669.5	89.46
40.10	.60	58.2	6526	291.8	1.81540	671.0	.00190	1670.8	90.72
41.1	.71	58.2	5258	-3.443	04388	779.6	.00177	1529.3	94.29
41.2	.71	58.2	7623	431.3	1.81055	782.4	.00176	1534.2	97.49
41.3	.71	58.2	7623	424.6	1.79156	781.5	.00176	1532.3	99.81
41.4	.71	<b>58.2</b>	7617	415.3	1.76714	784.9	.00174	1530.6	102.75
41.5	.71	58.2	7601	410.7	1.76217	784.4	.00174	1532.9	104.35
41.6	.71	58.2	7431	363.2	1.67055	785.1	.00174	1533.1	105.48
41.7	.71	<b>58.2</b>	7428	361.1	1.66867	787.8	.00173	1530.8	106.83
41.8	.71	58.2	7431	359.3	1.66190	788.6	.00173	1530.9	108.18
41.9	.71	<b>58.2</b>	<b>7230</b>	311.9	1.56658	786.8	.00173	1534.0	108.87
41.10	.70	58.2	7229	312.9	1.57220	785.5	.00173	1536.4	109.57
41.11	.71	<b>58.2</b>	7233	308.8	1.55584	789.7	.00172	1531.9	110.84
42.1	.81	58.2	6139	-3.870	03388	885.0	.00162	1396.1	107.56
42.2	.81	58.2	8505	478.6	1.59590	890.3	.00160	1396.1	115.04
42.3	.81	<b>58.2</b>	8460	472.7	1.59190	888.8	.00161	1393.1	110.54
42.4	.81	<b>58.2</b>	8444	471.9	1.59761	888.8	.00161	1392.7	110.23
42.5	.81	58.2	8250	412.6	1.49914	889.5	.00161	1392.0	110.47
42.6	.81	58.2	8252	412.2	1.49764	890.7	.00161	1390.3	110.41
42.7	.81	58.2	8252	411.6	1.49562	890.9	.00161	1389.6	110.17
42.8	.81	58.2	8058	364.8	1.42193	889.3	.00161	1392.2	110.30
42.9	.81	<b>58.2</b>	8058	367.4	1.42972	887.4	.00161	1394.6	110.04
42.10	.81	58.2	8059	367.8	1.42973	886.6	.00161	1396.1	110.18
43.1	.81	59.1	5842	-3.628	03699	889.3	.00161	1391.9	108.64
43.2	.81	59.1	8141		1.74911		.00159	1397.4	117.30
43.3	.80	59.1	8134	451.5	1.73753	893.6	.00158	1400.5	121.94
43.4	.80	59.1	8159	443.7	1.71288	895.9	.00158	1400.0	124.56
43.5	.81	59.1	7939	395.8	1.63451	896.2	.00159	1391.7	117.79
43.6	.81	59.1	7938	396.9	1.63037	895.9	.00160	1387.4	113.41
43.7	.81	59.1	7925	400.7	1.64793	892.6	.00160	1391.0	112.29
43.8	.81	59.1	7747	359. <b>7</b>	1.57920	890.1	.00161	1393.6	111.44
43.9	.81	59.1	7747	364.2	1.59369	887.6	.00161	1396.3	110.43
43.10	.81	59.1	7743	363.0	1.58895	888.0	.00161	1394.2	109.12

RUN	ł	M	ę	rpm	SHP	Ср	٧	9	P	t
44.	1	.71	59.1	4887	-3.440	05161	759.6	.00187	1530.5	64.32
44.		.70	59.1	7177		1.95028		.00186	1540.0	69.24
44.		.71	59.1	7181		1.92647		.00185	1532.6	72.10
44.		.71	59.1	7184		1.91495		.00184	1534.8	75.02
44.		.71	59.1	7183		1.90879		.00183	1537.0	77.26
44.		.71	59.1	6985		1.79325		.00183	1536.0	78.71
44.		.71	59.1	6986		1.78365		.00182	1534.2	81.02
44.		.71	59.1	6988		1.77567		.00181	1533.1	82.23
44.		.70	59.1	6773		1.67408		.00181	1540.2	85.72
		.71	59.1	6775		1.62930	775.3	.00180	1531.0	86.88
45.		.61	59.1			07149		.00192	1671.2	85.46
45.		.60	59.1	6669		2.08494		.00192	1675.1	85.74
45.		.61	59.1	6663	358.4	2.07453	670.6	.00192	1671.1	86.00
45.		.61	59.1	6660	355.9	2.06292	670.9	.00192	1670.6	85.89
45.		.61	59.1	6461	305.6	1.94462	673.7	.00191	1667.3	86.34
45.		.61	59.1	6459	307.0	1.95449	672.5	.00191	1668.8	86.27
45.		.61	59.1	6459	307.0	1.95325	672.0	.00191	1669.6	86.25
45.		.61	59.1	6281	270.2	1.86896	670.1	.00191	1672.6	86.77
45.		.61	59.1	6281	269.8	1.86783	670.4	.00191	1672.3	87.21
		.61	59.1	6281	268.3	1.86022	671.9	.00191	1671.0	87.71
215.	1	.61	59.0	4212	-2.878	06380	655.7	.00198	1641.1	58.81
215.	2	.61	59.0	6632	370.5	2.12340	656.1	.00196	1645.1	64.62
215.		.60	59.0	6432	320.4	2.02071	656.1	.00196	1647.0	66.98
215.		.61	59.0	6234	270.8	1.88680	660.8	.00194	1642.6	69.09
216.	1	.71	59.0	5007	-3.290	04778	765.8	.00180	1511.0	78.33
216.	2	.71	59.0	7258	403.4	1.87063	776.7	.00178	1500.3	82.72
216.	3	.71	59.0	7145	355.6	1.80082	772.1	.00178	1508.9	85.01
216.	4	.71	59.0	6954	305.5	1.68387	772.9	.00177	1510.0	87.17
217.	1	.81	59.0	5794	-4.690	04864	876.2	.00163	1375.8	97.08
217.	2	.80	59.0	7964	431.3	1.70736	871.9	.00164	1376.8	92.52
217.	3	.81	59.0	7758	371.9	1.59803	876.3	.00164	1370.6	92.66
217.	4	.80	59.0	7565	327.8	1.51597	872.6	.00164	1376.7	93.19
218.	1	.61	59.0	4311	-2.699	05721	664.7	.00193	1640.9	72.16
218.	2	.61	<b>59.0</b>	6671	361.7	2.07330	663.9	.00193	1643.0	73.41
218.	3	.61	59.0	6473		1.97751		.00193	1644.6	74.36
218.	4	.61	59.0	6269		1.86760		.00193	1645.4	74.90
219.		.71	59.0			04244		.00179	1507.9	80.69
219.		.71	59.0	7277		1.85094		.00179	1511.5	82.96
219.		.71		7082		1.76500		.00178	1511.9	83.51
219.		.71	59.0	6878		1.64015		.00178	1510.7	84.41
220.		.81	59.0			04258		.00165	1375.5	89.62
220.		.80	59.0	7041		1.67061		.00164	1376.4	91.16
220.		.80	59.0	7736		1.59697		.00164	1379.6	92.32
220.		.80	59.0	7540		1.48619		.00164	1376.7	93.12
221.		.61	58.1			04588		.00194	1639.8	69.12
221.		.61	58.1	6856		1.97744		.00194	1643.9	71.50
221.		.61	58.1	6660		1.87065		.00193	1644.6	72.26
221.	4	.61	58.1	6455	279.3	1.76413	664.5	.00193	1641.8	72.54

TABLE A-I.

PAGE

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6

					TABLE	PAGE 6 OF				
RUN	M	ę	rpm	SHP	Ср	٧	9	Р	t	
222.1	.71	58.1	5253	-2.691	03394	769.7	.00180	1507.1	78.84	
222.2	.71	58.1	7518	407.9	1.76131	770.2	.00179	1508.9	81.36	
222.3	.71	58.1	7315	354.6	1.66454	770.1	.00179	1510.4	82.68	
222.4	.71	58.1	7119	308.2	1.57067	769.8	.00178	1511.1	83.05	
223.1	.81	58.1	6014	-3.779	03451	870.9	.00165	1374.0	88.14	
223.2	.80	58.1	8210	441.9	1.58874	869.8	.00165	1378.0	90.19	
223.3	.81	58.1	8001	380.5	1.48221	872.1	.00164	1375.7	91.09	
223 4	Ω1	59 1	7901	333 8	1 40476	979 9	00164	1976 9	01 99	

# ORIGINAL PAGE IS OF POOR QUALITY

TABLE A-II. TOTAL VIBRATORY STRESSES (X+2σ,±kPa): SR-3 INLET TESTS

PAGE 1 OF 5

RUN₽	1-1	1-3	1-4	1-6	3-1	3-3	34	3-6
53	20404.	16180.	3645.	11846.	17505.	13914.	3193.	12109.
6.4	14458.	11382.	2758.	8776+	13578.	10717.	2703.	9494.
చక్	12086.	9326.	2299.	7347.	10932.	8498.	2256.	7872.
46	0.	٥.	Ö.	0.	8798.	6711،	1849.	6593.
101	12431.	10552.	3081.	8492.	8806.	9404.	3648.	8449
102	26156.	20480.	3106.	14761.	28426.	21808.	3490.	16929,
103	31729.	24668.	3483.	17303.	34439.	26801.	3740,	19527
10,4	40413.	32163.	4005.	22976.	44936.	35576+	4376,	25086.
1 1-1	27118.	19821.	4686	13756+	25615.	18690.	4575.	14518.
11.2	21473.	15515.	4675.	14597•	22132.	15475.	5775.	13559.
11.3	22407.	16237.	4713.	15534.	23581.	15994+	5100. 5584.	14739. 15390.
1 1-4	25612.	17919.	6203.	15880.	25061.	17745. 103323.	15741.	79369.
115	126506.	103374.	12750.	68103. 19229.	129348. 24007.	17134,	6745.	17539.
11.6	21922.	16869.	7536.		23987.	16990.	6171.	14030.
11.7	22891.	18378. 15653.	7426. 6344.	19029. 14783.	25344.	17654.	6271.	15705.
118	21469.	15967.	5999.	14341.	26193.	18685.	6376.	15103.
11.9 13.1	21915. 14289.	11604.	3327.	9180.	8638.	9307.	3168.	9119.
132	29888.	23965.	3275.	17324.	32245.	25011.	3510.	18553.
133	38646.	31245.	3776.	21273.	42420.	33722.	3882.	24949.
134	53194.	43152.	4540.	27455.	57622.	46762.	5300.	33370.
14.1	23482.	17003.	4058.	13266.	21628.	15234.	3924.	12758.
142	25678.	17567.	4732.	16638.	25565.	17553.	4733.	16766.
143	28396.	20116.	6034.	17463.	27317.	19319.	4861.	16791.
144	30022.	22760.	6577.	17425.	30160.	22309.	5836.	19504.
145	24739.	17735.	4804.	18105.	24616.	17137.	4650.	15776.
151	128416.	100754.	12952.	59346.	90270.	69213.	11337.	47320.
152	23975.	17038.	6223.	15966.	26474.	18755.	6354.	17807.
153	26814.	19975.	6144.	17517.	25583.	17692.	5811.	15863.
154	27930.	20606.	5544.	17402.	26012.	17840.	5617.	15508.
161	12401.	10327.	3755•	8,795.	9462.	9232•	3462.	10134.
162	26604.	21102.	2974.	14857.	28686.	21414.	3162.	16960
1691	33283.	26679.	3193.	17857.	28686.	21414.	3162.	16960.
143	47435.	37666.	3978.	23516.	50949.	40580. 14931.	4478. 3797.	29049. 12601.
17.1	21906.	15892.	3875.	12053.	20347.		4295.	15490.
17.2	23394.	16593.	4394•	16103.	23704. 25437.	16286. 18259.	4275. 4556.	16078.
173	26301.	18643.	5572. 5662.	16938. 16683.	29108.	20967.	5120.	18293.
17.4	29017.	21257.	9971.	43602.	66638.	51694.	9402.	35745.
181	91778.	71646.	5475.	13871.	23432.	16797.	5270.	15944.
182 183	22051. 23973.	15334. 18359.	5444.	15216.	22251.	15809.	5118.	14378.
	25007.	18275.	5104.	15629.	23189.	15937.	4926.	14535.
184 191	6595.	6189.	2073.	6123.	6158.	5473.	2339.	5838.
192	6994.	5835.	2396.	6361.	7168.	6369.	2227.	6810.
193	7088	6587.	2087.	6813.	7584.	6885.	1851.	5759.
19,4	9036.	7839.	1887.	7586.	10171.	9047.	2161.	8715.
201	6414.	5690.	2182.	6326.	5844.	5427.	2232.	6212.
202	5818.	5905.	3228.	8395.	5858.	6017.	3586.	7006.
203	6788.	6380.	5504.	8876.	5795.	5691.	4187.	6970 •
20A	6736.	5912.	5051.	7564.	5849.	6118.	3868.	,7128.

# ORIGINAL PAGE 13 OF POOR QUALITY

TABLE A-II. TOTAL VIBRATORY STRESSES (X+2\sigma, \pm kPa): SR-3 INLET TESTS

PAGE 2 OF 5

RUN#	1-1	1-3	1-4	1-6	3-1	3-3	3-4	3-6
21.1	15475.	13769.	3545.	13360.	9735.	9208.	3803.	10300.
21.2	6237.	7052.	3078.	9954.	6083.	7129+	3234.	9239.
21.3	5658.	7285.	3081.	10141.	6121.	7169.	3256.	9285.
21,4	6007.	6832.	3754.	9109.	5805.	6716.	3013.	7756.
221	5064.	5765.	2690.	7671.	5515.	5886.	2504.	6241.
222	5963.	5347.	3186.	6889.	7068.	7120.	3229.	6452.
223	6408.	5759.	2484.	6206.	7294.	7049.	2679.	7282.
22A	7230.	6292.	2076.	5988	7560.	7279.	2385.	6943.
231	6194.	6026.	2169.	6340.	5843.	5840.	2457.	6476.
232	0.	0.	0.	0.	6554.	7907.	3498.	8668.
23 <i>A</i>	6133.	6848.	5167.	8344.	7095.	7492.	3948.	7050.
242	7280.	11403.	4550.	15597.	6679.	9213.	3157.	11893.
243	5678.	7418.	3539.	11296.	5958.	7500.	2944.	10159.
244	4754.	5792.	3005.	8860.	5605.	7602.	3206.	10336.
254	0.	0.	0.	٥.	7074.	7067.	3294.	7305.
25@	16713.	12735.		9890.	18237.	14174.	2949.	11156.
253	19488.	15138.	3186.	10846.	21456.	16511.	2920.	12814.
25,4	24857.	19756.	3155.	14602.	27222.	21170.	3093.	14858.
264	14820.	11749.		8782.	12835.	10871.	3397.	9078.
262	13614.	10268.	4239	9365.	14571.	10418.	4464.	10713.
263	14665.	10723.	4672.	11456.	14902.	10846.	4517.	10301.
26,4	15822.	12580.	6254.	11876.	16091.	11135.	4661.	10481.
27.1	76511.	58795.	8794.		49322.			29388.
272	13400.	11175.	4202.	41909. 10071.	13295.	40658. 10631.	7257.	
273	13259.	10330.		9563.		11737.	4007. 4182.	10383.
274	13696.				- : ·			11516.
284	9584.	10662.	3879.	9368,	14598.	11540.	3872.	10601.
282	18968.	7687. 14470.	2570.	7485.	17297.	14365.	3176.	9381.
283	23594.	18151.	2573.	10504.	21093.	16367.	3226. 3556.	12380.
284			2851.	12766.	26411.	20768.		14931.
291	32218.	25139.	3215.	16990. 9109.	36998.	29260.	4462. 3598.	20370.
304	14613.	11862.			13839.	11569.		9667.
302	14729.	12371.	3504.	9036.	0.	٥.	Ŏ.	0.
303	14633.	11461.	4717.	9619.	٥.	0.	٥.	٥.
	15917.	13159.	5679.	11617.	0.	٥.	0.	0.
30,4	16191.	13977.	4956.	10459.	0.	0.	٥.	o.
31·1 31·2	56107.	45455.	6850.	27176.	٥.	٥.	0.	٥.
	12857.	10327.	4343.	9062.	0.	0.	٥.	٥.
31-3	13582.	11838.	4163.	9850.	0.	0.	0.	٥.
31,4	14738.	12741.	4024.	8883.	٥.	0.	0.	٥.
322	17135.	13929.	2860.	9558.	٥.	٥.	0.	٥.
323	21270.	17432.	2897.	11727.	0.	٥.	٥.	Ö٠
324	28672.	23319.	3073.	15310.	0.	٥,	0.	٥.
332	15629.	12252.	4584.	11703.	٥.	٥.	0.	o.
33,3	17099.	14164.	5961.	12553.	٥.	٥.	٥.	٥,
33,4	17413.	15243.	5564.	10875.	٥.	٥.	o.	0.
341	42829.	50723.	7424.	29725.	٥.	٥.	٥.	٥.
342	14086.	10970.	4419.	9964.	٥.	٥.	0.	٥,
343	14797.	11756.	4742.	9686.	0.	0.	0.	٥.
344	15866.	13113.	4452.	9721.	0.	٥.	٥.	0.
354	9993.	9037.	3904.	8549.	0.	0.	0.	0.
NOTE:	ZERO-VALUE	E ENTRIES IN	IDICATE AB	SENCE OF D	ATA			

TABLE A-II: TOTAL VIBRATORY STRESSES (X+20,±kPa): SR-3 INLET TESTS

PAGE 3 OF 5

RUN#	1-1	1-3	1-4	1-6	3-1	3-3	3-4	3-6
352	14593,	11258.	3691.	9651.	0.	0.	0.	0.
353	16442.	13173.	3237.	9583.	0.	0.	٠ 0.	0.
364	19270.	15477.	2864.	10638.	0.	0.	0.	0.
362	17412.	14346.	3415.	9531.	ō.	0.	0.	0.
345	15116.	11343.	4709.	10917.	0.	0.	0.	0.
372	14376.	13336.	4694.	11847.	Ö.	ō.	ō.	0.
373	14186.	11489.	4368.	10203.	0.	0.	0.	0.
37,4	14186.	11593.	4556.	9330.	0.	0.	0.	0.
381	14553.	11618.	4204.	8759.	14407.	12527.	4828.	9762.
401	0.	0.	0.	0.	32064.	27807.	4292.	20742.
402	Ö.	0.	0.	0.	21757.	19328.	3571.	14260.
403	0.	0.	ō,	0.	23121.	20178.	3633.	14604.
40,4	0.	0.	0.	0.	24709.	21491.	3560.	16046.
40,5	0.	0.	0.	ō.	30618.	25828.	3546.	19350.
40,6	0.	ō.	0.	Ö.	28215.	23837.	3341.	18078.
407	0.	0.	ō.	0.	25408	21794.	3149.	16672.
408	0.	0.	ŏ.	٥.	33192.	27668.	3304.	19624.
40.9	ŏ.	o.	ö.	ŏ.	36162.	30126.	3557.	21736.
4010	ŏ.	ŏ.	ŏ.	ŏ.	39083.	32646.	3910.	23726.
41.1	0.	0.	ŏ.	0.	31649.	24257.	5708.	18250.
41-2	٥.	ŏ.	ŏ.	0.	24379.	22513.	5364.	17216.
413	o.	ŏ.	0.	0.	17138.	15357.	4721.	12591.
41.4	0.	ŏ.	ŏ.	ŏ.	18351.	16589.	4923.	13525.
415	ŏ.	ŏ.	ŏ.	ŏ.	19999.	17863.	5159.	15060.
416	ŏ.	ŏ.	ŏ.	ŏ.	20849.	19094.	4778.	14529.
41.7	ŏ.	ŏ.	ŏ.	0.	19036.	17567.	4683.	13550.
41,8	ŏ.	ŏ.	ŏ.	ŏ.	17674.	16181.	4615.	12507.
41.9	ŏ.	ŏ.	ŏ.	ŏ.	19549.	17793.	4550.	12967.
41.10	ŏ.	ŏ.	ŏ.	ŏ.	21248.	19116.	4588	14409.
41.11	0.	ŏ.	ŏ.	ŏ.	22987.	20528.	4701	
421	ŏ.	ŏ.	0.	0.	187258.	161219.	19524	100238.
422	0.	ŏ.	0.	0.	15698.	14867.	4287	14300.
423	ŏ.	0.	ŏ.	ŏ.	17377.	15905.	4296.	14529.
424	ŏ.	ŏ.	ŏ.	0.	19095.	17618.	4587.	15458
425	ŏ.	ŏ.	0.	١٠٠	20823.	18442.	4627.	16491.
426	ŏ.	ŏ.	ŏ.	٠٠.	19094.	17116.	4290.	15518.
427	0.	0.	ŏ.	0.	17687.	15723.	4077.	14660.
428	0.	, o.	ŏ.	ŏ.	18120.	16050.	4189.	14384.
429	ŏ.	ŏ.	ŏ.	ŏ.	20078.	17826.	4532.	15446.
4210	0.	0.	0.	0.	21806.	19639.	4880.	16570.
431	ŏ.	ŏ.	ŏ.	ŏ.	70514.	55166.	7851.	37076.
432	ŏ.	ŏ.	ŏ.	ŏ.	18536.	16588.	3966.	15459.
433	0.	0.	ŏ.	0.	20486.	18282.	4202.	16798.
434	0.	ŏ.	0.	0.	22077.	19466.	4354.	17770.
435	. 0.	ŏ.	ŏ.	ŏ.	23231.	20701.	4477.	17169.
436	0.	0.	0.	0.	21727.	19512.	4049.	16318.
437	0.	0.	0.	0.	19882.	17875.	3694.	15124.
438	0.	0.	0.	0.	19293.	17286.	4072.	14905.
439	0.	0.	0.	0.	21045.	18862.	4369.	16052.
4310	0.	0.	0.	0.	23047.	20751.	4639.	17604.
		ENTRIES IN				24/31+	7037+	1/007•
11 IE. A	RO-VALUE	MI CHINIPI	CA   E AB	LINCE OF D	010			

TABLE A-II. TOTAL VIBRATORY STRESSES ( $X+2\sigma,\pm kPa$ ): SR-3 INLET TESTS

PAGE 4 OF 5

RUN#	1-1	1-3	1-4	1-6	3-1	3-3	3-4	3-6
441	0.	٥٠	0.	0.	25261.	20131.	4952.	17150.
442	ō.	ō.	0.	0.	33711.	28810.	5229.	20977.
443	0.	0.	0.	Ö.	22505.	19537.	4744.	13819.
444	0.	0.	0.	0.	24065.	21018.	4983.	14627.
445	٥.	٥.	ō.	0.	26194.	22398.	4941.	15519.
446	0.	0.	٥.	0.	30560.	26677.	4468.	19525.
4447	0.	0.	0.	0.	28342.	24876.	4546.	18161.
44,8	0.	0.	0.	0.	25633.	22622.	4621.	16221.
449	0.	0.	0.	0.	31901.	26338.	3970.	20366.
4440	0.	0.	٥.	0.	34033.	28294.	4244.	21062.
44-11	0.	0.	0.	0.	37899.	31291.	4412.	23881.
454	0.	0.	0.	0.	11500.	9068.	3889.	7609.
452	0.	٥.	0.	0.	32375.	27099.	3424.	20808.
453	0.	٥.	0.	0.	30022.	25256.	3409,	19276.
464	0.	٥.	٥.	٥.	27640.	23174.	3314.	17823.
465	٥.	0.	0.	٥.	37467.	30731.	3125.	22242.
466	٥.	٥٠	٥,	٥.	41355.	33878.	3431.	24519.
467	٥.	0.	0.	0.	44814.	36785.	3757.	26768.
46,8	٥.	o.	٥.	٥٠	59109.	49112.	4920,	34619,
469	0.	٥,	0.	٥.	54769.	45413.	4640.	31721.
4640	0.	0.	0.	0.	48619.	40230.	4225.	27975.
2154	5287.	5573.	1850.	5983.	4444.	4833.	2104.	5821.
2152	10163.	8380.	2047.	7431.	9432.	8184.	2434.	7088.
2153	13534.	11622.	2194.	8753.	11735.	10522.	2482.	9481.
215 <i>A</i>	17207.	14482.	2864.	13811.	15245.	12873.	3137.	11887.
2161	6056.	6272.	2193.	6627.	6440.	6240,	2413.	6468.
2162	6757.	6785.	4100.	7167.	6943.	7254 •	4006+	8527.
2163	6966.	6542.	5825.	6958.	7840.	8005.	3854.	9143.
2164	6835.	7426.	4166.	10525.	7805.	7226 •	3834.	8005.
2171	11276.	9948.	3124.	9723+	14149.	11646	3316.	9915.
21 <b>7.2</b> 21 <b>7.3</b>	62 <b>91.</b> 6093.	6 <b>394.</b> 6742.	2544.	10395. 7874.	5923.	6626+	3441. 2758.	10446. 7495.
217.3	6036.		2699.		6343.	6033.		
2184	4898.	5893. 5644.	2804. 2455.	6626+	0. 6254.	0. 6247.	0. 2627.	0. 5881.
2182	9644.	8148.	2383.	8088.	8950.	7405.	2448.	6426.
2186	12661.	10757.	2001.	10007. 8511.	10853.	9384.	2599.	8012.
2184	16431.	14281.	2836.	19503.	13714.	11701.	2868.	10260.
2191	6841.	6409.	2308.	4991.	6936.	6240.	2379.	6530.
2192	7194.	6671.	4590.	6325.	8426.	8246.	3510.	8598.
2193	7241.	6972.	5863.	9960.	8564.	8205.	3737.	9067.
2194	8035.	7330.	3501.	10903.	8695.	7585.	3682.	7653.
2201	11510.	10162.	3002.	9465.	15162.	12252.	3110.	10611.
220-2	6858.	6688.	2647.	9087.	6785.	6288.	3365.	8336.
2203	6469.	6652.	2702.	4988.	6888.	6619.	2965.	7343.
220,4	6622.	6189.	2949.	7514.	7247.	7074.	3310.	7109.
221-1	5414.	6215.	4040	6939.	6716.	6861.	3192.	7054.
2212	8663.	7468.	2493.	8832.	7709.	6481.	2289.	6716.
2213	9629.	8249.	2306.	6460.	8143.	7102.	1944.	6888.
221.4	12661.	10965.	2003.	6545.	9515.	8653.	2103.	8895.
2224	6397.	6298.	2083.	4308.	6516.	5875.	2227.	6212.
	ZERO-VALUE			SENCE OF D	ATA	<u></u>		

TABLE A-II. TOTAL VIBRATORY STRESSES (X+2\sigma, \pm kPa): SR-3 INLET TESTS

PAGE 5 OF 5

RUN#	1-1	1-3	1-4	1-6	3-1	3-3	3-4	3-6
2222	7246.	7456.	3068.	4070,	6178.	6557.	3089,	8550.
2223	7006.	6780.	4002.	5534.	6399.	7274.	2992.	8377.
2224	7407.	7124.	5748.	8031.	7557.	8233.	2965.	8922.
2234	16278.	13738.	3153.	10832.	24208.	20009.	3799.	15093.
2232	7190.	7147.	2445.	8969.	5288.	5895.	2503.	7716.
2233	6915.	6598.	2624.	8362.	5288.	5868.	2434.	7702.
2234	6915.	6955.	2928.	8023.	5647.	6495.	2544.	7667.

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TABLE A-III: P-ORDER STRESSES (±kPa), SINGLE SCOOP FORWARD INLET

Full	STATE   FOLIER   FREE	HANSE   BLANE   FOLKE   FIRED   MOG   BLANE   PORTER COMPONENTS													PAGE 1	10F7
Full 0.97 57.80 2.467 5696, 0.403 801-1 2445, 15882, 537, 432, 229, 881-1 244, 11314, 12144, 171, 1214, 171, 171, 171, 171, 171, 171, 171, 1	Fight   Mot   Mo	Midle   COEFF   SPEED   NO.   GAGE   15882   537   412   229   1861-1   1861   1862   1861   1862   1861   1862   1861   1862   1861   1862   1861   1862   1861   1862   1861   1862   1862   1861   1862	Е	INLET	MASS	BLADE	POWER	PROP	HACH	BLADE		α,	ORDER CO	MPONENTS		
Full 0.97 57.80 2.447 5694, 0.403 B01-1 2445, 15882, 557, 432, 229, 678, 678, 678, 678, 678, 678, 678, 678	57.80         2.467         5696.         0.403         BG1-1         2845.         1584.         974.         975.         975.         975.         219.         219.         20.         0.	57.80         2.467         5696.         0.403         BGI-1         1645.         11154.         974.         975.         229.         229.         229.         239.         239.         249.         20. </th <th>!</th> <th>P0S.</th> <th>FLOW</th> <th>ANGLE</th> <th>COEFF</th> <th>SPEED</th> <th>2</th> <th>GAGE</th> <th>1</th> <th>2</th> <th>1 1</th> <th>4</th> <th>ម</th> <th>9</th>	!	P0S.	FLOW	ANGLE	COEFF	SPEED	2	GAGE	1	2	1 1	4	ម	9
Fun         0.97         97.80         2.467         5696         0.403         1801-1         2845         974         97.	57.80         2.467         569.6         0.403         BB1-1         16845         158B2         537.         432.         229.           81.4         57.80         2.407         566.9         97. <td>57.80         2.467         569.6         0.403         Bill-1         1643.         1184.         975.</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>·</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	57.80         2.467         569.6         0.403         Bill-1         1643.         1184.         975.								·						
Full 0.97 57.80 2.403 5499, 0.403 BG1-4 2028 1234, 224, 610110  Full 0.97 57.80 2.403 5499, 0.403 BG1-4 203, 6289  Full 0.97 57.80 2.403 5499, 0.403 BG1-1 2073, 224, 224, 228, 224, 228, 224, 228, 224, 228, 224, 228, 224, 228, 224, 228, 224, 228, 224, 228, 224, 228, 224, 228, 228	57.80         2.342         374.         173.         219.         279.         <	57.80 2.403 5499, 0.403 861-1 2028 628, 000 000 000 000 000 000 000 000 000 0		FWD	0.97	57,80	•	2696.	0.403	BG1-1	2845.	15882.	537.	432.	229.	183.
Full 0.97 57.80 2.403 5499 0.403 861-6 256 565 924 1001 0.01 0.01 1001 0.01	57.80         2.403         5499, 0.403         B611-6         2526, 6569, 224, 1031, 261         266         266, 226, 1031, 261         266         266, 226, 1031, 261         266         266, 266, 266, 266         270, 1031, 261         261	57.80 2.403 5499, 0.403 BG1-1 2228, 1375, 226, 1031, 0.6  57.80 2.403 5499, 0.403 BG1-1 2228, 1375, 226, 1031, 0.6  57.80 2.403 5499, 0.403 BG1-1 2673, 9198, 541, 928, 241, 1031, 1								FG1-3	1643.	12134	•	, c	214.	210.
Full 0.97 57.80 2.403 5499 0.403 1853-1 2228 1372, 226, 594, 228, 594, 228, 594, 504, 504, 504, 504, 504, 504, 504, 50	57.80         2.403         5499         0.403         883-1         228         1735.         226         504         268           57.80         2.403         5499         0.403         881-4         253.         922.         0. <td>57.80 2.403 5499, 0.403 BG3-1 3752, 226, 504, 268, BG3-4 BG3-6 BG3</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>BG1-6</td> <td>596.</td> <td>6569.</td> <td>924.</td> <td>1031.</td> <td>ó</td> <td>182.</td>	57.80 2.403 5499, 0.403 BG3-1 3752, 226, 504, 268, BG3-4 BG3-6 BG3								BG1-6	596.	6569.	924.	1031.	ó	182.
Full 0.97 57.80 2.403 5499 0.403 MG3-3 1939 979 979 721, 216, 216, 217, 218, 218, 218, 218, 218, 218, 218, 218	57.80         2.403         5499, 10399, 929, 721, 216, 1016, 6438         922, 0         <	57.80 2.403 5499, 0.403 Bill-4 253, 922, 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.								BG3-1	2228.	13752.	256.	504.	268.	180.
Full 0.97 57.80 2.403 5499, 0.403 601-4 253, 722, 90 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	57.80         2.403         5499.         0.403         BB1-4 (25.3)         472. (3.6)         9.6         9.7         9.7         9.7<	57.80 2.403 5499, 0.403 8613-4 4.23. 4.72. 90, 0.0 18. 180. 180. 180. 180. 180. 180. 1								863-3	899.	10389.	929.	721.	216.	206.
Full         0.97         57.80         2.403         5499,         0.403         683-6         672, 672, 672, 672, 672, 672, 672, 672,	57.80         2.403         5499         0.403         BG1-5         1016.         0424         BG1.         1410.         2481.         1810.         971.         1811.         1810.         2470.         1006.         470.         271.         1810.         1811.         2673.         1811.         2673.         1811.         2673.         261.         271.         261.         271.         261.         27	57.80 2.403 5499, 0.403 861-1 0.2673, 9198, 910, 918, 180, 180, 180, 180, 180, 180, 180, 1								BG3-4	253	922.	•	•	ò	o g
Full 0.977 57.80 2.403 5479, 0.403 8011-1 1550, 6750, 1004, 470, 248, 881, 471, 881, 881, 470, 8	57.80         2.342         50.40         405.         470.         271.           57.80         2.342         50.4         682.         30.         24.         68.         23.         24.         68.         23.         24.         68.         23.         24.         68.         23.         24.         68.         23.         24.         68.         23.         23.         24.         68.         23.	57.80 2.1342 5302, 0.403 881-1 26/31, 9793 1001, 470, 241, 1265 181-4 6575, 672, 1006, 1006, 1470, 241, 1265 181-4 6575, 672, 1006, 1006, 1470, 241, 1265 181-4 6575, 672, 1006, 100		į		(	1	i		BG36	1016.	6428.	830.	918.	180.	182.
Full 0.97 57.80 2.342 5302 0.403 861-4 541 3461 248 685 685 685 685 685 685 685 685 685 68	57.80         237         634         96         96         26         96         96         26         96         26 <t< td=""><td>57.80 2.342 5302, 0.403 861-6 537, 653, 682, 683, 683, 683, 683, 683, 683, 683, 683</td><td>. 1</td><td>3</td><td>0.97</td><td>57.80</td><td>2.403</td><td>5444</td><td>0.403</td><td>861-1</td><td>2673.</td><td>919B.</td><td>1006.</td><td>455.</td><td>248.</td><td>• •</td></t<>	57.80 2.342 5302, 0.403 861-6 537, 653, 682, 683, 683, 683, 683, 683, 683, 683, 683	. 1	3	0.97	57.80	2.403	5444	0.403	861-1	2673.	919B.	1006.	455.	248.	• •
Fub 0.97 57.80 2.342 5302. 0.403 BG1-4 243 681 361 968 585 234 681 681 681 673 681 681 681 681 673 681 681 681 681 681 681 681 681 681 681	57.80         2.342         5302         0.403         861-6         541         3681         968         586         256         3682         286         256         3682         287         473         264         263	57.80         2.342         361.         361.         361.         361.         362.         <								BG1-4	532	424				
Full 0.97 57.80 2.342 5302, 0.403 [61-3 2130, 6822, 321, 411, 265, 163-4, 267, 263, 263, 263, 263, 263, 263, 263, 263	57.80         2.342         5302.         0.403         6862.         321.         411.         265.           57.80         2.342         5302.         0.403         661.1         2329.         632.         0.33.         263.           57.80         2.342         5302.         0.403         661.1         2329.         381.         0.73.         365.         281.           66.1         2.329.         380.         0.6<	57.80         2.342         5302.         0.403         B63-4         2.69.         6875.         321.         411.         265.         6875.         321.         413.         265.         6875.         321.         413.         265.         6875. <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>BG1-6</td> <td>561.</td> <td>3681.</td> <td>968.</td> <td>585.</td> <td>236.</td> <td></td>								BG1-6	561.	3681.	968.	585.	236.	
Full 0.97 57.80 2.342 5302, 0.403 BG3-4 266 532, 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	57.80         2.342         5302.         0.403         B63-4         916.         6575.         B83.         673.         263.	57.80         2.342         5302.         0.403         B63-6         575.         B83.         673.         263.           57.80         2.342         5302.         0.403         B61-3         1380.         4313.         1039.         363.         263.           B61-3         1380.         6183.         1039.         363.         263.         263.           B61-4         1456.         580.         479.         379.         363.         263.           B61-4         1456.         580.         479.         379.         363.         264.           B61-4         1476.         310.         478.         326.         367.         367.           B61-6         1479.         379.         379.         367.								BG3-1	2130.	8822	321.	411.	265.	ò
Full 0.87 57.80 2.342 5302, 0.403 861-1 2322, 8281 613, 445 263, 610 610 610 610 610 610 610 610 610 610	57.80         2.342         5302,         0.403         B613-4         9.68         0.0         0<	57.80         2.342         5302.         0.403         BB3-4         978         362.         0.0         0.0           57.80         2.342         5302.         0.403         BB1-1         2322.         B281.         413.         445.         263.           BB1-4         350.         481.         1380.         481.         445.         263.         261.         263.         261.         263.         261.         263.         261.         261.         261.         261.         362.         321.         345.         261.								BG3-3	916.	6575	883.	673.	263.	•
Full 0.87 57.80 2.342 5302, 0.403 861-1 2322, 8881, 732, 833, 262, 8881, 681-1 1300, 6481, 1039, 1365, 281, 681-1 1300, 6481, 1039, 1365, 281, 681-1 1300, 6481, 1039, 1365, 281, 681-1 1300, 6481, 1039, 1365, 281, 681-1 1300, 130	57.80         2.342         5302.         0.403         B63-6         979.         3882.         732.         633.         262.           861-3         1861-3         1822.         4881.         143.         445.         281.           861-4         456.         380.         681.         445.         281.         60.           861-4         346.         380.         68.         48.         422.         281.           863-1         1979.         7709.         372.         332.         289.         80.         648.         281. <td< td=""><td>57.80         2.342         5302.         0.403         B63-6         979.         382.         732.         633.         262.           861-3         1380.         456.         381.         435.         381.         465.         281.         485.         485.         485.         486.         284.         485.         486.         284.         485.         486.         284.         485.         486.         284.         485.         486.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>BG3-4</td><td>268.</td><td>632.</td><td>•</td><td>o</td><td>ò</td><td>·</td></td<>	57.80         2.342         5302.         0.403         B63-6         979.         382.         732.         633.         262.           861-3         1380.         456.         381.         435.         381.         465.         281.         485.         485.         485.         486.         284.         485.         486.         284.         485.         486.         284.         485.         486.         284.         485.         486.								BG3-4	268.	632.	•	o	ò	·
Full 0.97 57.80 2.342 5302, 0.403 B611-1 2322, 8281, 6113, 445, 263, 8611-1 1380, 4181, 1013, 345, 263, 8611-1 1380, 8611-1 1380, 8611-1 1380, 8611-1 1380, 8611-1 1380, 8611-1 1380, 8611-1 1399, 1022 289, 8611-1 1999, 1022 1312, 229, 1022 1312, 229, 1023	57.80         2.342         5302.         0.403         BG1-1         1322.         6831.         6413.         445.         263.           BG1-4         456.         580.         648.         1039.         365.         281.           BG1-4         456.         580.         680.         365.         281.         281.           BG1-4         456.         580.         367.         367.         367.         367.         281.           BG3-4         265.         578.         60.         678.         286.         367.         286.           BG3-4         265.         578.         60.         67.         67.         260.           BG3-4         265.         578.         60.         67.         367.         267.           S7.80         -6.00         863.         574.         435.         267.         367.	57.80         2.342         5302.         0.403         BGI-1         2322.         88B1         613         445.         263.           BG1-6         364.         364.         364.         365.         365.         365.         281.           BG1-6         364.         364.         379.         379.         378.         365.         361.         361.         361.         361.         362. <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>BG3-6</td><td>979.</td><td>3982.</td><td>732.</td><td>833.</td><td>262.</td><td>•</td></t<>								BG3-6	979.	3982.	732.	833.	262.	•
Full	Bigl-3   1380	Signature   Sign	ш	FWD	0.97	57.80	2.342	5302.	0.403	BG1-1	2322.	8281.	613.	445.	263.	•
Full 0.91 57.80 2.265 5101. 0.403 663-1 2249. 5769. 3129. 938. 422. 259. 863-1 863-1 879. 7709. 3129. 932. 259. 863-1 863-1 879. 7709. 3129. 3122. 259. 863-1 879. 979. 7709. 3129. 259. 259. 863-1 20.6 575. 0.50. 342. 3122. 259. 3129. 3129. 3129. 3129. 329. 3129. 3	BG1-4   456.   580.   0   0   0   0   0     BG3-1   1979   7709   322   332   259     BG3-1   1979   7709   322   332   259     BG3-2   276   276   269   259   259     BG3-3   276   277   260     BG3-4   276   277   260     BG3-3   1180   4338   853   242   190     BG3-3   1180   4338   853   565   267     BG3-4   276   273   242   190     BG3-4   276   273   242   190     BG3-3   1180   4338   853   565   267     BG3-4   276   276   277   260     BG3-4   276   276   277   260     BG3-4   276   276   277   260     BG3-4   276   276   279   270     BG3-4   276   276   270   260     BG3-5   276   276   270   270     BG3-7   2728   2728   2726   270   270     BG3-7   2747   2706   270   270     BG3-7   2747   270   270   270     BG3-7   2747   270   270   270     BG3-7   2747   270   270     BG3-7   270   270   270	Big1-4   545   580   0   0   0   0   0   0   0   0   0								BG1-3	1380.	6183.	1039.	365.	281.	ċ
Full	Big1-6   1974   1919   1918   1918   1921   1921   1921   1921   1921   1921   1921   1921   1922   1921   1922   1923	Signature   Sign								BG1-4	456.	580.	ċ	ċ	ċ	·
FWD 0.97 57.80 2.265 5101. 0.403 B63-1 1979. 7709. 322. 332. 2289. B63-4 276. 575. 00 0.00 0.00 0.00 0.00 0.00 0.00	57.80         2.265         5101.         0.403         B63-1         1799.         7709.         332.         259.         259.         259.         259.         259.         259.         259.         260.         260.         254.         259.         260.         260.         259.         260.	57.80         2.265         5101.         0.403         BG3-1         1799.         7709.         322.         332.         259.           57.80         2.265         5101.         0.403         BG3-4         276.         576.         0 </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>BG1-6</td> <td>364.</td> <td>3219.</td> <td>938</td> <td>422.</td> <td>261.</td> <td>•</td>								BG1-6	364.	3219.	938	422.	261.	•
FWID 0.97 57.80 2.265 5101. 0.403 663-3 790. 5748. 803. 648. 254. 865. 777. 260. 863-4 863. 648. 254. 863-4 863. 777. 260. 863-4 863-3 1180. 4338. 853. 242. 1900. 863-4 863-3 1180. 4338. 853. 242. 1900. 863-4 446. 625. 777. 260. 863-4 1180. 4338. 853. 505. 267. 367. 863-4 715. 2503. 5948. 574. 355. 863-4 715. 2503. 5948. 574. 355. 863-4 715. 2503. 5948. 574. 355. 863-4 715. 2404. 996. 274. 355. 863-4 863-3 3092. 797. 283. 863-4 863. 3092. 797. 283. 863-4 863. 3092. 797. 283. 863-4 863-4 863. 3092. 797. 283. 863-4 863-4 863. 3092. 797. 283. 863-4	57.80         2.265         5101.         0.403         BG3-4 BG3-4 BG3-1         578.         678.         648.         254.           57.80         2.265         5101.         0.403         BG3-4 BG3-1         1180.         432.         242.         177.         260.           BG3-4         1180.         438.         452.         777.         260.	57.80         2.265         5101.         0.403         B63-4         276.         578.         0.6         648.         254.           57.80         2.265         5101.         0.403         B63-4         276.         578.         0.0         0.0         260.           B63-4         1.00         438.         625.         777.         260.         190.         260.         <								BG3-1	1979.	7709.	322.	332.	259.	o ·
FWD 0.97 57.80 2.265 5101, 0.403 863-1 570, 570, 570, 570, 663-1 570, 663-1 570, 625, 777, 240, 663-1 570, 670, 670, 670, 670, 670, 670, 670, 6	\$7.80	57.80         2.265         5101.         0.403         BG3-4         6.05.         3424.         625.         777.         260.           57.80         2.265         5101.         0.403         BG3-4         432.         527.         190.           BG3-4         367.         446.         0.         0.         0.         267.         267.         190.           BG3-4         367.         446.         0. <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>HG3-3</td><td>950.</td><td>5748.</td><td>803°</td><td>648.</td><td>254.</td><td>•</td></t<>								HG3-3	950.	5748.	803°	648.	254.	•
FWD 0.97 57.80 2.265 5101, 0.403 EG3-1 2203, 5947, 432, 247, 190, 190, 180, 180, 438, 635, 247, 190, 180, 438, 635, 247, 190, 247, 180, 438, 635, 247, 247, 180, 638, 247, 446, 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	57.80         2.265         5101.         0.403         863-1         2203.         5743.         432.         277.         150.           863-4         1180.         4338.         863.         505.         267.         267.           863-4         1180.         4338.         863.         574.         355.         267.           863-4         146.         8643.         2591.         0         0         0           861-4         406.         86483.         2594.         579.         283.           861-4         4076.         86483.         2594.         379.         0         0           861-4         4352.         2749.         496.         276.         0         0         0         0           861-4         4352.         2784.         296.         276.         0<	57.80         2.265         5101.         0.403         863-1         2203.         5943.         432.         277.         150.           87.80         2.265         367.         446.         0								FG3-4	9/7	1404	700	. 222	3,00	ò
FWD 0.81 57.80 -0.103 4365. 0.600 861-1 4096. 8633. 595. 595. 267. 863-4 346. 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	57.80       -0.103       4345.       0.0	\$7.80 -0.103 4365. 0.600 BG1-1 4096. 8633. 653. 505. 267. 867. 446. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	ш	FWD	0.97	57.80	2,265	5101.	0.403	RG3-1	2203.	5943.	432.	242.	190.	
FWD 0.81 57.80 -0.103 4365. 0.600 BG1-1 4096. 9683. 598. 574. 355. 861-1 4096. 8633. 2591. 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	57.80         -0.103         4365.         0.600         B61-1         476.         2593.         598.         574.         355.           57.80         -0.103         4365.         0.600         B61-1         476.         2591.         0.         0.           B61-4         181-3         2249.         6956.         3092.         797.         283.           B61-4         1834.         6956.         3092.         797.         203.         0.           B61-4         1834.         4362.         278.         372.         184.         0.           B61-4         1342.         2296.         3721.         184.         0.         0.           B63-3         2728.         2728.         296.         455.         409.         0.           B63-4         911.         1277.         3385.         641.         466.         1           B63-4         911.         1277.         3385.         641.         466.         1           B61-4         1414.         1272.         3385.         641.         466.         1           B61-4         1414.         1272.         1442.         1485.         1         1	\$7.80 -0.103 4365. 0.600 BG1-4 705. 446. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.							1	B63-3	1180.	4338.	853.	505	267.	ò
FWD 0.81 57.80 -0.103 4365, 0.600 BG1-1 4096, 86863, 2591, 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	57.80         -0.103         4365.         0.600         B613-6         715.         2503.         578.         574.         355.           861-4         4096.         8683.         2591.         0.         0.         0.           861-4         834.         996.         276.         0.         0.         0.           861-4         1186.         3436.         2006.         765.         351.         803.         1.0         0. <t< td=""><td>57.80         -0.103         4365.         0.600         B63-6         715.         2503.         598.         574.         355.           61.4         4096.         6663.         2591.         0.0</td></t<> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>BG3-4</td> <td>367.</td> <td>446.</td> <td>•</td> <td>ò</td> <td>ò</td> <td>•</td>	57.80         -0.103         4365.         0.600         B63-6         715.         2503.         598.         574.         355.           61.4         4096.         6663.         2591.         0.0								BG3-4	367.	446.	•	ò	ò	•
FWD 0.81 57.80 -0.103 4365. 0.600 BG1-1 4006. B683. 2591. 0. 0. BG1-4 8134. 876. 276. 0. 0. 0. 0. BG1-4 1166. 3456. 2766. 765. 351. BG1-5 1166. 3452. 2991. 3721. 184. 0. 0. BG1-1 4362. 2991. 3721. 184. 0. 0. BG1-6 1134. 585. 3721. 184. 0. 0. 0. BG1-7 4778. 2206. 0. 945. 0. 0. 0. BG1-1 4778. 2006. 0. 945. 0. 0.	57.80         -0.103         4365.         0.600         B61-1         4096.         B63.         2591.         0.         0.           B61-3         2249.         6956.         3092.         797.         283.           B61-6         1186.         3636.         2006.         765.         351.           B61-6         1186.         3636.         2006.         765.         351.           B63-1         4362.         2291.         3721.         184.         0.           B63-4         1134.         585.         395.         0.         0.           B63-4         111.         1277.         3385.         641.         409.           B63-4         111.         1277.         3385.         641.         409.           B61-1         4778.         2065.         0.         0.         945.         0.           B61-3         2278.         1026.         1779.         381.         0.         0.           B61-4         803.         1026.         1779.         381.         0.         0.           B61-6         344.         9710.         1886.         1485.         1863.         0.           B63-7	57.80         -0.103         4365.         0.600         B61-1         4096.         6863.         2591.         0.         0.           B61-6         B61-6         11B6.         3636.         276.         0.         0.           B61-6         11B6.         3636.         276.         0.         0.           B61-6         11B6.         3636.         276.         0.         0.           B63-1         4362.         2946.         452.         351.         351.           B63-1         1734.         365.         372.         0.         0.           B63-1         1734.         365.         395.         641.         409.           B63-2         278.         395.         641.         466.         1           B63-4         1134.         365.         395.         641.         466.         1           B61-1         4778.         1675.         1779.         802.         0.         0         0           B61-6         1478.         1672.         1779.         1485.         0.         0.         0         0         0         0         0         0         0         0         0         0								BG3-6	715.	2503.	598.	574.	355.	•
Fulb 0.81 57.80 1.789 6604, 0.600 BG1-1 4901, 2781, 3797, 283, 861-4 BG1-4 186, 3636, 2066, 765, 351, 861-4 136, 3636, 2066, 765, 351, 861-4 136, 2786, 206, 765, 351, 861-4 136, 2786, 206, 765, 351, 861-4 134, 285, 2961, 3721, 184, 0.0, 861-4 134, 285, 2961, 3721, 184, 0.0, 861-1 134, 285, 395, 0.0, 861-1 134, 2065, 395, 381, 0.0, 861-1 134, 2065, 395, 381, 0.0, 861-1 134, 2065, 395, 381, 0.0, 861-1 134, 206, 395, 381, 0.0, 861-1 134, 206, 395, 381, 0.0, 861-1 134, 206, 395, 381, 0.0, 861-1 134, 396, 396, 396, 396, 396, 396, 396, 396	57.80     1.926     6604.     6756.     3092.     797.     283.       861-4     1834.     996.     3092.     797.     283.       861-4     1184.     3436.     2006.     765.     351.       863-1     4362.     22981.     3721.     184.     0.       863-4     4362.     22981.     3721.     184.     0.       863-4     4362.     22981.     3721.     184.     0.       863-4     4362.     22981.     3721.     184.     0.       863-4     431.     1277.     3385.     641.     469.       861-1     4778.     20065.     0.     945.     0.       861-4     803.     1072.     1779.     802.     0.       861-6     344.     9710.     1686.     1485.     0.       863-7     344.     9710.     1686.     1485.     0.       863-8     437.     1417.     1246.     0.       863-9     4412.     4120.     1589.     4120.     0.       863-9     460.     0.     11799.     427.     0.       863-9     460.     0.     11799.     427.     0.       863-9     460. <td>57.80 1.926 6801, 0.600 8G1-1 4362, 2981, 3721, 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.</td> <td>ш</td> <td>FWD</td> <td>0.81</td> <td>57,80</td> <td>-0.103</td> <td>4365.</td> <td>0.600</td> <td>BG1-1</td> <td>4096.</td> <td>8683.</td> <td>2591.</td> <td>ò</td> <td>ċ</td> <td>322.</td>	57.80 1.926 6801, 0.600 8G1-1 4362, 2981, 3721, 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.	ш	FWD	0.81	57,80	-0.103	4365.	0.600	BG1-1	4096.	8683.	2591.	ò	ċ	322.
## BG1-4   B34, 996, 276, 0. 0  ## BG1-6   1186, 3436, 2006, 765, 351, BG1-4   B63-1 436, 2006, 765, 351, BG3-3   4326, 2006, 765, 351, BG3-4   4326, 2096, 4392, 645, 409, BG3-4   4134, 2728, 2396, 4392, 645, 409, BG3-4   4134, 256, 4392, 641, 406, 10, BG1-1 4778, 20065, 395, 641, 466, 10, BG1-1 4778, 20065, 395, 641, 466, 10, BG1-3 2419, 1678, 1779, BG2-2 381, 0, BG1-4 804, 9710, 1686, 1485, 0, BG3-3 2419, 1678, 1789, 861-4 804, 1789, 412, 256, 0, BG3-4 1081, 1289, 412, 256, 0, BG1-3 2435, 20551, 1581, 655, 0, BG1-4 886, 1304, 429, 427, 0, BG1-4 886, 1304, 429, 427, 0, BG1-4 886, 1304, 429, 427, 0, BG1-4 886, 1304, 412, 328, 213, 613, 614, 615, 1363, 0, BG1-4 1277, 1544, 415, 313, 0, BG1-4 1277, 1544, 4	57.80       1.786       276       0       0         657.80       1.864       276       765       351         663-4       4362       296       4372       645       351         663-4       4362       296       4392       645       409         863-4       1134       285       35       0       0         863-4       9134       2065       395       0       0         863-4       1134       2065       362       0       0         863-4       1134       2065       375       641       466       1         863-6       911       1272       1379       641       466       1         861-7       478       2065       1772       381       0       0         861-8       4478       2065       375       381       0       0       0       0         863-6       479       1672       1686       4185       0	57.80 1.926 6801. 0.600 861-4 834. 996. 276. 0. 0. 0. 663-351. 863-3 2728. 2961. 3721. 184. 0. 0. 0. 663-3 2728. 2961. 3721. 184. 0. 0. 0. 663-3 2728. 2962. 3952. 645. 409. 863-4 91134. 2852. 3952. 6451. 409. 863-4 91134. 2862. 3952. 6411. 466. 11. 6862. 1779. 802. 0. 0. 681-3 2419. 16762. 1779. 802. 0. 681-4 803. 1026. 3952. 381. 0. 0. 681-4 803. 1026. 3952. 381. 0. 0. 681-4 803. 1026. 3952. 381. 0. 0. 681-4 803. 1026. 3952. 381. 0. 0. 681-4 803. 1026. 3952. 381. 0. 0. 681-4 803. 1026. 3952. 381. 0. 0. 681-4 803. 1026. 3952. 381. 0. 0. 681-4 803. 1026. 3952. 2253. 861-4 807. 11472. 1609. 2261. 0. 0. 681-4 807. 11472. 1609. 2261. 0. 0. 681-4 807. 11472. 1609. 2261. 0. 0. 681-4 807. 11472. 1609. 2261. 0. 0. 681-4 807. 11472. 1609. 2261. 0. 0. 681-4 807. 11472. 1269. 427. 0. 681-4 804. 11709. 14132. 1241. 1994. 681-4 803. 11409. 1432. 1241. 1994. 681-4 803. 11409. 1432. 1241. 1994. 681-4 803. 1242. 1241. 133. 0. 683-4 127. 1544. 4152. 313. 0. 683-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 1277. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 1544. 4152. 313. 0. 163-4 127. 0. 14049. 1739. 2189. 0. 1				•				BG1-3	2249.	6956.	3092.	797.	283.	449.
Fub 0.81 57.80 1.926 6801, 0.600 BG1-4 1346, 2366, 2981, 3721, 184, 0.81 863-4 1134, 585, 395, 0.0 6.81 863-4 1134, 585, 395, 0.0 6.81 863-4 1134, 585, 395, 0.0 6.81 861-1 4778, 2065, 1779, 802, 0.0 861-1 466, 1.0 681 57.80 1.926 6801, 0.600 BG1-1 4778, 2065, 1779, 802, 0.0 861-4 803, 1026, 395, 381, 0.0 861-4 803, 1026, 395, 381, 0.0 861-4 803, 1026, 395, 381, 0.0 861-4 803, 1026, 1771, 1485, 0.0 861-4 803, 17712, 1430, 1566, 0.0 861-4 801, 1789, 412, 256, 0.0 861-3 2435, 20551, 1581, 655, 0.0 861-3 2435, 20551, 1581, 655, 0.0 861-3 2435, 20551, 1581, 655, 0.0 861-4 804, 1304, 1321, 1241, 194, 1863-4 1271, 1584, 1333, 0.0 861-4 661-3 2901, 21769, 1546, 1343, 0.0 861-4 661-3 2901, 21769, 1546, 1343, 0.0 861-4 661-3 2901, 21769, 1546, 1343, 0.0 861-4 661-3 2901, 21769, 1546, 1343, 0.0 861-4 661-3 2901, 21769, 1546, 1343, 0.0 861-4 661-3 2901, 21769, 1546, 1343, 0.0 861-4 661-3 2901, 21769, 1546, 1343, 0.0 861-4 661-3 2901, 21769, 1546, 1343, 0.0 861-4 661-3 2901, 21769, 1546, 1343, 0.0 861-4 661-3 2901, 21769, 1546, 1343, 0.0 861-4 661-3 2901, 21769, 1546, 1343, 0.0 861-4 661-	67.80 1.926 6801, 0.600 861-4 186, 356, 2006, 765, 351, 863-4 134, 272, 2981, 3721, 184, 0.608 863-4 1134, 585, 395, 0.60 861-1 4778, 20065, 795, 645, 409, 861-1 4778, 20065, 795, 802, 0.608 861-1 4778, 20065, 7979, 802, 0.608 861-4 803, 1626, 395, 381, 0.608 861-4 803, 1026, 395, 381, 0.608 863-4 1081, 1289, 412, 256, 0.683-4 1081, 1289, 412, 256, 0.683-4 1081, 1289, 412, 256, 0.683-4 1081, 1289, 412, 256, 0.683-4 1081, 1289, 412, 256, 0.683-4 1081, 2488, 1304, 429, 427, 0.683-1 1384, 1304, 429, 427, 0.683-1 1384, 1324, 1341, 134, 1341, 134, 1341, 134, 1341, 134, 134	57.80 1.926 6801. 0.600 BG1-6 1186. 3536. 2006. 765. 351. BG3-4 1134. 2526. 4392. 645. 409. BG3-4 1134. 2855. 395. 0. 0. 0. BG3-4 1134. 2855. 395. 0. 0. 0. BG3-4 1134. 2865. 395. 0. 0. 0. BG1-1 4778 20065. 0. 945. 0. 0. BG1-1 4778 20065. 1779. 802. 0. 0. BG1-4 803. 1626. 395. 381. 0. 0. BG1-6 344. 910. 1626. 395. 381. 0. BG1-6 344. 910. 1626. 395. 381. 0. BG1-6 344. 910. 1289. 412. 242. 829. 225. BG3-4 1081. 1289. 412. 225. 0. BG3-4 1081. 1289. 412. 2261. 0. BG3-4 1081. 1380. 1566. 0. BG1-1 4701. 24880. 298. 813. 0. BG1-4 886. 1308. 1432. 1281. 655. 0. BG1-4 886. 1308. 429. 427. 0. BG1-4 886. 1308. 1432. 1241. 194. BG1-4 865. 104. 429. 427. 0. BG1-4 886. 1308. 1432. 1241. 194. BG1-4 863. 1271. 2742. 328. 573. 217. BG3-4 127. 1270. 14049. 1739. 2189. 0. 1								BG1-4	834.	.966	276.	·	ċ	186.
FWD 0.81 57.80 1.926 6801, 0.600 861-1 4362, 2981, 3721, 184, 0.863-1 4362, 4392, 645, 409. 863-4 1134, 585, 411, 466, 1.926 6801, 0.600 861-1 4778, 22065, 0.0, 945, 0.0, 181, 181, 181, 181, 181, 181, 181, 18	BG3-1	57.80 1.926 6801, 0.600 861-1 4362, 2296, 4392, 645, 409, 863-4 1134, 585, 4392, 645, 409, 863-4 1134, 585, 4392, 645, 409, 863-4 1134, 585, 401, 466, 1104, 1277, 3385, 641, 466, 1104, 1277, 3385, 641, 466, 1104, 1277, 3385, 641, 466, 1104, 1026, 1246,								BG1-6	1186.	3636.	2006.	765.	351.	618.
FWID         0.81         57.80         1.926         6801.         0.600         BG3-4         1134.         585.         395.         0.0           FWID         0.81         57.80         1.926         6801.         0.600         BG1-1         4778.         20065.         0.945.         0.0           BG1-3         2419.         16762.         1779.         B02.         0.0         0.0           BG1-4         803.         1026.         375.         381.         0.0         0.0           BG1-4         803.         1026.         375.         381.         0.0         0.0           BG1-4         903.         1026.         375.         381.         0.0         0.0           BG3-4         970.         22311.         242.         829.         225.         0.0           BG3-4         1081.         1289.         412.         256.         0.0         0.0           BG3-4         1081.         2480.         298.         813.         0.0         0.0           BG1-3         245.         20551.         1581.         427.         0.0         0.0           BG1-3         2435.         20551.         1342.         1	57.80     1.926     6801.     0.600     BG3-4     1134.     585.     645.     409.       657.80     1.926     6801.     0.600     BG1-1     4778.     20065.     0.945.     0.0       BG1-3     2419.     1672.     1779.     802.     0.0       BG1-4     803.     1052.     1779.     802.     0.0       BG1-5     344.     9710.     1686.     1485.     0.0       BG3-1     5019.     22311.     242.     829.     225.       BG3-4     1081.     1279.     1485.     0.0       BG3-3     2616.     17712.     1495.     156.     0.0       BG3-4     1081.     1289.     412.     255.     0.0       BG3-4     1081.     1289.     412.     256.     0.0       BG3-4     1081.     1289.     2412.     256.     0.0       BG3-4     1081.     1299.     242.     0.0       BG1-4     886.     1334.     429.     427.     0.0       BG1-4     886.     1334.     429.     427.     0.0       BG3-6     11908.     1429.     1541.     194.       BG3-7     27412.     2154.     427.     0.0	57.80       1.926       6801.       0.600       B63-4       1134.       585.       4392.       645.       409.         B63-4       1134.       285.       395.       0.       0.       0.       0.         B63-4       911.       127.       385.       641.       466.       1         B61-1       4778.       20665.       0.       945.       0.         B61-4       803.       1676.       1779.       802.       0.         B61-4       803.       1676.       1779.       802.       0.         B61-6       344.       9710.       1686.       1485.       0.         B63-6       344.       9710.       1686.       1485.       0.         B63-1       5019.       22311.       242.       829.       225.         B63-4       1081.       1732.       1409.       2261.       0.         B63-6       863-6       873.       1172.       1409.       2261.       0.         B61-1       4901.       2486.       2427.       0.       0.       1863.       0.         B61-4       861-6       106.       11908.       1432.       1241.       194. <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>BG31</td> <td>4362.</td> <td>2981.</td> <td>3721.</td> <td>184.</td> <td>ċ</td> <td>546.</td>								BG31	4362.	2981.	3721.	184.	ċ	546.
FuD 0.81 57.80 1.926 6801. 0.600 BG1-1 127; 3385. 641. 466. 1803-6 11.00 1.00 1.00 1.00 1.00 1.00 1.00 1.	57.80     1.926     6801.     0.600     861-4     713.     1277.     3385.     641.     466.     1       861-1     478     2006.     0.945.     0.945.     0.945.     0.945.     0.945.       861-4     478     1676.     1779.     802.     0.945.     0.945.       861-4     803.     1026.     375.     381.     0.96.       861-4     803.     1026.     375.     381.     0.96.       861-5     344.     9710.     1686.     1485.     0.96.       863-7     3245.     17712.     1486.     1589.     225.     0.96.       863-8     1081.     17712.     1430.     1566.     0.96.       863-7     1081.     1272.     1499.     427.     0.96.       861-4     864.     1344.     427.     194.       863-6     1374.     1341.     194.       863-7     1277.     1544.     415.     313.     0.       863-6     1900.     14048.     1739.     2189.     0.       863-7     1277.     1544.     415.     313.     0.       863-6     900.     14048.     1739.     2189.     0.	57.80     1.926     6801.     0.600     BG3-4     1134.     565.     395.     0.     0.       BG3-6     911.     1277.     3385.     0.     0.     0.       BG1-3     2419.     16762.     1779.     802.     0.       BG1-4     803.     1026.     1779.     802.     0.       BG1-6     344.     1676.     1779.     802.     0.       BG1-7     344.     1686.     1485.     0.       BG3-1     5019.     22311.     242.     829.     0.       BG3-4     1081.     17712.     1485.     0.       BG3-4     1081.     17712.     1496.     0.       BG3-6     873.     2401.     242.     829.     255.       BG1-7     4701.     2480.     298.     813.     0.       BG1-8     873.     2435.     20551.     1581.     655.     0.       BG1-9     861-1     4901.     27412.     313.     0.       BG3-1     5712.     27412.     313.     0.       BG3-6     900.     14048.     1739.     2189.     0.       BG3-7     1276.     1540.     1739.     2189.     0.								RG3-3	2728.	2296.	4392.	645.	404.	654.
FWD 0.81 57.80 1.926 6801, 0.600 BG1-1 4778, 20045, 0. 945, 0. 965, 0. 9675, 0. 0. 945, 0. 945,	57.80         1.926         6801.         0.600         861-1         4778.         20665.         641.         466.         1           861-3         2478.         20665.         0.         945.         0.         945.         0.           861-4         4778.         1626.         375.         381.         0.         0.           861-4         803.         1026.         375.         381.         0.         0.           861-4         803.         1026.         379.         1485.         0.         0.           863-4         1081.         1729.         412.         256.         0.         0.           863-4         1081.         1289.         412.         256.         0.         0.           863-6         863-6         1081.         1289.         412.         256.         0.           861-7         4901.         24880.         2581.         6501.         0.           861-8         1304.         429.         427.         0.           861-9         0.         11908.         1341.         194.           863-1         2512.         27412.         3241.         194.           863	57.80         1.926         6801.         0.600         B03-6 bit								BG3-4	1134.	ເສນ	395.	ċ	•	ċ
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FWD 0.81 57.80 1.789 6604, 0.600 8G1-3 2919, 16762, 1779, 802, 0.  FWD 0.81 57.80 1.789 6604, 0.600 8G1-1 4901, 2480, 298. 813, 0.  FG1-6 1081 57.80 1.789 6604, 0.600 8G1-1 4901, 2480, 298. 813, 0.  FWD 0.81 57.80 1.789 6604, 0.600 8G1-1 4901, 2480, 298. 813, 0.  FWD 0.81 57.80 1.789 6604, 0.600 8G1-1 4901, 2480, 298. 813, 0.  FWD 0.81 57.80 1.789 6604, 0.600 8G1-1 4901, 2480, 298. 813, 0.  FWD 0.81 57.80 1.789 6604, 0.600 8G1-1 4901, 2480, 298. 813, 0.  FWD 0.81 57.80 1.789 6604, 0.600 8G1-1 4901, 2480, 298. 813, 0.  FWD 0.81 57.80 1.789 6604, 0.600 8G1-1 4901, 2480, 1363, 0.  FWD 0.81 57.80 1.789 6604, 0.600 8G1-1 510, 194, 195, 1544, 415, 194, 195, 1544, 415, 194, 195, 1544, 415, 194, 195, 1544, 195, 1954,	57.80 1.789 6604. 0.600 801-3 2919. 16762. 1779. 802. 0.  57.80 1.789 6604. 0.600 801-3 295. 1581. 0.  863-4 1081. 1289. 412. 255.  863-6 1081. 1289. 412. 256. 0.  861-7 1081. 1289. 412. 256. 0.  861-7 1081. 1289. 412. 256. 0.  861-7 1081. 1289. 412. 1581. 0.  861-8 1304. 429. 427. 0.  861-1 512. 27412. 328. 573. 217.  863-1 513. 2901. 21769. 1544. 415. 313. 0.  863-4 1277. 1544. 415. 313. 0.	BG1-3 2419, 16762, 1779, 802, 0.   BG1-4 803, 1026, 395, 381, 0.   BG1-4 803, 1026, 395, 381, 0.   BG1-4 803, 1026, 395, 381, 0.   BG3-1 5019, 22311, 242, 829, 225,   BG3-4 1081, 1289, 412, 256, 0.   BG3-6 879, 11472, 1699, 2601, 0.   BG1-1 4901, 24880, 298, 813, 0.   BG1-1 4901, 24880, 298, 813, 0.   BG1-4 86, 1364, 429, 427, 0.   BG1-6 0, 11908, 1432, 1241, 194,   BG3-1 5512, 27412, 328, 573, 217,   BG3-4 1277, 1544, 415, 313, 0.   BG3-6 900, 14048, 1739, 2189, 0.	ш	FWD	0.81	57.80	1.926	6801.	0.400	BG1-1	4778.	20065.	ċ	945.	•	420.
FWD 0.81 57.80 1.789 6604, 0.600 861-4 803, 1026, 395, 381, 0. 1661-6 344, 9710, 1664, 1485, 0. 1666, 1485, 0. 1666, 1485, 0. 1666, 1485, 0. 1663-3 2616, 17712, 1430, 1566, 0. 1663-4 1081, 1289, 412, 256, 0. 163-4 1081, 1289, 412, 256, 0. 163-4 1081, 1289, 1472, 256, 0. 161-4 4901, 24880, 1581, 655, 0. 161-4 1084, 1429, 1581, 655, 0. 163-4 1084, 1432, 1241, 194, 163-4 127, 1544, 415, 313, 0. 1	BG1-4   BG3   1026   395   381   0	57.80 1.789 6604, 0.600 BG1-4 1771, 1289, 1813, 0.861-4 1771, 1289, 1485, 0.861-4 1771, 1289, 1412, 256, 0.861-4 1771, 1289, 1412, 256, 0.861-4 1781, 1482, 1483, 0.861-4 1781, 1483, 1483, 0.861-4 1781, 1483, 1483, 1483, 0.861-4 1813, 1483, 1843,								BG1-3	2419.	16762.	1779.	802.	•	324.
## 1910   ## 191	BG1-6   344, 9710, 1686, 1485, 0.     BG3-1   5019, 22311, 242, 829, 225, BG3-4   1081, 1712, 1430, 1566, 0.     BG3-4   1081, 1789, 412, 256, 0.     BG3-6   879, 11472, 1609, 2601, 0.     BG1-1   4901, 2480, 298, 813, 0.     BG1-4   886, 1304, 429, 427, 0.     BG1-4   886, 1304, 429, 427, 0.     BG1-4   886, 1304, 429, 427, 0.     BG3-1   5512, 27412, 328, 573, 217,     BG3-4   1277, 1544, 415, 313, 0.     BG3-6   900, 14048, 1739, 2189, 0.	57,80 1.789 6604, 0.600 861-6 17712, 1686, 1485, 0. 863-4 1081, 1712, 1712, 1566, 0. 863-4 1081, 1712, 1609, 255, 0. 863-4 1081, 1789, 412, 256, 0. 863-6 879, 11472, 1609, 2601, 0. 861-3 2432, 2480, 2480, 2480, 2601, 0. 861-3 2432, 20531, 1581, 655, 0. 861-4 886, 1304, 429, 427, 0. 861-6 0, 11908, 1432, 1241, 194, 863-1 2701, 21708, 1344, 415, 313, 0. 863-6 900, 14048, 1739, 2189, 0. 1								BG1-4	803.	1026.	395.	381,	•	701.
### ### ##############################	High	S7,80   1,789   6604, 0,600   861-1   5919, 17712, 1430, 1856, 0     S7,80   1,789   6604, 0,600   861-1   4901, 2480, 298;   813, 0     S61-4   1081, 1289, 1472, 1609, 2601, 0     S61-1   4901, 2480, 298;   813, 0     S61-4   864, 1304, 429, 427, 0     S61-4   864, 1304, 429, 1241, 194, 863-1     S63-1   S512, 27412, 328, 373, 217, 863-4     S63-4   127, 1544, 415, 313, 0     S63-6   900, 14048, 1739, 2189, 0								BG1-6	344.	9710.	1686.	1485.	ċ	922.
BG3-3 2616, 17712, 1430, 1566, 0, BG3-4 1081, 1289, 412, 256, 0, BG3-4 1081, 1289, 412, 256, 0, BG3-4 1081, 1492, 1409, 2601; 0, BG3-4 197, 1492, 1609, 2601; 0, BG1-3 2435, 20551, 1581, 655, 0, BG1-4 B86, 1304, 429, 427, 0, BG1-4 B86, 1304, 429, 427, 0, BG1-6 0, 11904, 1432, 1241, 194, BG3-1 5512, 27412, 328, 573, 217, BG3-1 5512, 27412, 328, 573, 217, 663-4 127, 1544, 415, 313, 0, 663-4 127, 127, 127, 127, 127, 127, 127, 127,	BG3-3 2616, 17712, 1430, 1566, 0. BG3-4 1081, 1289, 412, 256, 0. BG3-6 879, 11472, 1609, 2601, 0. BG1-1 4901, 24880, 298, 813, 0. BG1-3 2435, 20551, 1581, 655, 0. BG1-4 886, 1304, 429, 427, 0. BG1-4 886, 1304, 429, 427, 0. BG3-6 11591, 2769, 1546, 1341, 194, BG3-7 1277, 1544, 415, 313, 0. BG3-4 1277, 1544, 415, 313, 0.	BG3-4   1081, 17712, 1430, 1556, 0.     BG3-4   1081, 1789, 412, 256, 0.     BG3-4   1081, 1729, 412, 256, 0.     BG3-6   879, 11472, 1669, 2601, 0.     BG1-1   4901, 24880, 298, 813, 0.     BG1-3   2435, 20551, 1581, 655, 0.     BG1-4   886, 1304, 429, 427, 0.     BG3-1   5512, 27412, 328, 573, 217,     BG3-1   5512, 27412, 328, 573, 217,     BG3-4   127, 1544, 415, 313, 0.     BG3-6   900, 14048, 1739, 2189, 0.								FG3-1	5019.	22311.	242.	829.	225.	400
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886. 1304. 429. 427. 0. 0. 11908. 1432. 1241. 194. 5512. 27412. 328. 573. 217. 2901. 21769. 1546. 1363. 0. 1277. 1544. 415. 313. 0.	BG1-4 B86, 1304, 429, 427, 0. BG1-6 0, 11908, 1432, 1241, 194, BG3-1 5512, 27412, 1548, 573, 217, BG3-4 1277, 1544, 415, 313, 0. BG3-4 1277, 1544, 415, 313, 0. BG3-6 900, 14048, 1739, 2189, 0.	BG1-4 B86, 1304, 429, 427, 0. BG1-6 0, 11908, 1432, 1241, 194, BG3-1 5512, 27412, 1348, 217, BG3-3 2901, 21769, 1546, 1353, 0. BG3-4 1277, 1544, 415, 313, 0. BG3-6 900, 14048, 1739, 2189, 0. 1								BG1~3	2435.	20551.	1581.	655.	•	206.
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5512, 27412, 328, 573, 217, 2901, 21769, 1546, 1363, 0, 1277, 1544, 415, 313, 0, 10, 10, 10, 10, 10, 10, 10, 10, 10,	### 5512, 27412, 328, 573, 217, 863-1 2901, 21769, 1546, 1343, 0, 863-4 1277, 1544, 415, 313, 0, 863-6 900, 14048, 1739, 2189, 0, 1	FG3-1 5512, 27412, 328, 573, 217, RG3-3 2901, 21769, 1546, 1363, 0, BG3-4 1277, 1544, 415, 313, 0, BG3-6 900, 14048, 1739, 2189, 0, 1								RG1-6	c	11908.	1432.	1241.	194.	759.
2901, 21769, 1546, 1363, 0, 1277, 1544, 415, 313, 0, 10, 10, 10, 10, 10, 10, 10, 10, 10,	HG3-3 2901, 21769, 1546, 1363, 0. HG3-4 1277, 1544, 415, 313, 0. HG3-6 900, 14048, 1739, 2189, 0.	HG3-3 2901, 21769, 1546, 1363, 0, HG3-4 1277, 1544, 415, 313, 0, HG3-6 900, 1404B, 1739, 2189, 0, 1								BG3-1	5512.	27412	328	573	217.	339.
1277, 1544, 415, 1313, 0,	BG3-4 1277, 1544, 415, 313, 0, BG3-6 900, 14048, 1739, 2189, 0, 1	BG3-4 1277. 1544, 415, 313. 0. 101CATE ABSENCE OF DATA 863-6 900. 14048. 1739. 2189. 0. 1								F-7 5H	1000	21740	1544	1777		180
000 1010 1010 1010 1010 1010 1010 1010	BG3-6 900, 14048, 1739, 2189, 0, 1	BG3-6 900, 14048, 1739, 2189, 0, 1								V - 1.00	1001	1507	1010		•	000
	TO THE ABSENCE OF DATA	DICATE ABSENCE OF DATA								F63-4	000	14049	27.0	210	•	1264

# TABLE A-III: P-ORDER STRESSES (±kPa), SINGLE SCOOP FORWARD INLET

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0.81 57.80 1.632 6412 0.600 861-1 4752 31988 374 1099 661-1 4752 31988 374 1099 661-1 4752 31988 374 1099 661-1 4752 31988 374 1099 661-1 4752 31988 374 1099 661-1 4752 31988 374 1099 661-1 4752 31988 374 1099 661-1 4752 31988 374 1099 661-1 4752 31988 374 1099 661-1 4752 3198 3194 3194 3194 3194 3194 3194 3194 3194	RUN.	INLET	INLET POS.	MASS	BLADE	POWER	PROP SPEED	MACH NO.	BLADE	! ! !		P ORDER COMPONENTS	MPONENTS	1 1 1 1 1 1	
57.80         1.632         6412.         0.600         BGI-1         4752         31958         374.         1099.         0.           61.4         61.4         76.         1903.         376.         1596.         0.           61.4         61.4         76.         1903.         376.         176.         0.           61.4         61.4         523.         3738.         1351.         176.         176.           61.4         61.4         524.         3738.         1351.         176.         176.           61.4         61.4         521.         1373.         1100.         176.         176.         176.           61.4         61.4         61.4         172.         1407.         176. <th>-</th> <th></th> <th></th> <th>RATIO</th> <th>DEG</th> <th></th> <th>Æ P</th> <th></th> <th></th> <th>- 1</th> <th>2</th> <th>m !</th> <th>4</th> <th>n  </th> <th>9</th>	-			RATIO	DEG		Æ P			- 1	2	m !	4	n	9
Bigl-4	104	SINGLE	gar.	0.81	57,80	1.632	6412.	0.600	FG1-1	4752.	31958,	374.	1099.	ċ	237.
Section   Sect									BG1-3	2437.	26255.	1598.	956.	ó	256.
57.80         -0.104         5293.         0.700         BG3-1         5249.         1522.         141.         178.         178.         178.         178.         178.         178.         178.         178.         178.         178.         178.         178.         178.         178.         178.         178.         178.         178.         189.         178.         189.									BG1-4	***	1803.	396.	430	•	321.
57.80         -0.104         5293.         0.700         BGG-4         1974.         1516.         1503.         1944.         1517. <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>BG3-1</td><td>5243.</td><td>37758</td><td>1921</td><td>1150.</td><td>124.</td><td>186</td></t<>									BG3-1	5243.	37758	1921	1150.	124.	186
Biggard   Bigg		•							BG3-3	2753.	29649.	1503.	1943.	ċ	210.
57.80         -0.106         5293.         0.700         B61-6         611.         2727.         1458.         3191.         221.           57.80         -0.106         5293.         0.700         B61-1         2249.         1572.         2257.         1499.         196.           B61-6         10.08         8644.         1742.         1640.         392.         196.           B61-7         0.08         863-1         0.1902.         1373.         1370.         196.           B63-6         0.700         B61-1         368-2         0.1962.         1373.         136.         370.         0.196.           B63-6         0.700         B61-1         378.         134.         370.         178.         179.         178.         179.         179.         178.         179.         179.         178.         179.         178.         179.         179.         178.         179.         178.         179.         178.         179.         178.         179.         178.         179.         178.         179.         178.         179.         179.         179.         179.         179.         179.         179.         179.         179.         179.         179.									BG3-4	1294.	2217.	393.	563	ó	298.
57.80         -0.104         5293.         0.700         B61-3         5749.         15722.         1356.         409.         189.           B61-4         1012.         2286         229.         228.         0.0			;	į					BG3-6	810.	19214.	1618.	3191.	251.	1192.
57.80         1.667         7592         777         1373         178         1		SINGLE	3	0.81	57.80	-0.104	5293.	0.700	BG1-1	5151.	20727.	1366.	409.	189.	320.
57.80         1.667         7592         0.700         19082         1275         1570         0.0           57.80         1.667         7592         0.700         1861-4         1081         8646         1275         1570         0.0           57.80         1.667         7592         0.700         1961-1         7508         10932         1375         1714         340           87.80         1.667         7592         0.700         1861-1         7508         10932         2526         0.0         445           861-6         1.677         1342         1626         1774         30         445         446           861-7         1.677         1342         1626         1779         30         446									F01-3	2749	15/32.	2257.	1409.	196.	223.
57.80         1.647         7592.         0. 19082.         1137.         570.         0. 19082.         1137.         570.         0. 19082.         1137.         570.         0. 19082.         1137.         570.         0. 14282.         0. 1955.         0. 1956.         0									861-4	1012	2288.	1745	. 208.	0 0	240.
57.80         1.647         7592.         0.700         BG1-1         7508.         1973.         178.		٠							BG3-1		19082.	1137.	570.	372.	280.
673-4         0.         678-3         0.         195.         0           57.80         1.667         7592.         0.700         BG1-1         7508.         10932.         629.         679.         0.         0.           801-3         3846.         9331.         622.         679.         0. <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>BG3-3</td><td>ò</td><td>14282.</td><td>2026.</td><td>1373.</td><td>178.</td><td>197.</td></td<>									BG3-3	ò	14282.	2026.	1373.	178.	197.
57.80         1.667         7592.         0.700         BG13-6         10932.         1714.         340.           57.80         1.667         7592.         0.700         BG13-1         7508.         10932.         679.         0.0									BG3-4	ò	2282.	ò	195.	ċ	285.
57.80         11.007         7372         0.700         B61-1         7308         1934         625         679         0         446         661-4         1523         1342         651-6         0         446         661-6         661-6         1529         3395         291         1540         861-6         661-6         662-6         1346         485         388         234         661-6         662-6         1346         485         388         234         661-6         662-6         1346         863         388         234         863         863-6         466         863         388         234         863		0.001	ě	Č	6		i i	6	BG3-6	•	8784.	1785.	1714.	340.	351.
57.80     1.590     700     700     700     446       601-6     822     5399     3395     291     1540       863-7     7709     11386     492     291     1540       863-8     7709     11386     492     291     1540       863-1     1935     1466     863     204     388     234       863-4     1935     1466     863     303     813       863-6     1926     14269     405     953     1862       861-7     1921     2643     316     191       861-8     3140     12212     2643     316     191       861-8     3140     12212     2643     316     191       861-9     629     7294     270     851     192       863-6     1626     7294     270     851     100       863-7     1696     1629     7294     270     861     100       863-8     1696     1649     1629     2314     787     261     186       863-9     1646     1649     1649     2314     787     186     186       863-1     1650     1646     1640     1640     1640     1640<	-	SINGLE	3	19.0	08.76	1.00/	/245	00/.0	B61-1	.BOG/	10932.	625.	.669	ċ	626.
57.80         1.590         7709         11386         492.         291.         1540.           863-1         7709         11386         492.         399.									BG1-3	1523.	1342.	344. 854.	••	• • • • • •	5242
57.80       1.590       7405.       7916.       11880.       472.       328.       234.         863-4       1935.       1466.       883.       503.       833.       833.       834.       254.       863.       368.       234.       863.       366.       863.       362.       1466.       883.       503.       833.       334.       366.       465.       362.       368.       368.       334.       366.       465.       362.       366.       465.       362.       366.       465.       367.       366.       467. </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>•</td> <td></td> <td>BG1−6</td> <td>822.</td> <td>5399.</td> <td>3395.</td> <td>291.</td> <td>1540.</td> <td>1286.</td>							•		BG1−6	822.	5399.	3395.	291.	1540.	1286.
57.80         1.590         7405.         0.700         BG3-6         1975.         1446.         BB3.         503.         833.           57.80         1.590         7405.         0.700         BG1-4         1951.         5484.         2618.         503.         833.           BG1-4         1975.         1466.         643.         316.         1912.         0           BG1-4         1272.         1560.         631.         209.         654.         100.           BG1-4         1272.         1560.         631.         209.         654.         100.         654.         100.         654.         100.         654.         100.         654.         654.         654.         654.         654.         654.         654.         654.         654.         654.         654.         654.         654.         654.         654.         654.         654.         654.         654.         655.         100.         664.         652.         100.         664.         652.         100.         664.         652.         100.         664.         652.         100.         664.         652.         100.         664.         652.         100.         664.         652.							•		1 - 500	7047	11386.	. 44Z	426	•	701.
57.80         1.590         7405         0.700         BG1-6         1951         5484         2618         455         1862           57.80         1.590         7405         0.700         BG1-1         6262         14269         405         912         0           BB1-3         314         1272         1560         631         2063         316         191           BG1-4         1272         1560         631         2063         316         191           BG1-4         1272         1436         479         207         851         1702           BG3-1         1696         1623         449         232         0         654           BG3-1         1696         1623         449         430         406         66           BG3-1         1696         1623         244         402         652         0         66									E63-4	1935.	1466.	883.	503.	833.	339
57.80         1.590         7405         0.700         B61-1         6262         14269         405         912         0           861-3         3140         12512         2663         316         191         181           861-6         629         7294         2707         851         1702         654           863-1         629         7294         2707         851         1702         654           863-3         334         649         725         406         664         669         60         60         60           863-4         1696         1638         7263         2314         787         532         60									BG3-6	1951.	5484.	2618.	455.	1862.	1278.
BG1-3 3140, 12212, 2663, 316, 191, BG1-4 1272, 1560, 631, 209, 654, BG1-4 629, 7294, 2707, BG1, 191, BG1-4 629, 7294, 2707, BG1, 1702, BG3-3 3395, 11405, 1848, 725, 0, 863-4 1648, 725, 0, 863-4 1648, 725, 649, 430, 406, 863-4 1648, 7263, 2314, 787, 787, 787, 787, 787, 787, 787, 78		SINGLE	FWD	0.81	57,80	1.590	7405.	002.0	BG1-1	6262.	14269.	405.	912.	·	.969
57.80       1.441       7200.       0.511.       207.       0.54.         57.80       1.441       7200.       0.700       BG1-3       3395.       14367.       419.       332.       0.         57.80       1.441       7200.       0.700       BG1-1       7387.       1549.       404.       452.       0.         BG1-3       356.       1389.       7263.       2314.       787.       532.       0.         BG1-4       1455.       1549.       464.       452.       0.       0.       532.       0.         BG1-4       1455.       13205.       2618.       402.       180.       0.       517.       186.       1					•				BG1-3	3140.	12212.	2663.	316.	191.	394.
EG3-1 6695, 14367, 419, 332, 0.  EG3-3 3395, 11405, 1848, 725, 0.  EG3-4 1696, 1623, 649, 430, 406, 406, 406, 406, 406, 406, 406, 40									BG1-6	629.	7294.	2707.	851.	1702.	1435.
57.80     1.441     7200.     0.700     BG1-1     7387.     11405.     1848.     725.     0.406.       8G3-4     1696.     1623.     649.     430.     406.       8G1-1     7387.     15492.     464.     652.     0.523.       BG1-3     3564.     13205.     2618.     402.     186.       BG1-4     1455.     1466.     609.     0.517.       BG1-4     7404.     16047.     376.     579.     281.       BG3-1     7404.     16047.     376.     579.     281.       BG3-4     1660.     1547.     679.     679.     1018.       BG3-4     1660.     1547.     673.     274.     417.       BG3-4     1660.     1547.     673.     274.     417.       BG1-4     1675.     10870.     7552.     471.       BG1-4     1675.     10870.     7552.     471.       BG1-4     1675.     10687.     2170.     7552.     471.       BG3-4     1675.     16827.     2101.     1041.     676.       BG3-1     10352.     104827.     718.     874.     676.       BG3-2     170.     256.     19340.     521. <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>BG3-1</td> <td>6695.</td> <td>14367.</td> <td>419.</td> <td>332.</td> <td>•</td> <td>851.</td>									BG3-1	6695.	14367.	419.	332.	•	851.
57.80 1.441 7200, 0.700 861-1 7387, 15492, 444, 652, 0.801 861-1 7387, 15492, 464, 652, 0.801 861-4 1455, 15492, 2418, 402, 186, 861-4 1455, 1466, 609, 0.817, 861-4 1455, 1276, 2592, 497, 1018, 863-4 1464, 407, 174, 579, 1018, 863-4 1460, 1547, 579, 1018, 863-4 1460, 1547, 673, 274, 417, 863-4 1460, 1547, 673, 274, 417, 863-4 1460, 1547, 673, 274, 417, 863-4 1460, 1547, 673, 274, 417, 863-4 1460, 16047, 16047, 16041, 1									BG3-3	3398	11405.	1848.	725.	ò	503.
57.80 1.441 7200. 0.700 BGI-1 7387. 15492. 464. 652. 0. BGI-4 1455. 15492. 464. 652. 0. BGI-4 1455. 1466. 609. 0. 517. BGI-4 1455. 1466. 609. 0. 517. BGI-4 7404. 16047. 376. 579. 181. BGI-1 7404. 16047. 376. 579. 181. BGI-4 1460. 1547. 673. 274. 417. BGI-4 1460. 1547. 673. 274. 417. BGI-4 1460. 1547. 673. 274. 417. BGI-4 16047. 376. 173. 274. 417. BGI-4 1604. 16047. 376. 173. 274. 417. BGI-4 1604. 16047. 588. 1323. 565. 186. BGI-1 1671. 16740. 609. 3862. 468. BGI-4 1694. BGI-7 1449. 0. BGI-4 1694. BGI-7 1694. 1449. 0. BGI-4 1694. BGI-7 1694. 2101. 10411. 676. BGI-4 1635. 104827. 718. BGI-1 10352. 104827. FGI-1 10352. 104827. 718. BGI-1 10352. 7247. BGI-1 10352. BGI-1 1								•	BG3-4	1676.	1623.	2414	430	406.	951.
## 1455. 2648. 402. 186.  ## 1455. 1466. 609. 0. 517.  ## 1455. 1466. 609. 0. 517.  ## 1455. 1466. 609. 0. 517.  ## 1455. 1466. 609. 0. 517.  ## 153-1 7404. 14047. 376. 579. 281.  ## 163-3 3795. 12769. 1743. 955. 186.  ## 163-4 1860. 157. 673. 274. 417.  ## 163-4 167. 609. 3862. 468.  ## 163-1 1035. 10497. 588. 1449. 0.  ## 1894. ## 1894. ## 1449. 0.  ## 161-4 1231. 49054. 2101. 10611. 676.  ## 161-4 1231. 49054. 2101. 10611. 676.  ## 163-1 10352. 104827. 718. ## 1862. 724.  ## 163-4 2546. ## 3308. 2247. 11862. 724.  ## 163-4 2546. ## 340. 651.		SINGLE	FWI	0.81	57.80	1.441	7200.	0.700	BG1-1	7387	15492.	464.	652.	; •	1356.
### 1455. 1466. 609. 0. 517.  ### 1455. 1466. 609. 0. 517.  ### 1455. 1464. 609. 0. 517.  #### 1455. 1464. 2592. 497. 1018.  #### 1603-3 3795. 12769. 1743. 955. 186.  #### 1863-4 1860. 1547. 673. 274. 417.  #### 1863-4 1675. 1865. 2058. 1323. 565.  #### 1864. 1675. 108740. 609. 3862. 471.  #### 1867. 2170. 7552. 471.  #### 1867. 2170. 7552. 471.  #### 1867. 2170. 7552. 471.  #### 1867. 2170. 7552. 471.  #### 1863-1 10352. 106827. 718. ### 149.  #### 10352. 106827. 718. ### 149.  #### 1603-4 2546. 83208. 2247. 1862. 724.  #### 1863-4 2545. 8756. 334. 5340. 531.									BG1-3	3564.	13205.	2618.	402.	186.	1216.
\$7.80 -0.122 6221. 0.800 \$861-1 10352. 12769. 1743. 955. 186. \$678. \$779. 281. \$678. \$778. \$779. \$281. \$678. \$778. \$779. \$281. \$673-4 1470. \$779									RG1-4	730.	1466.	2509	400	517.	2424.
57.80     -0.122     6221.     0.800     Bil1     103-4     1675.     673.     274.     417.       863-6     1675.     1675.     1675.     673.     274.     417.       863-6     1675.     1675.     1675.     1675.     1323.     565.       861-7     1675.     1675.     1675.     1675.     461.       861-8     1844.     86592.     2170.     7552.     471.       861-6     1231.     496.     8037.     588.     1449.     0.       863-1     10352.     106827.     718.     8741.     445.       863-1     10352.     106827.     718.     8741.     445.       863-1     2546.     8750.     377.     11862.     724.       863-4     1799.     2545.     8750.     3340.     5340.       863-4     1799.     2545.     8750.     5340.     531.									BG3-1	7404.	16047.	376.	579	281.	800.
57.80     -0.122     6221.     0.800     861-3     4858.     268.     1323.     565.       861-6     1675.     8288.     2628.     1323.     565.       861-7     1675.     16870.     609.     3862.     468.       861-8     4384.     86592.     2170.     7552.     471.       861-4     1894.     86392.     2170.     7552.     471.       861-6     1231.     49054.     2101.     1041.     674.       863-1     1032.     106827.     718.     874.     445.       863-3     2546.     87208.     2247.     11862.     724.       863-4     1794.     654.     876.     340.     531.       863-4     1794.     674.     876.     876.     340.       863-4     1794.     674.     876.     340.     531.									BG3-3	3795.	12769.	1743.	955	186.	685.
BG3-6 1675, B258, 2058, 1323, 565, 57.80 -0.122 6221, 0.800 BG1-1 4975, 108740, 609, 3862, 468, BG1-3 4384, 86592, 2170, 7552, 471, BG1-6 1231, 49054, 2101, 10411, 676, BG3-1 10352, 106827, 718, 8741, 445, BG3-4 2546, 87209, 2247, 11862, 724, BG3-4 2545, 8750, 309, 2884, 340, BG3-4 1799, 52134, 2566, 19340, 651,									BG3-4	1860.	1547.	673.	274.	417.	1409.
57.80 -0.122 6221. 0.800 Hul-1 H/15. 108740. 609, 3862. 468. BG1-3 4384. 86592. 2170. 7552. 471. BG1-4 1894. 8037. 588. 1449. 0. BG1-6 1231. 49054. 2101. 10611. 676. BG3-1 10352. 106827. 718. 8741. 445. BG3-1 2546. 83208. 2247. 11862. 724. BG3-4 2545. 8750. 309, 2884. 340. BG3-4 1799. 52134. 5566. 19340. 651.	•			i	6				BG3-6	1675.	8258	2058.	1323.	565.	1514.
BG1-5 4584 86375 588 1449. 60. 861-4 1894 8637. 588 1449. 60. 861-4 1231. 49054. 2101. 10411. 676. 863-1 10552. 106827. 718. 8741. 445. 863-1 5596. 83208. 2247. 11862. 724. 863-4 1789. 5247. 1862. 724. 863-4 1789. 5134.	-	SINDLE	3	0.81	08.70	-0.122	6221.	0.800	BG1-1	8/15.	108740.	609.	3862.	468.	1034.
BG1-6 1231, 49054, 2101, 10611, 676, BG3-1 10352, 106827, 718, 8741, 445, BG3-3 5696, 83208, 2247, 11862, 724, BG3-4 2545, 8750, 309, 2884, 340, BG3-4 1799, 52134, 2566, 19340, 651,									BG1-4	1894.	8037.	588.	1449.		577.
BG3-1 10352, 106827, 718, 9741, 445, BG3-3 5696, 83208, 2247, 11862, 724, BG3-4 2545, 8750, 309, 2884, 340, BG3-6 1799, 52134, 2566, 19340, 651,				i					BG1-6	1231.	49054	2101.	10611.	676.	4916.
BU3-3 5696, B3208, 2247, 11862, 724, BU3-A 2545, B750, 309, 2884, 340, BG3-A 1799, 52134, 2566, 19340, 651,									BG3-1	10352.	106827.	718.	8241.	445	294.
HG3-6 1799, 52134, 2566, 19340, 651.									BG3-3	5696.	83208.	2247.	11862.	724.	611.
									BG3-6	1799.	52134.	2566.	19340.	651.	1337. 6081.

Original page is Of Poor Quality

TABLE A-III: P-ORDER STRESSES (±kPa), SINGLE SCOOP FORWARD INLET

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	9	624.	411.	2372.	0.00 R	173.	3890	360.	230.	561.	493.	4082.	585.	300	216.	614.	362.	ċ	3166.	323.	263.	372.	420	o ;	661.	721.	ò	1280.	375	517.	621.	389.	534.	702.	305	354.	501.	286.	327.	76%	
		ò	553. 846.	1049.	293	532	704.	62.	676.		295.	336. 412.	ò	378.	636.	;	180.	372.	579. 0.	ô	223.	316.	435.	o i	594.	384.	·	499.	000	·	o (	188.	•	211.	, AB 4	·		.00	ó	20B.	
MPONENTS	4	665.	402.	494.	366.	623.	864.	352.	371,	457.	552.	339. 972.	662.	370.	370.	371.	.629	596.	908. 419.	673.	612.	967.	747.	ó	658	310. 670.	ċ	718.	493.	345	805	349.	259.	1511.	1522.	590	2350.	2412.	514.	3799.	
P ORDER COMPONENTS	£	3307,	6514. 2221.	8938.	1029	1492.	5777.	3546.	2157.	1341,	2688.	3818.	1759.	3820.	1350.	1459.	2552,	1144.	3786. 1049.	1980.	.066	2887.	3436.	253.	2285.	4754.	478.	3442.	2464.	267.	2512.	2117.	498.	2422	2403.	267.	2394.	2016.	457.	2255.	
Q.	- 5	.0029	5968.	3812.	9323	1971.	5773.	7820.	2064.	10703.	9344.	2182.	8465.	7445.	1923.	11785.	10164.	2046.	7011.	12042.	2173.	8227.	6723.	948.	3558.	1600.	478.	885.	19582.	1006.	11559.	26495.	1270.	13852.	25179.	1484.	14773.	27407	1798.	17825.	
	1	12202.	5768.	1434.	11848.	2794	2158,	12608.	2462.	12119.	5683.	2513.	11945.	5781.	2312.	11894.	5594.	2808.	2461.	4933	2389.	2184.	ċ	o ·	•	• •	ò	0,0	2453.	905.	495.	46/4.	769.	1612,	2390.	1041.	598.	1914.	865,	1585.	
BLABE	CABE	B61-1	BG1-3 BG1-4	BG1-6	HG3-1	BG3-4	RG3-6	BG1-1 BG1-3	BG1-4	RG3-1	BG3-3	HG3-4	BG1-1	BG1-3	BG1-4	FG3-1	BG3-3	BG3-4	BG3-6 BG3-1	BG3-3	BG3-4	BG3-6 BG1-1	BG1-3	BG1-4	BG1-6	BG3-3	BG3-4	RG3-6	RG13	BG1-4	BG1-6	BG3-3	BG3-4	BG3-6	861-1 861-3	BG1-4	BG1-6	B63-3	BG3-4	HG3-6	
MACH	ND.	0.800						0.800					0.800						0.800			009.0						007	000						0000						
PROP	RPH	8417.						8392.					8208.						8007.			4295.	i i			-		7677	• 0 / 0 0						6480.					F DATA	
FOWER	CUEFF	1.458						00000					000.0					•	0.000			-0.084		,				,	7 00 V						1.96/					SENCE	
BLADE	DEG	57.80						57.80					57.80						57,80			29.00							00.47					1	00.40					NDICATE ABSENCE OF DATA	
SSC X	RATIO	0.81						0.81					0.81						0.81			0.81	:					6	18.0						0.81					RIESIND	
INLET		FWD						FWÖ					FWD						FWD			FWD	!					4	ì					i	3		-			LUE ENT	
INLET		SINGLE						SINGLE					SINGLE						SINGLE			SINGLE						E LAIGH	STROPE			٠		(	SINGLE					ZERO-VALUE ENTRIES	
RUN	• • • • • • • • • • • • • • • • • • • •	136						117					971						11.9			75						07.1	1 7					į	95 7					NOTE:	

TABLE A-III: P-ORDER STRESSES (±kPa), SINGLE SCOOP FORWARD INLET

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RUN	INLET	INLET	MASS	BLABE	FOWER	PROP	MACH	BLADE		ů.	P ORDER COMPONENTS	MPONENTS		
œ	TYPE	P0S.	FLOW	PEG	COEFF	SPEED		GAGE	1	5	n	-	<b>1</b>	9
45.1	a G	Etti	9.0	0	200	1467	9	- - - - -	4716	471	į	b	,	ì
5	0111111	3	5	2	7	66730	200	B61-3	2323.	38563.	2142.	2489.	. 0	324.
				•				BG1-4	1166.	2583.	307.	746.	ó	ò
								BG1-6	628.	22338.	2090.	3736.	221.	1591.
								BG3-3	1795	41193.	1691.	4285.	• •	320.
								BG3-4	911.	3046.	399	976.	ó	493.
;		i	Ġ		;	1		BG3-6	1556.	26585.	1876.	6643.	232.	2072.
7	SINGLE	3	0.81	00.40	-0.081	5063.	00/.0	BG1-1	2041.	15211.	2011.	٥	400	o į
								BG1-4	1255.	1697.	272.	. 0	, o	287.
								BG1-6	613.	6038	2500	1416.	531.	247.
								BG3-1	5394.	13328,	1604.	308	580.	ó
								BG3-3	2759.	9929.	2693.	1048.	646.	269.
								B63-4	1157,	1610.	191.	219.	•	275.
142	SINGLE	FUD	0.81	59.00	1.823	7293.	0.700	FG1-1	7318.	14952	180	74B	. FOR	
		) : :						BG1-3	3549.	12634.	2967.	238.	386.	621.
								BG1-4	1704.	1222.	.089	221.	343,	1103.
								BG1-6	1523.	7852.	3299.	638.	1243.	1407.
								BG3-3	3103.	15491.	487.	288.	484	564.
								BG3-4	1537.	1297.	738.	376.	370.	862.
!		í	,			1	1	BG36	2459.	8069	2762.	1265.	665.	1276.
3	SINGLE	1	0.81	29.00	1.692	7098.	0.700	BG1-1	6489.	18866.	327.	824.	528.	1092.
								BG1-3	3124.	15994.	2497.	388.	291.	922.
								BG1-6	1423	9953.	2633.	757.	236. 818.	1972.
								BG3-1	6278.	19725.	286.	617.	330	685
								FG3-3	2615.	15672.	2096.	1105.	425.	404.
								BG3-4	1343	1411.	634.	233.	399.	1011.
14,4	SINGLE	FWD	0.81	59.00	1.594	49.00	0.700	BG1-1	6752.	20819.	472.	926	. n	1084.
•								BG1-3	3195.	17397.	2291.	269.	363.	1142.
								BG14	1663.	1296.	557.	230.	ċ	2285.
								BG16 RG31	1389.	10719.	2513.	592.	425.	1655
	.•							BG3-3	2586.	.16920.	2025.	937.	403	774.
								BG3-4	1406.	1394.	626.	313.	249.	1627.
	į		;					BG36	1963.	11353.	2516.	1725.	431.	1706.
145	SINGLE	FWD	0.81	29.00	1.773	7302.	0.700	BG1-1	7200.	15532.	ċ	764.	605.	676.
								BG1-3	3461.	13134.	2521.	194.	375,	837.
								. BG1-6	1523	8316.	2738.		1477	1508
								BG31	7310.	15778.	215.	259.	529.	653.
		•						B63-3	3007	12458.	2094.	725.	373.	530.
								BG36	2474	8360.	2617.	1317.	744.	1278.
NOTE:	NOTE: ZERO-VALUE ENTRIES!	LUE ENT		ICATE A	NDICATE ABSENCE OF DAT	OF DATA		:			! !	, , , , ,		

# TABLE A-III: P-ORDER STRESSES (±kPa), SINGLE SCOOP FORWARD INLET

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	9	440.	225	1,730	376	ò	503	626.	320.	404	. 577		402	262	2162.	381.	386.	355.	1459.	470.		1737.	395	438	459.	1180.	000	336.	1116.	221.		325.	511.	590	211.	1052.	234.	242	300	248	233,	302	55 4	
	ម	461.	262.	200	,	501.	241.	605.	345.	503.	• • • • • • • • • • • • • • • • • • • •	400	0	337.	754.	441.	408.	457.	536.	548.	,		351.	280.	297.	391.		o	1017.	318.		319.	•	338.	•	381.	327.	286.	266.	298	286.	o	336.	
ORDER COMPONENTS	4	2627.	4691.	.700	2673.	3457.	524.	4916.	344.	365.	100			523.	702.	408.	419.	451.	187.	207.	143	747.	546	592.	370.	383.	9	572.	397.	0		499	301.	904.	•	743.	793.	1093	1645.	1075.	1360.	462.	2296.	
F ORDER CO	n	1358.	2596.	1/3.	1312.	2713.	301	2919.	1551.	4082	13/3.	1000	2844.	1137	3811.	1253.	3932.	1333.	4866.	600.	7007	3213.	777.	3297.	1121.	3962.	2478	1047.	3151.	2304.	208	1777.	3208	3944.	283.	2963.	651.	1730.	1463.	577.	1753.	349.	2056.	
<b>L</b>	2	106994.	83674.	8933.	68425.	52800.	6290.	32780.	10773.	9304.	1824.	18340	12811.	2100.	9134.	13439.	12136.	1771.	8355.	14806.		8577.	14005.	12441.	1539.	8236.	11102	1740.	7845.	8760.	10.01	3457	5198.	4244.	748.	2385.	28039.	23038	13510.	31628.	25054.	1613.	16258.	
	1	8637,	4693.	1839.	8972	4458.	1900.	2393.	12213.	5749.	2//3		5069.	2639.	3658.	10849.	5111.	2429.	2415.	10055.		3386.	10911.	5118.	2395	2367.	4663	2285.	3413.	ċ	Ġ		ó	•	ò	ċ	3788.	1672.	750.	3902.	1469.	610.	1405.	
BLADE	D POE	B61~1	B61-3	B61-4	BG3-1	BG3-3	BG3-4	BG3~6	FG1-1	BG1-3	HG1-4	100	RG3-3	BG3-4	BG36	EG1-1	BG1-3	BG1-4	BG1-6	BG3-1		BG3-6	BG1-1	BG1-3	HG1-4	H61-6	1 - 2 U M	RG3-4	BG3-6	BG1-1	EG1-4	B61-6	BG3-1	BG3-3	RG3-4	BG3-6	RG1-1	HG1-3 HG1-4	BG1-6	BG3-1	BG3-3	BG34	BG3-6	
HACH	ים ! פרי !	0.800							0.800							0.800							0.800	•						0.400							0.600							
FROP	RPM	5889.							8066.							7876.							7674.							4310.							6703.						1	7 DA 1
F0	COEFF	-0.095							1.607							1.525							1.434							-0.074						. •	2.054						1000	INDICATE ABSENCE OF DATA
BLABE	DEG	29.00							59.00							59.00							59.00	! !						29.00							29.00						6 L 4 C	1CA:F2
MASS S	RATIO	0.81							0.81							0.81							0.81							0.97							0.97							
INLET	- SD-	F							FΨŪ							FWD							FWD							FWD						1	FWD						1110	101
INLET	176	SINGLE							SINGLE							SINGLE							SINGLE							SINGLE						!	SINGLE	•					NOTE: JEBOWALIE SUX	( ) . ) L
N C	2	151	•						152							153	•						154	•						161							162						HON	

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TABLE A-III: P-ORDER STRESSES (±kPa), SINGLE SCOOP FORWARD INLET

PAGE 6 OF 7

	9	į	176.	229.	•	1136.	•	ċ	333.	1544.	223.	367.	268.	338	104	174	֓֞֜֜֜֜֜֜֜֝֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֡֓֜֜֜֓֓֡֓֓֓֓֡֓֡֓֡֓֡	.7.7	486.	.692	687.	1341.	1683.	626.	640.	1147	1352		1007		. 040.		. 100	, 0,000 0,00	• • • • • • • • • • • • • • • • • • • •	1002		1100.	.104	1283.		803.	1342	1270.	183				265.	565.	333.	
	2	( •	. N 10	233.	•	747	254.	265.	ċ	373.	438.	ċ	Ö	223.	301	ABA	•	•	810.	292.	244.	ċ	297.	283.	303	270.	343		276		. 2000	207		, AB 2	* *	•	. 177		•	9 6	. b. c	700	. 20		101	i	740	,	462.	224.	583.	
OMPONENTS	•		1232.	1487.	•	, 0252 , 1250	1451.	2687.	.969	4291.	209.	843.	•	966	0	1088.		;	1316.	357.	303.	ċ	.899	549.	354	263	201	700	A 0.4	•		040		•	•	1237		•	•			707	1282	7071	1674	323	5044	1873.	3476.	497	4944.	
P ORDER COMPONENTS	m		2007	1037	, ,	1228	410.	1385.	325.	1639.	1494.	2180.	186.	1609.	1407	2071		•	1,45%	430.	2381.	586.	2346.	427.	2116.	672.	2783.		2143		100	400		1700.		, to 4		• • • • •		000	7070	.003	2504	****	2010	0	1747	1275.	2224	255	2438	
<b>a.</b>			00000	31240.	10707	18093	47088	33811.	2442.	21705.	15108.	11446,	1723.	6073	13842.	10397.	5071	101	0180	14751.	12495.	1147.	7698,	15213.	12076.	1229.	7989.	14024	14454		2000	17704	*****	13740.	1000		10000	1001		110/11	. 7707	100//1	11789.		54272	5963	30030	49006	37721	4645	23276.	
			• • • • • • • • • • • • • • • • • • • •	10401			4.4.0	1659.	717.	1610.	4893.	2551.	1141.	467.	5080	2567.			1810	5981.	2685.	1407.	1557.	6218.	2781.	1189.	2323	5224	2517	1754	15,44	5790	• • • • • • • • • • • • • • • • • • • •	1100		070		1 200	1506	4045			2107		3983	1685.	1170.	7785.	4006	1610.	2409.	
BLADE	GAGE		1.100	20100	F-104	0.100	1,504	H53-3	HG3-4	FG3~9	BC1-1	BG1-3	FG1~4	BG1-6	BG3~1	BG3~3	HG 1-4	200	0-500	FG1~1	BG1-3	BG1~4	BG1-6	BG3~1	HG3-3	BG3-4	BG36	RG1-1	RG13	RG1~A	RG1-4	RG3-1	1000	0000 0000	7-200	1000	F01-1	HG1-4	PG1-4	FG 7 1	FC7-1	0 - FOR	HG3-4	100	FG1-3	BG1~4	BG1-4	BG3-1	B63~3	BG3-4	BG3~6	
MACH	. 0N	0	200								002.0									0.700								0.700								002								000	200			•				
PROP	SPEED	9027	9300								5105.								4	/280								7087								3007								6044	•							OF DATA
POWER	COEFF	t/ 5	704.1								-0.058									1.831	-							1.733								408							ě	. 0	1000							BSENCE
BLADE	ANGLE	000									29.00								6	00.70								59.00	•							60.00								50								ICATE AI
RASS	FLOW	0.07									0.97								•	/4.0								0.97					•			0.97								0.07	<b>.</b>							RIES IND
INLET	F0S.	בותני	-							i	FWD								í	134								FWD	!							FET								umu	ì •						. !	LUEENT
INLET	TYPE	A USA								1	SINGLE									SINDLE								SINGLE								SINGLE								STNGLE		•	•					NOIE: ZEKO-VALUE ENTRIES INDICATE ABSENCE OF DATA
RUN	.	1,43	3							į	1,71									7%								173	•							174	•							181	<b>;</b> •							

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TABLE A-III: P-ORDER STRESSES (±kPa), SINGLE SCOOP FORWARD INLET

RUN	INLET	INLET	MASS	BLADE	POWER	PROP	#ACH	BLADE		•	ORDER COMPONENTS	MPONENTS		
02	TYPE	F0S.	FLOW	ANGLE DEG	COEFF	SPEED		GAGE	1	2	3	4	2	9
186	SINGLE	FED	0.97	59.00	1.616	8037.	0.800	861-1	10478.	8661.	1124.	•	279.	414.
								BG1-3	4846.	7603.	2643.	311.	369.	378.
								BG1-4	2399.	1417.	1164.	449.	467.	309.
								BG1~0	2253.	5474.	3479.	525.	554.	1592.
								BG3-1	9514.	12796.	355.	361.	413.	470.
								E63-3	4177.	10809.	1519.	•	ċ	445.
								B63-4	2057.	1765.	850.	346.	218.	336.
								RG3-6	3072.	7847.	2146.	406.	371.	2266.
183	SINGLE	FWD	0.97	59.00	1,559	7833.	0.800	FG11	9709.	12120.	710.	189.	214.	319.
)		•						BG1-3	4734.	10841.	2906.	455.	418.	351.
								BG1-4	2273.	1512.	993.	319.	381.	358.
								BG1-6	2328.	7466.	3449.	321.	295.	1245.
								R63-1	9379.	12169.	641.	325.	367.	409.
								B63-3	4208.	.0086	1785.	ċ	•	336.
								F63-4	2065.	1646.	932.	432.	244.	402.
								FG36	31111.	. 6987	2517,	257.	304.	1678.
184	SINGLE	J.	0.97	29.00	1.448	7640.	0.800	BG11	10162.	14289.	. 689	253.	231.	414.
								BG1-3	4772.	12443.	2661.	.209	290.	505.
								BG14	2307.	1480.	921.	234.	210.	630.
								FG1-6	2194.	8194.	3195.	541.	267.	1063.
								BG3-1	9725.	14092.	597.	345.	275.	381.
								BG3-3	4328.	11293.	1683.	333.	254.	358.
								HG3-4	2134.	1674.	830.	444.	414.	410.
i :								BG3~6	3070.	7975.	2297.	240.	1948.	1309.
₩ ₩ ₩	AFF END DATA KKE				•									

NOTE: ZERO-VALUE ENTRIES INDICATE ABSENCE OF DATA

TABLE A-IV: P-ORDER STRESSES (±kPa), SINGLE SCOOP MID INLET

PAGE 1 OF 6

0.600 BG1-3 2681 4440 00 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
BG1-1         4552.         1078.         90.         610.           BG1-3         2945.         1078.         90.         610.           BG1-4         4142.         8377.         400.         610.           BG1-4         4035.         11529.         349.         423.           BG3-1         4035.         11529.         349.         423.           BG3-2         2466.         867.         375.         478.           BG3-3         2466.         867.         375.         478.           BG1-4         4160.         1459.         309.         0.           BG1-4         4160.         1459.         309.         0.           BG1-4         4160.         1459.         309.         0.           BG1-4         4160.         1479.         20273.         185.         278.           BG3-1         4479.         20273.         185.         278.         621.           BG1-4         4479.         20273.         185.         278.         621.           BG3-4         4000.         4000.         400.         621.         621.           BG3-4         4079.         20273.         185. <td< td=""></td<>
BG1-1         4160         14599         309         0           BG1-3         2689         11641         289         311           BG1-4         3729         1603         342         0           BG1-4         3729         1603         342         0           BG3-1         3729         1603         342         0           BG3-2         3229         12355         523         0           BG3-4         4479         12255         523         0           BG1-3         2870         1620         271         894           BG1-4         12479         20273         185         271           BG1-4         427         9477         408         894           BG1-4         427         9477         408         894           BG3-1         4080         22097         414         336           BG3-1         4080         22097         414         336           BG3-1         4286         408         608         0           BG3-2         429         17245         0         0           BG3-3         249         17245         0         0
BG1-1         4479         20273         185         278           BG1-4         1249         1114         179         0           BG1-4         1249         1114         179         0           BG1-4         427         9477         408         896         0           BG3-3         2499         17245         576         0         0           BG3-4         1196         1260         0         0         0           BG3-5         11225         533         1108         0           BG1-1         4355         9877         683         306         0           BG1-3         3040         7733         608         0         0           BG1-4         1102         948         0         0         0           BG1-4         1102         948         0         0         0           BG1-4         1102         948         0         0         0           BG3-1         1102         948         0         0         0           BG3-1         1049         3933         359         241         504           BG3-4         1049         3933         359<
BG1-1         4355.         9877.         683.         306.         0.           BG1-3         3040.         7733.         608.         0.         0.           BG1-4         817.         428.         0.         0.         0.           BG3-1         4102.         8019.         589.         0.         0.         0.           BG3-3         1069.         850.         181.         268.         68.         0.
BG1-1 5383, 7496, 184, 0, 0, 861-4 3302, 5647, 293, 192, 0, 6, 614-4 1467, 787, 0, 0, 427, 861-4 9800, 3300, 526, 0, 181, 863-4 1503, 818, 0, 0, 692, 692, 693, 693, 693, 693, 693, 693, 693, 693
716 017 633 7767 0161

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TABLE A-IV: P-ORDER STRESSES (±kPa), SINGLE SCOOP MID INLET

	•		623.	1342.	1481.	536.	718.	1092.	991.	1379.	1736.	3130	2651.	665	1001	1329.	o	526.	1472.	5079.	285.	228.	1134	332.	472.	248.	1525.	482.	197.	1971.	311.	4 P.	1528.	294.	405.	285	1625.	4 6 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	478	1707.	321.	414.	1390.	
	ls .		ċ	243.	695.	ó	ċ	•	294.	ċ	ċ	o i	391.	ċ	•	316.	190.	ó	ċ	228.	ċ	ċ	22.5	0	192.	281.	443.		ò	231.	ö	ó	269.	ċ	ċ	o į	274.	ò		248.	ċ	ċċ	335.	
COMPONENTS	•		•	31 <del>4</del> .	331.	182.	366.	ó	429.	179.	300.	Ö	467.	414.	080	1070.	1819.	2540	332.	3685.	1695.	3154.	30/ 4788.	ò	192.	ċ	348.	<b>.</b>	•	183.	ċ	ó	190.	•	224.	o į	347.	ó	ò	237.	ė.	ò	180.	
E	'n	<b>:</b>	372.	248.	826.	294.	498.	ó	736.	397.	485.	ò	765.	398.	, ,	542	53.3	o	204.	ò	721.	499.	40.0	1045.	2168.	524.	2878.	1028	364.	1728.	715.	1506.	1890.	957.	1369.	469.	2235.	075	234	1184	889.	405	1620,	
۵	2		8208	6395. 710.	3938	8484.	6054.	777.	3770.	8664.	6750.	709.	4075	8866.		4135	41227.	47850.	4754.	26926.	38322.	29817.	18550	4248.	2839.	603.	1799.	1000	661.	2737.	4168.	507.	1770.	<b>6086.</b>	4589.	654.	3246.	1000	679.	2578.	7308.	2014	3961.	
	1		5834.	3607	888.	5474.	3097	1635.	1382.	5507.	3381.	1522.	760.	5045	2847.	1253.	4512.	4629.	1583.	1159.	6127.	4104.	1410	8083.	4990.	1619.	1289.	4041	1665.	1835.	8225.	5051.	1213.	7237.	4126.	1698.	1932.	6129	1557	1215.	7226.	14173	2069.	
BLADE	GAGE	! ! ! ! ! ! !	BG11	861-3 RG1-4	HG1-4	BG3-1	B63-3	863-4	BG3-6	EG1-1	BG1-3	BG1-4	BG1-6	BG3-1	MG3-3	RG3-4	BG1-1	BG1-3	BG1-4	BG1-6	BG3-1	BG3-3	EG 3 - 4	BG1-1	BG1-3	BG1-4	BG1-6	F-1298	BG3-4	BG3-6	B61-1	BG1-3	BG1-6	BG3-1	BG3-3	BG3-4	HG3-6	BG1-1	EG1-4	BG1-6	B63-1	FG3-3	BG3-6	
HACH	.00	 	0.700							0.700							0.800							0.800	:						0.800						6	0.800						
PROP	RPM	 	7334.							7145.							4110.							8311.	: : :						8102.						0	7902.						F DATA
POWER	COEFF	! ! ! !	1.604							000.0							-0.071							1.473							1.369							1.287						INDICATE ABSENCE OF DATA
BLADE	ANGLE		58.00							58.00							58.00							58.00	) ) )						58.00						6	28.00						CATE AB
HASS	RATIO	 	0.97							0.97							0.07							0.97							0.97							۸٠٠						
INLET	Fos.	i ! ! !	ÜIH							MID							CIM.	1						MID	! !						Q I R						2	116						UE ENTR
INLET	TYPE		SINGLE							SINGLE							STNGLE							SINGLE							SINGLE							SINGLE						ERO.VAL
RUN			263							26,4	•						22.1	!						222	ļ						273							7.4						NOTE: ZERO-VALUE ENTRIES

# PAGE 3 OF 6

TABLE A-IV: P-ORDER STRESSES (±kPa), SINGLE SCOOP MID INLET

	9	197.		552	472.	459.	ċ	1003.	462.	241	668.	461.	239.	453.	836.	358.	193.	170	960	100	223	730.	420.	237.	207.	214	213	460.	2146.	Ö	223	174	Ċ	ó	265.	176.	0	236.	209.	455.	692.	1717	
	מ	130	ò	431.	ò	317.	ċ	448.	ċ	223.	197.	•	214.	ċ	232,	ó	ó	•	Š.	183.	•	261.	ċ	ó	ં	i	227,	•	277.	453.	278.	300	300	454	•	784.	183,	•	430.	ં	•	900	
HPONENTS	, ,	309.		285.	•	ċ	ċ	ċ	215.	434	654.	399.	264.	ċ	479.	294.	411.	•	.10	439.	•	.889	479.	308.	.00	120	1280.	319.	1959.	239.	273.	378.	382.	o	Ö	ċ	ó	ó	ö	•	215.	180	
P ORDER COMPONENTS	e i	818.	j	398.	1784.	1840.	212.	1422.	281.	694. 0	627.	259.	477.	ö	644.	308.	692.		0 K	611.	•	708.	374.	647.	0,0	414.	633.	ċ	.069	700.	631.	435	717.	615.	o į	614.	976	•	558.	378.	4.6	798.	
•	2	5516.	561.	2401.	1433.	1821.	ċ	1055.	13133.	10528.	5992.	14003.	10806.	792.	6953.	18477	14824.	. V . W .	20478	16093.	1165.	10417.	27896.	22457.	1582.	31211.	24584.	1969.	15961.	9320	1180	4212.	7942	6407	1105.	4080.	7359.	1005.	3990.	8198.	6361.	3728.	
	-	• •		•	ċ	ċ	ċ	ċ	3774.	2443.	1176.	4776.	3338.	1285.	1032.	3642.	2423	1144	4404	3137.	1266.	1013.	3936.	2680.	1208	4783.	3431.	1479.	1196.	4214.	1000	1229	5414	4064.	1549.	1694.	3330.	1212.	1296.	5542.	3623.	683.	•
BLADE	GAGE	B61-1	BG1-4	BG1-6	BG3-1	BG3-3	BG3-4	8636	BG1-1	BG1-3	BG1-6	BG3-1	BG3-3	RG3-4	BG3-6	H61-1	HG1-3	100	863-1	BG3-3	HG3-4	BG3-6	861-1	BG1-3	BG1-4	BG3-1	BG3-3	BG3-4	BG3-6	561-1	FG1-3	BG1-6	BG3-1	BG3-3	BG3-4	BG3-6	. BG1-3	BG1-4	BG1-6	BG1-1	RG1-3	861-6	 
HACH		009.0							0.600							009.0							009.0							0.700						1	00/.0			002.0			
PROP	RPR	4292.							6678.						,	0480							6280.							5091.						1	2078			7379.			OF DATA
POWER	COEFF	-0.078							2.089							1.9/1							1.618							990.0-							5/0.0-			1.852			CATE ABSENCE OF DATA
BLADE	DEG	59.20							59.20						00	24.40							59.20						1	29.20						e e	27.70			59.20			ICATE A
MASS	RATIO	0.97							0.97						,								0.97						!	0.97							).			0.97			RIES IND
INLET	90.	g I H							MIR						1	ì							9 <b>1</b>						3	0 T W						1	116		•	HIE			LUE ENT
INLET		SINGLE							SINGLE						e tout o	370076						!	SINGLE						t	SINGLE					,		STANCE		,	SINGLE			ZERO-VALUE ENTRIES INDI
S S	.00	287						!	282						200	200							28,4							7.27						101	i N		!	305			NOTE



# TABLE A-IV: P-ORDER STRESSES (±kPa), SINGLE SCOOP MID INLET

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 	9	į	11/6.	2554.	2424.		1001	1635.	221.	o	488.	602.	289.	437	1170.	282.	402.	460.	1269.	305.	453.	1239.		283.	519.	548.	266.	, 200. 4.00.	378.	•	ò	, 052 540	430	800	1283.	1744.	1154.	1426.	2554.	.555	1054.	2421	1865.	
	so !	•	ċċ	204.	293.	•	•	ė	ċ	ċ	ė	293.	ė	202	273		231.	198.	210.	ċ	•	349.	;		ċ	Ö	ċ	•	:	ò	ċ	ò	<b>.</b>	•	256.	787.	ò	ċ	•	240	ċ	•	•	i
MFONENTS	4	1	203.	ó	343.	•	227	364.	527.	950.	ö	1217.	•	; c			ó	ċ	259.	ò	183.	26.0	90.4	290.	ċ	519.	340.	9	609	562.	1001.	1 280	600	202	•	317.	244.	261.	•	•105	· r	.02	396.	, 1 1
P ORBER COMPONENTS	г.	!	488.	272.	837.	, ,	177	677.	425.	394	ò	307.	784.	1001	2118	462.	1103.	222	1433.	365,	871.	104.		566.	ò	639.	271.	717	436.	269.	339.		244.	735.	194.	832.	415.	716.	0		45. 5.	•	428.	! !
<u>د</u>	п		7708.	812.	4637.	101/9	6106.	4933	40060.	31685.	3248.	17761.	4309	, 020 , 020	1924	5372.	4069	702	2698.	7161.	5544.	3425	0010	9761.	490.	5722.	15368.	777	7245.	23580.	19062.	11014	8012	6999.	695.	4135.	10572.	8375.	794.		10830.	450	5231.	• • •
	1		3751.	1613.	744.	2046.	1455	110.	4166.	4401.	1658.	1009.	8178.	1001	1425	7749.	5098	1841.	1418.	7029.	4510.	1075.		3122.	1179.	589.	4742.	1077	900	3957.	2541.	1122.	700	3616.	1582.	953.	.9009	3806.	1706.	1004	1402	1520	840.	, 1 1
BLADE	Cade		BG1-3	BG1-4	BG16	R61-1	BG1-3	RG1-6	KG1-1	BG1-3	BG1-4	BG1-6	HG1-1	B0113	FG1-4	BG1-1	RG1-3	RG1-4	BG1-6	BG1-1	BG1-3	FG1-6	100	BG1-3	BG1-4	BG1-6	BG1-1	B01 5	BG1-6	BG1-1	BG1-3	BG1-4	FG1 - 1	BG1-3	BG1-4	BG16	BG1-1	BG1-3	BG1-4	0-100	BG1-1	BG1=3	BG1-6	i I
MACH		,	00/.0		1.	00/.0			0.800	; ;		•	008.0			0.800	1			0.800			7	000		,	009.0			009.0			0.700				0.700				00/.0			
PROP 9000 9000	FPR		7181.		0	6783.			5842.			1	8102.			7917.				7679.			7740	0/4/0		1	6558.			6355.			. 4477	•			7181.				.6//69			OF DATA
POWER		•	1.759			1.651			-0.075	3			1.673			1.613				1.503			450 0	* / 0 * 7			1.941			1.840			1.844				1.718			,	1.613			DICATE ABSENCE OF DAT
BLADE	DEG	; ;	07.40		ć	27.70			59.20				24.20			59.20				59.20			000	7		i i	59.20			59.20			50.20				59.20			6	27.70			ICATE A
MASS	RATIO		74.0		ŗ	74.0			0.97			!	0.97			0.97				0.97			6	5		i	0.81			0.81			18.0				0.81			•	0.81			
INLET	• • • • • • • • • • • • • • • • • • • •	;	316		1	116			MIN	!			î			ũIW				MID			i I			,	110			MID			E I	!			MID				116			LUE ENT
INLET		i i	SINGLE		0.74	SINGLE			SINGLE			1	SINGLE			SINGLE				SINGLE			STAGE F	311000			SINGLE			SINGLE			STNG				SINGLE			5 1577 5	STABLE			ZERO-VALUE ENTRIES IN
N C		!	900		,	٥, 4,			31.1	1			315			31.3				31,4			233	d S		ř	524			32,4			S	1			333			717	\$. 7.			NOTE

NOTE: ZERO-VALUE ENTRIES INDICATE ABSENCE OF DATA

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# OF POOR QUALITY

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TABLE A-IV: P-ORDER STRESSES (±kPa), SINGLE SCOOP MID INLET

INCET POS.	FLOW	ANGLE	POWER	SPEED	Q	GAGE		1 1 1	 			1
	RATIO	DEG	1	A L			1	2	m	4	8	9
	0.81	59.20	-0.077	5877.	0.800	861-1 861-3	6670.	47835.	510.	592.	• •	278.
						BG1-4 BG1-6	1742.	3889.	321.	0 0 1	.0.6	587.
	0.81	59.20	1.675	8153.	0.800	BG1-1	8165.	4839.	878.			303
						BG1-4	1932.	738.	290.		248.	255.
	0.81	59.20	1.540	7959.	0.800	BG1-6 BG1-1	1577. 9078.	2422.	2072. 490.	••	270. 0.	1752. 388.
						BG1-3 BG1-4	5675.	3595.	1054.	177.	0 284	398.
	i	i	,	į		BG1-6	1782.	2417.	1261.	311.	747.	1019.
	0.81	29.20	1.480	7764.	0.800	BG1-1 BG1-3	8836. 5447.	7296. 5731.	587. 1058.	0. 261.	••	364. 459.
						BG1-4 BG1-6	2119.	738.	1254.	88.0°.	338.	565.
	0.81	58.00	-0.074	4544.	009.0	BG1-1	3893.	5182.	1569.	·	649.	207.
						BG1-3	2795.	4132.	1663.	ė e	841.	527.
						BG1-6	1293.	2272.	1086.	•	1254.	691.
	0.81	28.00	1.963	7017.	0.600	BG1-1	4877.	9568	678.	180.	ċ	621.
						BG1-4	1073.	476.	; •	. 0	•	1543.
	i	1	!	1		BG1-6	385.	4598.	804.	401.	ò	1229.
a : E	0.81	28.00	1.815	6795.	0.600	BG1-1	4054	11958.	561.	ö	Ö	445.
						BG1-4	1004.	609	Ö		•	825.
			,		,	BG16	232.	5721.	419.	Ö	ė	288.
3	18.0	28.00	0000	0009	0.00	BG1-1	4561. 2860.	13697.	312.	343.	• •	329. 204.
						BG1-4	1180.	655.	ċ	o	ò	476.
E 1	18.0	000	000	5331	0.700	BG1-6	232	4509.	283.	418,	189.	422.
					)	BG1-3		9159.	701.	319.	•	. 0
						BG1-4	ò	1084.	ċ	ò	ò	320.
	i		•		!	BG1-6	ċ	4917.	584.	377.	187.	ò
216	0.81	28.00	0000	7337.	0.700	BG1-1	4608	8840.	371.	0,4	o c	663.
						BG1-4	1594	870.		ģ	286.	1568.
						BG1-6	415.	4327.	706.	426.	864.	1563.
AI.	0.81	58.00	0.000	8410.	0.800	BG1-1	8751.	4367.	2046.	ò	174.	176.
						.BG1-3	1753.	3172.	4006. 933.	••	297.	530. 260.
	ć					HG1-6	1119.	2026.	5571.	ó	498	1902.
	78.0	28.00		8404	0.800	BG1-1	, 4000 7,000	4971.	1118.	ċ	•	193
						BG1-4	1819.	781.	480		;;	378.
	NOTE: 7500-VALUE ENTRIES IND	i i		} 6		BG1-6	1134.	2334.	3029.	ò	278.	1737.

TABLE A-IV: P-ORDER STRESSES (±kPa), SINGLE SCOOP MID INLET

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BLADE POWER	FLOW ANGLE COEFF SPEED NO. RATIO DEG RPM	\$   \$   \$   \$   \$   \$   \$   \$   \$   \$	7713, 5477, 777, 0. 0.	HG1-3 4807, 3927, 1328, 0, 184, 586, BG1-4 1538, 788, 317, 0, 0, 743,	924, 2572, 1865, 0, 423.	Note: Zero-Value entries indicate absence of Data
						.UE ENTRIES !!
RUN INLET		J 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	374 SINGLE		*** END DATA ***	NOTE: ZERO-VAL

TABLE A-V: P-ORDER STRESSES (±kPa), TWIN SCOOP FORWARD INLET

PAGE 1 OF

345. 517. 517. 517. 517. 517. 513. • พ P ORDER COMPONENTS 1363. 1363. 1363. 1312. 1313. 13 11000. 1700. 61 6884, 10011, 6884, 10790, 10790, 10790, 10790, 10790, 107911, 10791, 10791, 10791, 10791, 10791, 10791, 10791, 10791, 107 10444 10822 10821 19007 19007 19007 19007 19009 PLADE GAGE 363-1 BG3-1 009.0 009.0 0.600 009.0 009.0 0.400 0.800 0.600 009.0 0.900 MACH NO. NOTE: ZERO-VALUE ENTRIES INDICATE ABSENCE OF DATA PROP SPEED RPM 6927. 6721. 6721. 6721. 6528. 4382. 6528. FOWER COEFF 2.016 1.898 1.813 2.011 1.901 2.009 1.908 1.807 -0.056 2.037 1.815 58.30 58.30 58.30 58,30 58.30 58,30 BLADE ANGLE DEG 58.30 58.30 58,30 58.30 58.30 MASS FLOW KATIO 0.75 0.75 0.00 0.00 1.00 0.57 0.75 1.00 1.00 0.57 0.57 INLET POS. FEB FWD Ē FWE 3 3 FWD Ę FEB FED FE INLET ZI ZI HINI TEIN ZI3L TEIN THIN ZIML THIN TEIN NIM TEIN 4010 žő. Ĉ, 9 38 ā ŝ ŝ 0,0 ĝ 5 õ

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TABLE A-V: P-ORDER STRESSES (±kPa), TWIN SCOOP FORWARD INLET

| 2        | 141     | 7 N         | 0<br>4<br>1 | 10<br>14 FE | 9        | 90     | 7<br>4 | J. A.          |              | ů.      | ORDER COMPONENTS | HPONENTS     |              |               |
|----------|---------|-------------|-------------|-------------|----------|--------|--------|----------------|--------------|---------|------------------|--------------|--------------|---------------|
| 0        | TYPE    | P0s.        | FLOW        | ANGLE       | COEFF    | SPEED  | Š.     | GAGE           | -            | 5       | l m              | -            | ທ            | 9             |
|          |         |             |             |             |          |        |        |                |              |         |                  |              |              |               |
| <b>4</b> | NI 3L   | 37.         | 0.00        | 58.30       | -0.044   | 5257.  | 0.700  | BG3-1          | 2464.        | 26367.  | 1094.            | 560.         | 286.         | 196.          |
|          |         |             |             |             |          |        |        | BG3-4          | 725.         | 3019    | .0               | 244.         |              | 203.          |
|          |         |             |             |             |          |        |        | BG3-6          | 1224.        | 11751.  | 1119.            | 2994.        | 320          | 250.          |
| <u> </u> | NIN     | FWB         | 00.0        | 58.30       | 1.811    | 7622.  | 0.700  | BG3-1          | 3707.        | 18979.  | 487.             | .909         | ċ            | 436.          |
|          |         |             |             |             | •        |        |        | BG3-3<br>FG3-4 | 3113.        | 15604.  | 341.             | 422.<br>806. | 572.         | 709.          |
|          |         |             |             |             |          |        |        | BG3-6          | 1916.        | 10429   | 1658.            | 1027.        | 1625.        | 1277.         |
| 413      | TEIN    | FWD         | 1.00        | 58.30       | 1,792    | 7622.  | 0,700  | BG3-1          | 3407.        | 12278.  | 472.             | 175.         | ė.           | 390.          |
|          |         |             |             |             |          |        |        | BG3-3          | 3030.        | 9728.   | 1167.            | 253          | 000          | 6/2.          |
|          |         |             |             |             |          |        |        | BG3-6          | 1828.        | 6395.   | 1577.            | 455          | 847.         | 1134.         |
| 41,4     | TEIN    | FWD         | 0.75        | 58.30       | 1.767    | 7622.  | 0.700  | B63-1          | 3392.        | 13370.  | 492.             | 291.         | o            | 360.          |
|          |         |             |             |             |          |        |        | BG3-3          | 3024.        | 10671.  | 1088.            | 231.         | ċ            | 640.          |
|          |         |             |             |             |          |        |        | BG3-4<br>BG3-6 | 918.         | 1649.   | 353.<br>1464.    | 397.         | 308.<br>935. | 809.<br>1071. |
| 41,5     | TEIN    | FWD         | 0.57        | 58.30       | 1.762    | 7622.  | 0.700  | BG3-1          | 3393.        | 13760.  | 439.             | 480          | ó            | 375.          |
|          |         |             |             |             |          |        |        | RG3-3          | 2989.        | 11114.  | 953.             | 260.         | 0 0          | 566           |
|          |         |             |             |             |          |        |        | RG3-6          | 1817.        | 7426.   | 1273.            | 120          | 1655.        | 966.          |
| 4 76     | TEIN    | FWD         | 0.57        | 58.30       | 1.671    | 7430.  | 0.700  | BG3-1          | 3138.        | 14786.  | 182.             | 578.         | o            | 460.          |
|          |         |             |             |             |          |        |        | 863-3          | 2763.        | 12183.  | 808              | . 999        | Ö            | 784.          |
|          |         |             |             |             |          |        |        | 863-4          | 880          | 1527.   | 333.             | 361.         | •            | 1160.         |
| 41.7     | NIMI    | בוחנו       | 75          | 58.30       | 1.440    | 7470   | 0.700  | BUS-6          | 1651         | 8264.   | 1060.            | 14/2.        | 41.          | ¥3¥.          |
| ì        |         |             |             |             |          |        |        | BG3-3          | 2663.        | 11616.  | 774.             | 491.         | ċ            | 763.          |
|          |         |             |             |             |          |        |        | 863-4          | 844.         | 1470.   | 351.             | 332.         | •            | 1108.         |
| 410      | ATAT    | EUD         | •           | 7.          | 677      | 0246   | 002.0  | BG3-6          | 1603         | 7888.   | 1056.            | 1210         | 388.         | 863.          |
| }        |         |             | 3           |             | 700      | •      |        | BG3-3          | 2654.        | 10201.  | 733.             | 367.         | : :          | 796.          |
|          |         |             |             |             |          |        |        | BG3-4          | 846.         | 1311.   | 362.             | 284.         | 174.         | 1168.         |
| 910      | THIN    | Eur         | •           | 40.70       | 273 1    | 02.02  | 002.0  | BG3-6          | 1582.        | 6923.   | 1044.            | 986          | 427.         | 959.          |
| ì        |         | ì           |             | 2           | 100      | . 7227 |        | BG3-3          | 2474.        | 12374.  | 561.             | 474          |              | 923.          |
|          |         |             |             |             |          |        |        | BG3-4          | . 777        | 1324.   | 299.             | 353.         | ċ            | 1514.         |
| •        |         | i           |             | i<br>i      |          | 1      |        | B63-6          | 1482.        | 8389.   | 784.             | 692.         | 315.         | 1161.         |
| 4 1-10   | Z<br>3  | 3           | 6,10        | 28.30       | 1.5/2    | 7230.  | 00/.00 | H63-1          | 2/26         | 1653/   | . 644            | 633.         | • •          | 528.          |
|          |         |             |             |             |          |        |        | 863-4          | .477<br>809. | 1438.   | 33.0             | 317.         | 177.         | 1395.         |
|          |         |             |             |             | . •      |        |        | B63-6          | 1461.        | 9196.   | 919.             | 1087.        | 339.         | 1062.         |
| 4141     | TEIN    | FWD         | 0.57        | 58.30       | 1.556    | 7230.  | 0.700  | BG3-1          | 2703.        | 18522.  | 176.             | 685.         | ċ            | 516.          |
|          |         |             |             |             |          |        |        | BG3-3          | 2434.        | 15262.  | 679.             | 731.         | ċ            | 809           |
|          |         |             |             |             |          |        |        | BG3-6          | 1442.        | 10322.  | 304.<br>864.     | 1212.        | 337.         | 1024.         |
| 4231     | TEIN    | FWD         | 00.0        | 58.30       | -0.034   | 6127.  | 0.800  | E63-1          | 1834         | 173490. | 521.             | 9350         | 1275.        | 1227.         |
|          |         | •           |             |             |          |        |        | BG3-4          | 546.         | 15058   | 1228<br>686      | 2972         | 650.         | 1521.         |
| COTE     | ZERO-VA | LUE ENTRIES | ES IND      | CATE        | ABSENCEO | DATA   |        | BG36           | 979.         | 84283.  | 1207.            | 22919.       | 820.         | 5272.         |

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9 8 P ORDER COMPONENTS 4 250. 386. 96. 330. 330. 3330. 3430. 1120. 221. 222. 236. 231. 1023 TABLE A-V: P-ORDER STRESSES (±kPa), TWIN SCOOP FORWARD INLET 6 23391. 2455. 2652. 2672. 2672. 2672. 2672. 2672. 2702. 2823. 2702. 2702. 2702. 2702. 2702. 2702. 2702. 2702. 2702. 2702. 2702. 2702. 2702. 2702. 2702. 2702. 2702. 2703. 2703. 2704. 2704. 2704. 2706. 2 2 10366 9417 110366 110367 110367 110367 12382 12382 12382 12382 12382 13386 13386 13386 13386 13386 13386 13386 13386 13386 13386 13386 13386 13480 134 871. 1152. 2557. 874. 874. 874. 866. 1186. 2398. 866. 2398. 866. 2398. 867. 1087. 1143. 1143. 686. 1143. 686. 765. 1081. 2293. 2513. 893. 1151. 2896. BLADE GAGE 863-6 863-1 863-3 863-4 863-6 863-1 863-3 863-4 863-6 863-1 863-3 863-4 863-6 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 0.800 PROP SPEED RPM 8459. 8442. 8246. 8058, 8142. 8505. 8246. 8058. 5845. 8058. 8142. 1.430 1.430 POWER COEFF 1.598 1.499 1.497 1.496 1.422 1.749 1.596 1.592 -0.037 1,738 BLADE ANGLE DEG 58.30 58,30 58.30 58.30 58.30 58.30 59.10 59.10 59,10 58.30 58,30 MASS FLOW RATIO 0.75 0.75 1,00 1.00 1.00 0.75 0.57 0.57 1.00 1.00 0.75 0.57 INLET POS. FWD FWD FWI ΞML FWD 380 FE FWD Ē FUD FWD FE 2131 ZIML TEIN ZIBL ZIME TEIN ZIZ TEIN TWIN TEIN ZIM 4210 Νος No e 5 53 424 ğ ş 63 86 429 Š 533 Š

TABLE A-V: P-ORDER STRESSES (±kPa), TWIN SCOOP FORWARD INLET

| INLET                 |       | INLET<br>POS. | MASS | BLADE   | POWER<br>COEFF          | PROP<br>SPEED | MACH<br>NO. | RLADE<br>GAGE                                      |  | -   | P ORDER COMPONENTS                     | HPONENTS                               | :<br>:<br>:<br>:<br>:<br>: |  |
|-----------------------|-------|---------------|------|---------|-------------------------|---------------|-------------|--|--|---|--|--|----------------------------|--|
|                       | ,<br> | RATIO         | _ !  | DEG     |                         | RPA           | <br>        | 1  | -  | 2   | m                                      | 4                                      | ا<br>د                     | 9                                      |
| TWIN FWD 0.57         |       | 0             |      | 59.10   | 1.713                   | 8142.         | 0.800       | 863-1<br>863-3<br>863-4                            | 1781.<br>1400.<br>382.                   | 17903.<br>15911.<br>2783.                     | 675.<br>1777.<br>551.                  | 317.                                   | 0000                       | 208.<br>507.                           |
| TWIN FWD 0.57         |       | 0.57          | _    | 59.10   | 1.635                   | 7938.         | 0.800       | BG3-1<br>BG3-1<br>BG3-3                            | 2014.<br>1630.<br>405.                   | 19203.<br>16746.<br>2646.                     | 310.<br>1390.                          | 32B<br>404                             | 000                        | 273<br>509                             |
| TWIN FWD 0.73         |       | 0.7           | 10   | 59.10   | 1.630                   | 7938.         | 0.800       | 863-6<br>863-1<br>863-3<br>863-4                   | 1925.<br>1659.<br>402.                   | 12099.<br>17973.<br>15476.<br>2521.           | 1787.<br>289.<br>1449.<br>382.         | 332.<br>303.                           | <br>B 0 0 0                | 240.<br>461.<br>447.                   |
| TWIN FWD 1.00         |       |               |      | 59.10   | 1.648                   | 7938.         | 0.800       | BG3-6<br>BG3-1<br>BG3-3<br>BG3-4                   | 799.<br>1857.<br>1639.                   | 11273.<br>16732.<br>14386.<br>2270.           | 1835.<br>237.<br>1484.<br>366.         | 965.<br>330.<br>218.                   | 000<br>000<br>000          | 980.<br>267.<br>479.                   |
| TWIN FWD 1.00         |       | 1.00          | _    | 59.10   | 1.579                   | 7747.         | 0.800       | BG3-1<br>BG3-1<br>BG3-3                            | 1809.<br>1632.<br>425.                   | 15153.<br>12602.<br>2063.                     | 1214.<br>310.                          | 287.<br>267.                           | • • • •                    | 262.<br>308.<br>624.                   |
| TWIN FWD 0.75         |       | 0.75          |      | 59.10   | 1.594                   | 7747.         | 0.800       | BG3-6<br>BG3-1<br>BG3-3<br>BG3-4                   | 900.<br>2019.<br>1746.                   | 8887.<br>16816.<br>14016.<br>2276.            | 1484.<br>0.<br>1272.<br>285.           | 688.<br>306.<br>391.                   | 731.                       | 1231.<br>305.<br>546.                  |
| TWIN FWD 0.57         |       | 0.57          |      | 59.10   | 1.589                   | 7747.         | 0.800       | 863-6<br>863-1<br>863-3<br>863-4                   | 731.<br>2195.<br>1800.<br>445.           | 9873.<br>18150.<br>15232.<br>2419.            | 1296.<br>283.                          | 353.<br>353.                           | 000 E                      | 1306.<br>375.<br>490.<br>646.          |
| E E                   |       | 00.0          |      | 59.10   | -0.052                  | 4890.         | 0.700       | 863-1<br>863-3<br>863-4<br>863-6                   | 2039.<br>1760.<br>557.<br>1078.          | 19230.<br>13689.<br>2359.<br>8054.            | 1044.                                  | 2169.<br>249.<br>2501.                 | 1332.<br>1332.<br>2125.    | 211.<br>195.<br>287.                   |
| TEIN FED 1.00         |       | 9 0           |      | 59.10   | 1.926                   | 7182.         | 0.700       | BG3-3<br>BG3-4<br>BG3-6<br>BG3-1<br>BG3-1<br>BG3-3 | 2687.<br>538.<br>1508.<br>2657.<br>2307. | 23393.<br>2672.<br>15194.<br>18707.<br>14597. | 1291.<br>224.<br>1554.<br>708.<br>294. | 1362.<br>829.<br>2750.<br>643.<br>465. | 322.<br>332.<br>304.       | 738.<br>1352.<br>1299.<br>658.<br>712. |
| TWIN FWD 0.75         |       | 0.75          |      | 59.10   | 1,915                   | 7182.         | 0.700       | 863-6<br>863-1<br>863-3<br>863-4                   | 1389.<br>2751.<br>2318.<br>473.          | 9407.<br>20309.<br>15995.<br>2057.            | 1349.<br>738.<br>1054.<br>317.         | 1029.<br>569.<br>512.<br>631.          | 380<br>303<br>505<br>0     | 1315.<br>778.<br>821.<br>1476.         |
| TWIN FWD 0.57         |       | 0.57          |      | 59.10   | 1.909                   | 7182.         | 0.700       | 863-1<br>863-1<br>863-4<br>863-4                   | 2327.<br>2327.<br>482.                   | 22163.<br>17512.<br>2215.                     | 782.<br>1098.<br>255.                  | 680.<br>820.<br>654.                   | 253.<br>263.<br>10.        | 746.<br>834.<br>1480.                  |
| ZERO-VALUE ENTRIES IN |       |               | ۵    | ICATE A | NDICATE ABSENCE OF DATA | F DATA        |             | !<br>!<br>!  | !<br>!                                   | ;<br>;<br>!                                   |  | ;<br>;<br>!                            | )<br> <br>                 |  |

TABLE A-V: P-ORDER STRESSES (±kPa), TWIN SCOOP FORWARD INLET

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| RUN         | INLET                      | INLET  | MASS          | BLADE   | FOWER                  | PROP    | MACH  | BLABE            |       | <u>a</u> | ORDER COMPONENTS | PONENTS |        |       |
|-------------|----------------------------|--------|---------------|---------|------------------------|---------|-------|------------------|-------|----------|------------------|---------|--------|-------|
| 9           | TYPE                       | P0S.   | FLOW<br>RATIO | ANGLE   | COEFF                  | SPEED   | <br>  | GAGE             | 1     | 2        | 1                | -       | 6      | 9     |
| ;           |                            | !      | !             |         |                        |         |       |                  |       |          | •                |         |        |       |
| 4<br>0.     | N I I                      | FWD    | 0.57          | 59.10   | 1.793                  | 6984.   | 0.700 | BG3-1            | 2679. | 23180.   | .669             | 1078.   | 188.   | 547.  |
|             |                            |        |               |         |                        |         |       | B63-3            | 2279. | 18405.   | 1133.            | 1729.   | ó      | 597.  |
|             |                            |        |               |         |                        |         |       | BG3-6            | 1290. | 12065.   | 1247.            | 2801.   | 200    | 1253. |
| \$          | TEIN                       | FWD    | 0.75          | 59.10   | 1.784                  | 6984.   | 0.700 | BG3~1            | 2533  | 21052.   | 655.             | 1054.   | 236.   | 589.  |
|             |                            |        |               |         |                        |         |       | BG3-3            | 2184. | 16655.   | 915.             | 1430.   | 209.   | 598.  |
|             |                            |        |               |         |                        |         |       | 8.54<br>4.54     | 1250  | 10021    |                  | 2400    | ,<br>, | 1280  |
| 448         | TEIN                       | FWD    | 1.00          | 59.10   | 1.776                  | 6984.   | 0.700 | BG3-1            | 2481. | 18742.   | 591.             | 969.    | 261.   | 630.  |
|             |                            |        |               |         |                        |         |       | BG3-3            | 2154. | 14789.   | 808              | 1052.   | 225.   | 609   |
|             |                            |        |               |         |                        |         |       | BG3-4            | 453.  | 1711.    | 235.             | 482.    | óç     | 1248. |
| 440         | MICH                       | CUD.   | •             | 0       | -                      | ****    | 000   |                  | 1071  | 1177     | 1053             | 101     | 215    | 1.00  |
| )<br>r      | Z<br>1                     | 2      | 3             | 24.10   | 1.0.1                  | 0//1    | 90    | BG3-3            | 1991. | 20302.   | 667.<br>852.     | 986     | 193.   | 364.  |
|             |                            |        |               |         |                        |         |       | BG3-4            | 504   | 1927.    | ċ                | 387.    | ċ      | 841.  |
| •           |                            | í      | ;             |         | ;                      | į       |       | 863-6            | 981   | 13318.   | 960.             | 1768.   | ċ      | 1158. |
| 4440        | 2 3                        | 3      | 0.75          | 59.10   | 1.629                  | 6774.   | 0.700 | BG3-1            | 2348. | 27280.   | 603              | 1056.   | 180.   | 518.  |
|             |                            |        |               |         |                        |         |       | BG3-3            | 2048. | 21905.   | 730              | 1382.   | 231.   | 420   |
|             |                            |        |               |         |                        |         |       | BGS-4            | 517.  | 2081     | 179.             | 514.    | • i    | 1011. |
| 44.1        | TETA                       | FED    | 0.57          | 50.10   | 000                    | 4774    | 0.700 | 503-10<br>1-1-10 | 2400  | 14400    | . KEZ.           | 2418.   | 317.   | 1167. |
| •<br>•<br>• |                            | )<br>} | ì             |         |                        |         |       | 863-3            | 2115. | 24772.   | 836.             | 1537    | 186.   | 200   |
|             |                            |        |               |         | -                      |         |       | BG3-4            | 543.  | 2292.    | ó                | 569.    | Ö      | 809   |
|             |                            | i      |               | ;       | . !                    | !       | ,     | 9-E98            | 986.  | 16327.   | 961.             | 2772.   | ė      | 1185. |
| ř           | 3                          | 3      | 0.5/          | 24.10   | -0.071                 | 4332.   | 0.00  | BG3-1            | 1926. | 6858.    | , and a          | •       | 230.   | 450.  |
|             |                            |        |               |         |                        |         |       | 4-1-1-1          |       | 1120     |                  | • <     | 700    | 700   |
|             |                            |        |               |         |                        |         |       | BG3-6            | 975.  | 3436.    | 483              | 848.    | 700.   | 1110. |
| 432         | TEIN                       | FWD    | 0.57          | 59.10   | 2.085                  | 6668.   | 0.400 | BG3-1            | 3082. | 27641.   | 417.             | 940.    | 179.   | 263.  |
|             |                            |        |               |         |                        |         |       | BG3-3            | 2591. | 22287.   | 828.             | 1194.   | 223.   | 196.  |
|             |                            |        |               |         |                        |         |       | BG3-4            | 744.  | 1721.    | 174.             | 514.    | o į    | 387.  |
| 453         | NIMI                       | FWD    | 0.78          | 01.08   | 2.075                  | 4448.   | 0.400 | BG3-6            | 1131. | 14513.   | 934.             | 2143.   | 268.   | 357.  |
| !           |                            |        |               |         |                        |         |       | BG3-3            | 2455. | 21054.   | 701.             | 912.    | 217.   | 230.  |
|             |                            |        |               |         |                        |         |       | BG3-4            | .869  | 1672.    | ó                | 511.    | •      | 456.  |
| •           | į                          | i      |               |         |                        |         |       | BG3-6            | 1088. | 13699.   | 808              | 1714.   | 235.   | 571.  |
| ***         | 213                        | 93     | 1.00          | 59.10   | 0.00                   | 6668.   | 009.0 | BG3-1            | 2864. | 23653.   | 428.             | 784.    | 209.   | 331.  |
|             |                            |        |               |         |                        |         |       | 7 1 1 1 1 1 1    | . 440 | 17030    | • • • •          |         | 223    | 219.  |
|             |                            |        |               |         |                        |         |       | BC3-4            |       | 12401    | 9                | 404     | ċ      | 462.  |
| 465         | NI 3L                      | FWD    | 1,00          | 59.10   | 000                    | . 450   | 0.400 | B64-1            | 2413  | 20710    |                  |         |        |       |
| •           |                            | 1      |               |         |                        |         |       | BG3-3            | 2316. | 23227    | 1005             | 1565.   | 234    | 232.  |
|             |                            |        |               |         |                        |         |       | BG3-4            | 675.  | 1485.    | ċ                | 552.    | •      | 508.  |
| ;           | :                          | :      | !             | ;       | ,                      | !       |       | BG3-6            | 850.  | 15038.   | 988.             | 2718.   | ċ      | 709.  |
| 400         | ZIBL                       | 3      | 0.75          | 59.10   | 000.0                  | 6459.   | 0.600 | FG3-1            | 2677. | 34747.   | 511.             | 1237.   | 276.   | 304.  |
|             |                            |        |               |         |                        |         | •     | . BG3-4          | 669   | 1749.    |                  | 652.    | 0      | 562.  |
| 1           |                            | 1      |               |         |                        | ,       |       | BG3-6            | 843.  | 17921.   | 945.             | 3297.   | ċ      | 715.  |
| NOT<br>F    | NOTE: ZERO-VALUE ENTRIES I | LUEENT | RIES IND      | ICATE A | NDICATE ABSENCE OF DAT | OF DATA |       |                  |       |          |                  |         |        |       |

TABLE A-V: P-ORDER STRESSES (±kPa), TWIN SCOOP FORWARD INLET

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| INLET | INLET<br>POS. | HASS  | BLADE | POWER                 | FROP<br>SPEED | MACH<br>NO. | BLAKE<br>GAGE | 1     | 4      | !     | COMPONENTS | !<br>!<br>!<br>! |       |
|-------|---------------|-------|-------|-----------------------|---------------|-------------|---------------|-------|--------|-------|------------|------------------|-------|
|       |               | RATIO | DEG   | 1<br>1<br>1<br>1<br>1 | RPH<br>H      |             | 1             | 1     | 2      | m     | 4          | ស                | 9     |
| FWD   |               | 0.57  | 59.10 | 00000                 | 6459.         | 009.0       | BG3-1         | 2741. | 38247. | 510.  | 1521.      | 279.             | 285.  |
|       |               |       |       |                       |               |             | BG3-3         | 2427. | 30468. | 1013. | 2329.      | 265.             | 241.  |
|       |               |       |       |                       |               |             | . BG3-4       | 712.  | 1919.  | ċ     | 790.       | ċ                | 564.  |
|       |               |       |       |                       |               |             | 863-6         | 846.  | 19799. | .066  | 4028.      | ċ                | .889  |
| FWD   |               | 0.57  | 59.10 | 0000                  | 6278.         | 009.0       | BG3-1         | 2454. | 54468. | 541.  | 2473.      | ċ                | 244.  |
|       |               |       |       |                       |               |             | BG3~3         | 2235. | 43207. | 834.  | 5277.      | •                | 483.  |
|       |               |       |       |                       |               |             | BG3~4         | 683.  | 3083.  | 253.  | 1218.      | ċ                | 402.  |
|       |               |       |       | •                     |               |             | FG3-6         | 686.  | 27844. | 741.  | B390.      | ċ                | 1370. |
| gn4   |               | 0.75  | 59.10 | 00000                 | 6278.         | 0.600       | FG3-1         | 2436. | 50038. | 566.  | 2199.      | o                | 188.  |
|       |               | •     | •     |                       |               |             | FG3-3         | 2235. | 39613. | 879.  | 4397.      | ċ                | 443.  |
|       |               |       |       |                       |               |             | FG3-4         | 682.  | 2831.  | 239.  | 1086.      | ċ                | 395.  |
|       |               |       |       |                       |               |             | FG3-6         | 688   | 25507. | 832.  | 7014.      | •                | 1562. |
| FWD   |               | 1.00  | 59,10 | 000.0                 | 6278          | 009.0       | FG3~1         | 2420. | 44236. | 584.  | 1916.      | ċ                | ċ     |
|       |               |       |       |                       |               |             | HG3~3         | 2232. | 34950. | 961.  | 3395.      | ċ                | 409.  |
|       |               |       |       |                       |               |             | BG3~4         | 687.  | 2495.  | 231.  | 933.       | ċ                | 451.  |
|       |               |       |       |                       |               |             | BG3~6         | 676.  | 22471. | 915.  | 5491.      | ċ                | 1755. |
|       |               |       |       |                       |               |             |               |       |        |       |            |                  |       |

. NOTE: ZERO-VALUE ENTRIES INDICATE ABSENCE OF DATA

TABLE A-VI: P-ORDER STRESSES (±kPa), ANNULAR FORWARD INLET

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|                  | 9     |   | 557.           | o     | 1283. | 363.  | 84W   | 0     | 667      |         | 333   | 678.  | 272   | 9 0 N | 473   | 231.    | 202   | 249           | 226.  | ં     | 384.  |         | 276.     | 955   |       | 284.  | 927.  | , ,     | 185   | 212.  | 223   | ċ      | 250   | 191   | 458     | 591   | 078   | 727.  | 813.          | 1554. |                                |
|------------------|-------|---|----------------|-------|-------|-------|-------|-------|----------|---------|-------|-------|-------|-------|-------|---------|-------|---------------|-------|-------|-------|---------|----------|-------|-------|-------|-------|---------|-------|-------|-------|--------|-------|-------|---------|-------|-------|-------|---------------|-------|--------------------------------|
|                  | 2     | ı | • •            | ó     | ö     | •     | ċ     | •     | •        | •       | •     | ö     | ċ     | •     | •     | •       | ċ     | ó             | : :   | •     | o d   | ċ       |          | ċċ    |       | ò     | ċ     | 181     | 365.  | •     | 582   | 172.   | 787   | 411.  | 196.    | •     |       | 283.  | 0 4           | 535.  |                                |
| PONENTS          | 4     |   | •              | ó     | ö     | ċ     | ċ     | ċ     | •        | 207     | .0    | 421.  | 218.  | 404.  | 756.  | 803.    | 1090. | 1707.         | 422.  | 841.  | 1307  | 814.    | 1360.    | 237.  | 795.  | 1227. | 239.  | . 0     | ó     | ċ     | ċ     | ċ      |       | •     | 210.    | 280.  | 000   | 216.  | 312.          | 426.  |                                |
| ORDER COMPONENTS | m     |   | 1652.          | 0     | 1470. | 884.  | 980.  | o i   | ;;       | 418.    | ;     | 501.  | 304.  | . 6   | 816.  | 369.    | 234.  | 344           | 314.  | 632.  | 0 12  | 282.    | 295.     | 0 00  | 208.  | 628.  | • 6   | 876.    | 849.  | ċ     | 719.  | 891.   | 900   | 595.  | •       | 798.  | 120B  | 275.  | 789           | 915.  |                                |
| ō.               |       |   | 1186.          | •     | 375.  | /16.  | B30.  | ė į   | • 4      |         |       | ó     | 415.  |       | 186.  | 8716.   | 6830. | 268.<br>4496. | 6335. | 5122. | 383.  | 12050.  | 9643.    | 469.  | 9176. | 7514. | 716.  | 1851.   | 1736. | 364.  | 1080. | 3140.  | 356.  | 1466. | 1732.   | 1308  | 700   | 1591. | 1350.         | 680.  |                                |
|                  |       |   | 1614.          | 354.  | 369.  | 1447. | 1224. | 619.  | .011     | ó       | •     | o     | ċ     | •     | ••    | 3508.   | 2780. | 792.<br>851.  | 3692. | 2792. | 1055. | 2843    | 2310.    | 732.  | 3127. | 2364. | 944.  | 1784.   | 1490. | 381.  | 321.  | 1089.  | 460.  | 639.  | 2446.   | 1975. | 562   | 3176. | 2342.<br>984. | 1593. |                                |
| BLADE            | GAGE  |   | BG1-1<br>BG1-3 | BG1-4 | BG1-6 | HG3-1 | BG3-3 | BG3-4 | 9191     | RG1-1   | BG1-4 | BG1-6 | BG3-1 | #C?!? | BG3-6 | BG1-1   | BG1-3 | HG1-4         | BG3-1 | BG3-3 | BG3-4 | BG1-1   | BG1-3    | BG1-4 | BG3-1 | BG3-3 | BG3-4 | BG1-1   | BG1-3 | BG1-4 | BG1-6 | F(53-1 | BG3-4 | BG3-6 | BG1-1   | BG1-3 | RG1-6 | B63-1 | BG3-3         | BG3-6 |                                |
| MACH             | 2     |   | 0.610          |       |       |       |       |       | •        | 0.010   |       |       |       |       |       | 0.600   |       |               |       |       |       | 0.610   |          |       |       |       |       | 0.710   |       |       |       | i      |       |       | 0.710   |       |       |       |               |       |                                |
| PROP             | RPH   |   | 4212.          |       | •     |       |       |       | .,,,,    | . 7500  |       |       |       |       |       | 6432.   |       |               |       |       |       | 6234.   |          |       |       |       |       | 5007    |       |       |       |        |       |       | 7258.   |       |       |       |               | 1     | F DATA                         |
| POWER            | COEFF |   | -0.064         |       |       |       |       |       | ,        | 6.143   |       |       |       |       |       | 2.021   |       |               |       |       |       | 1.887   |          |       |       |       |       | -0.048  |       |       |       |        |       | . •   | 1.871   |       |       |       |               | 1     | TE ABSENCE OF DATA             |
| BLADE            | DEG   |   | 29.00          |       |       |       |       |       | 0        | 24.60   |       |       |       |       |       | 29.00   |       |               |       |       |       | 59.00   |          |       |       |       |       | 59.00   |       |       |       |        |       |       | 29.00   |       |       |       |               | •     | ⋖                              |
| MASS             | RATIO |   | 98.0           |       |       |       |       |       | 70       | 0       |       |       |       |       |       | 98.0    |       |               |       |       |       | 0.86    |          |       |       |       |       | 0.86    |       |       |       |        |       |       | 98.0    |       |       |       |               |       | RIESIND                        |
| INLET            | F0S.  |   | FWD            |       |       |       |       |       |          | 3       |       |       |       |       |       | FWD     |       |               |       |       |       | QM4     |          |       |       |       |       | FWD     |       |       |       |        |       |       | · FWD   |       |       | •     |               |       | LUE ENT                        |
| INLET            | TYPE  |   | ANNULAR        |       |       |       |       |       | AMMIN AD | NA CLAR |       |       |       |       |       | ANNULAR |       |               |       |       |       | ANNULAR |          |       |       |       |       | ANNULAR |       |       |       |        |       |       | ANNULAR |       |       |       |               |       | NOTE: ZERO-VALUE ENTRIES INDIC |
| RUN              |       |   | 2154           |       |       |       |       |       | 2160     | 3       |       |       |       |       |       | 2153    |       |               |       |       |       | 215.4   | <b>-</b> |       |       |       |       | 2161    |       |       |       |        |       |       | 216R    |       |       |       |               |       | NOTE                           |

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TABLE A-VI: P-ORDER STRESSES (±kPa), ANNULAR FORWARD INLET

508 311566 111957 1 9 ស ORDER COMPONENTS • 796. 31497. 2457. 2457. 2457. 2467. 2667. 2667. 2797. м 2053. 1603. 1603. 1603. 1603. 1603. 1603. 1603. 175. 2 2151. 744. 744. 744. 744. 767. BLADE GAGE 861-1 861-4 861-4 861-6 863-1 863-3 861-7 861-7 861-7 861-7 861-3 861-4 861-3 861-4 861-6 863-1 863-3 863-4 863-6 861-1 861-6 861-6 861-6 861-6 861-7 861-8 863-8 863-8 863-8 863-8 0.710 0.710 0.810 0.810 0.800 0.800 AACH NO. NOTE: ZERO-VALUE ENTRIES INDICATE ABSENCE OF DATA PROP SPEED RPM 7964. 7145. 6954. 7758. 7565. 1.684 1.598 POWER COEFF -0.049 1.707 1.515 1.801 59.00 29.00 29.00 BLADE ANGLE DEG 59.00 59.00 59.00 MASS FLOW RATIO 0.86 98.0 98.0 0.86 0.86 INLET POS. 3 FWD FWD E 93 3 ANNUL AR ANNULAR ANNULAR ANNULAR ANNULAR ANNULAR INLET 216,4 2172 2133 2174 2163 2121

TABLE A-VI: P-ORDER STRESSES (±kPa), ANNULAR FORWARD INLET

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2056. • ស ORDER COMPONENTS • 1237. 1011. 10 2 808. 2940. 2940. 2946. 1984. 1084. 2086. 208 2222 2223 0.710 0.610 0.610 0.610 0.710 6671. 7277. POWER COEFF 1.868 2.073 1.978 -0.042 1.851 -0.057 59.00 BLADE ANGLE DEG 29.00 29.00 59.00 59.00 MASS FLOW RATIO 0.70 0.70 0.70 0.70 0.70 55 FE Ę 3 3 3 ANNULAR ANNULAR ANNULAR ANNULAR ANNULAR INLET TYPE 2181 2182 2183 218,4 2182 219,1

TABLE A-VI: P-ORDER STRESSES (±kPa), ANNULAR FORWARD INLET

| SUN.        | INLET   | INLET | HASS  | BLADE       | POWER    | PROP     | # ACH | BLADE          |             | <u>د</u><br>ا | P ORDER COMPONENTS | MPONENTS  | <br>    | <br>   <br>   <br> |
|-------------|---|-------|-------|-------------|----------|----------|-------|----------------|-------------|---------------|--------------------|---|---------|--------------------|
|             |   | j.    | RATIO | DEG         |          | RPH      |       | Onoc           | -           | 8             | м                  | •   | S       | 9                  |
|             |   |       |       |             |          |          |       |                |             |               |                    |   |         |                    |
| 2183        | ANNULAR   | FWD   | 0.70  | 29.00       | 1,765    | 7082.    | 0.710 | B61-1          | 1448.       | 2641.         | 454.               | 204.  | 330.    | 530.               |
|             |   |       |       |             |          |          |       | BG1-3<br>BG1-4 | 1446.       | 1954.         | 705                | 208   | 197.    | 462.               |
|             |   |       |       |             |          |          |       | BG1-6          | 819.        | 1261.         | 1103.              | 704   | 263.    | 1424.              |
|             |   |       |       |             |          |          |       | BG3-1          | 2698.       | 2709.         | 440.               | . P44   | 358.    | 1392.              |
|             |   |       |       |             |          |          |       | BG3-3          | 1896.       | 2087.         | 920.               | ċ   | ċ       | 1410.              |
|             |   |       |       |             |          |          |       | BG3-4          | 959.        | 194.          | 392.               | ó   | •       | 1058.              |
|             | ,   |       |       |             |          |          |       | BG3-6          | 1043.       | 1232.         | 1043.              | 269.  | 320.    | 2231.              |
| 219,4       | ANNULAR   | E.    | 0.70  | 29.00       | 1.640    | 6878     | 0.710 | BG1-1          | 1468.       | 3773.         | 360.               | 100<br>100<br>100<br>100<br>100<br>100<br>100<br>100<br>100<br>10 | 243.    | 517.               |
|             |   |       |       |             |          |          |       | 20100          | 1400.       |               | 200                | 2   | •       |                    |
|             |   |       |       |             |          |          |       | BG1-4          | 916.        | 1783.         | . P. O             | 73.4  | 174.    | 1129.              |
|             |   |       |       |             |          |          |       | BG3-1          | 2719.       | 3781.         | 377.               | 306   | 219.    | 671.               |
|             |   |       |       |             |          |          |       | BG3-3          | 1955        | 2984.         | 775.               | 484   | o       | 528                |
|             |   |       |       |             |          |          |       | BG3-4          | 955.        | 226.          | 254.               | 195.  | ċ       | 1093.              |
|             |   |       |       |             |          |          |       | 863-6          | 959.        | 1723.         | 873.               | 555.  | ċ       | 935.               |
| 2201        | ANNULAR   | FED   | 0.70  | 29.00       | -0.043   | 5777.    | 0.810 | BG1-1          | 1013.       | 6968          | 838.               | 361.  | o ·     | ċ                  |
|             |   |       |       |             |          |          |       | BG1-3          | 941.        | 5313.         | 925.               | 503.  | ċ       | • i                |
|             |   |       |       |             |          |          |       | BG1-4          | 340<br>0.00 | 870.          | o į                | ė   | ċ       | 413.               |
|             |   |       |       |             |          |          |       | BG3-10         | 1648.       | 8801.         | . P 94             | 477   | • • • • | 450.<br>10B.       |
|             |   |       |       |             |          |          |       | BG3-3          | 1221.       | 6752.         | 691.               | 670   |         | ò                  |
|             |   |       |       |             |          |          |       | BG3-4          | 474.        | 651.          | 262.               | 183.  | ċ       | 489.               |
|             |   |       |       |             |          |          |       | BG3-6          | 648.        | 3795.         | 522.               | 976.  | 200.    | 453.               |
| 2202        | ANNULAR   | FIED  | 0.70  | 29.00       | 1.671    | 7041.    | 0.800 | BG1-1          | 1120.       | 2429.         | 470.               | 243.  | 578.    | 530.               |
|             |   |       |       |             |          |          |       | 51100          | 673         | 17.20         | - 672              | •   |         |                    |
|             |   |       |       |             |          |          |       | BG1-4          | 964.        | 1212.         | 1967.              | 528.  | 623.    | 1001.              |
|             |   |       |       |             | ٠        |          |       | BG3-1          | 2493.       | 1338.         | 589                | 301.  | 4       | 422.               |
|             |   |       |       |             |          |          |       | BG3-3          | 1533.       | 1030.         | 1069.              | 264.  | 271.    | 396.               |
|             |   |       |       |             |          |          |       | BG3-4          | 971.        | 215.          | 496.               | ò   | 240.    | 530.               |
|             | :   | 1     |       |             |          |          |       | BG3-6          | 1189.       | 732.          | 1399.              | 475.  | 360.    | 877.               |
| 2203        | ANNULAR   | 9     | 0.70  | 29.00       | 1.597    | 7736.    | 0.800 | BG1-1          | 827.        | 2525.         | 427.               | 303   | 485     | 405                |
|             |   |       |       |             |          |          |       | 50113          | 770         | 1027.         | 1350               | 96  | 707     | 0 0                |
|             |   |       |       |             |          |          |       | BG1-6          | 901         | 1119.         | 1624.              | 443.  | 900     | 1002               |
|             |   |       |       |             |          |          |       | BG3-1          | 2195.       | 2027.         | 528                | 257   | 488     | 383.               |
|             |   |       |       |             |          |          |       | BG3-3          | 1390.       | 1683.         | 921.               | 181.  | 270.    | 381.               |
|             | •   |       |       |             |          |          |       | BG3-4          | 860.        | 222           | 428.               | ċ   | ó       | 440.               |
|             | :   | į     |       |             | • •      |          |       | BG3-6          | 1115.       | 1015.         | 1151.              | 224.  | 463.    | 958.               |
| 2204        | ANNULAR   | 3     | 0.70  | 29.00       | 1.486    | 7540.    | 0.800 | · BG1-1        | 787.        | 2358.         | 597.               | 237.  | 456.    | 533                |
|             |   |       |       |             |          |          |       | BG1-3          | 712.        | 2241          | 1110               | 707   | 170     | 1025               |
|             |   | ٠     |       |             |          |          |       | 861-6          | 890.        | 1168.         | 1246.              | 286.  | 307.    | 1055.              |
|             |   |       |       |             |          |          |       | 863-1          | 2132.       | 2328          | 314                | 348   | 391.    | 532                |
|             |   |       |       |             |          |          |       | B63-3          | 1374.       | 1888.         | 1054.              | ò   | 236.    | 658.               |
|             |   |       |       |             |          |          |       | BG3-4          | 849.        | 215.          | 351.               | ċ   | ċ       | 691.               |
| 1           |   |       |       |             |          | 1        |       | BG3-6          | 1044.       | 1207.         | 1270.              | ċ   | .909    | 1352.              |
| i<br>><br>2 | NOIE: ZERO-VALCE ENIRIES INDICAIE ABSENCE OF DATA |       | 25095 | 7. A . R. A | はびたいてた て | 7 UA I A |       |                |             |               |                    |   |         |                    |

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TABLE A-VI: P-ORDER STRESSES (±kPa), ANNULAR FORWARD INLET

| INLET<br>TYPE | INLET<br>FOS.            | MASS<br>FLOW | BLADE<br>ANGLE | FOWER                    | PROP<br>SPEED | MACH<br>ND. | BLADE<br>GAGE                            |               | !             | P ORDER COMPONENTS | OMPONENTS  | ;          | 1<br>2<br>4<br>1 |
|---------------|--------------------------|--------------|----------------|--------------------------|---------------|-------------|--|---------------|---------------|--------------------|------------|------------|------------------|
|               | {                        | KATIO        | DEG            |                          | E dd d        |             |  | -             | 5             | m                  | 4          | <b>6</b>   | •                |
| Œ             | FWD                      | 0.70         | 58.10          | -0.046                   | 4470.         | 0.610       | BG1-1<br>BG1-3                           | 603.          | 1883.         | 1539.              | 209.       | 380.       | 324.             |
|               |                          |              |                |                          |               |             | BG1-4<br>BG1-6                           | 298.<br>1147. | 265.<br>1092. | 1014.              | <i>。</i> 。 | 9.<br>578. | 193.<br>402.     |
|               |                          |              |                |                          |               |             | BG3-1                                    | 1187.         | 3080.         | 1277.              | 217.       | 306.       | 201.             |
|               |                          |              |                |                          |               |             | RG33                                     | 1131.         | 2430          | 1452.              | 205        | 394.       | 423              |
|               |                          |              |                | •                        |               |             | FG3-6                                    | 767.          | 1412.         | 936.               |            | 561.       | 552              |
| ď.            | FWD                      | 0.70         | 58.10          | 1.977                    | 6856.         | 0.610       | BG1-1                                    | 2904.         | 3659.         | 320.               | 228.       | 178.       | 405              |
|               |                          |              |                |                          |               |             | BG1-3                                    | 2267.         | 2773.         | 643.               | óó         | óó         | 406.             |
|               |                          |              |                |                          |               |             | FG1-6                                    | 2511.         | 1837.         | 620.               | 260.       | 218.       | 636.             |
|               |                          |              |                |                          |               |             | BG3-1                                    | 1882.         | 3002.         | 413.               | 393.       | ċ          | 518.             |
|               |                          |              |                |                          |               |             | 1505-150-150-150-150-150-150-150-150-150 | 1816.         | 2411.         |                    | •          | ċ          | 494              |
|               |                          |              |                |                          |               |             | BG3-6                                    | 1663.         | 1383.         | 193                | 316.       | 184        | 480              |
| ī             | FWD                      | 0.70         | 58.10          | 1.871                    | .0999         | 0.610       | BG1-1                                    | 2577.         | 5302.         | 315.               | 450.       | 173.       | 395              |
|               |                          |              |                |                          |               |             | BG1-3                                    | 2004.         | 4167.         | 573.               | 276.       | 0          | 219              |
|               |                          |              |                |                          |               |             | BG1-4                                    | 2017          | 253.          | 201.               |            | 9          | 564              |
|               |                          |              |                | •                        |               |             | BG3-1                                    | 1520.         | 4326.         | 336.               | 232.       | 183.       | 481              |
|               |                          |              |                |                          |               |             | BG3-3                                    | 1542.         | 3512,         | 445.               | 361.       | •          | 243              |
|               |                          |              |                |                          |               |             | FG3-6                                    | 1494.         | 2022          | 38 C               |            |            | 240              |
| ũ             | FWD                      | 0.70         | 58.10          | 1.764                    | 6455.         | 0.610       | BG1-1                                    | 2656.         | 8244.         | 341.               | 577.       |            | 365.             |
|               |                          |              |                | •                        |               |             | BG1-3                                    | 2030.         | 6534.         | 582                | 584.       | ċ          | 188              |
|               |                          |              |                |                          |               |             | BG1-4                                    | 570.          | 330.          | 224.               | •          | ١          | ċ                |
|               |                          |              |                |                          |               |             | BG3-1                                    | 1566.         | 5574.         | 283                | 1023.      | 180        | 450.             |
|               |                          |              |                |                          |               |             | BG3-3                                    | 1602.         | 4615.         | 436.               | 583.       | 0          | ·                |
|               |                          |              |                |                          |               |             | BG3-4                                    | 226.          | 444.          | ٥                  | ò          | ò          | 571.             |
| 4             | Fub                      | 0.70         | 58.10          | -0.034                   | 5253.         | 0.710       | 563-0<br>FG1-1                           | 1310          | 4000          | 1/6                | 84B.       | 191.       | 1227             |
| •             | <u>:</u>                 |              |                |                          |               |             | BG1-3                                    | 1126.         | 2689.         | 690.               |            | 292.       | 0                |
|               |                          |              |                |                          |               |             | BG1-4                                    | 352.          | 456.          | 211.               | ò          | •          | 294              |
|               |                          |              |                |                          |               |             | BG1-6                                    | 1544.         | 1630.         | 661.               | ò          | 568.       | 0 !              |
|               |                          |              |                |                          |               |             | BG3-3                                    | 788.          | 2561.         | 749.               | 90.0       | 248        | 58               |
|               |                          |              |                |                          |               |             | BG3-4                                    | •             | 452.          | ò                  | ó          |            | 286.             |
|               |                          |              |                |                          |               |             | BG3-6                                    | 1021.         | 1338.         | 628.               | 197.       | 222.       | o                |
| _             | FE T                     | 0.70         | 58.10          | 1.761                    | 7518 ←        | 0.710       | RG1-1                                    | 3108.         | 1996.         | 329.               | 268.       | 176.       | 433.             |
|               |                          |              |                |                          |               |             | HG1-3                                    | 2260.         | 1505.         | 347.               | 175.       |            | 684.             |
|               |                          |              |                |                          |               |             | BG1-6                                    | 2792.         | 892.          | 863                | 282        | 444        | 0 0              |
|               |                          |              |                |                          |               |             | BG3-1                                    | 1785.         | 1951.         | 431.               | 190.       |            | 516              |
|               |                          |              |                |                          |               |             | BG3-3                                    | 1613.         | 1711.         | ,<br>10,           | ò          | 194.       | 527              |
|               |                          |              |                |                          |               |             | 4-507                                    | 212.          | 214.          | 23B.               | •          | •          | 796              |
| S             | NOTE: ZERO-VALUE ENTRIES |              | ICATE AL       | INDICATE ABSENCE OF DATA | JF DATA       |             | 0 - 50 0                                 | 4184          | 1014.         | 108/               | 249.       | 1301.      | 1106             |
|               |                          |              |                |                          |               |             |  |               |               |                    |            |            |                  |

TABLE A-VI: P-ORDER STRESSES (±kPa), ANNULAR FORWARD INLET

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NOTE: ZERO-VALUE ENTRIES INDICATE ABSENCE OF DATA

TABLE A-VII: P-ORDER STRESSES (±kPa), NO-INLET

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| INLET<br>POS.                               |
|---|
| RATIO DEG                                   |
| BANE 0.00 59.00 -0.060                      |
|   |
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|   |
| 000   |
| BANE 0:00 59:00 2:094                       |
|   |
|   |
|   |
|   |
| BARE 0.00 59.00 1.984                       |
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|   |
| BARE 0.00 59.00 -0.057                      |
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|   |
| BARE 0.00 59.00 1.860                       |
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|   |
|   |
| ZERO-VALUE ENTRIES INDICATE ABSENCE OF DATA |

| !                  | 9     |        | 1410.         | 3056. | 2278. | 623.  | 892.  | 1882. | 1375. | 920     | 1199. | 2539. | 1745. | 0.42  | 1700  | 1490. | 221.    | 193    | 755.  | 1249. | 227.  | 190.  | 792.  | 1113. | 331.    | 000    | 1410. |       | 674.  | 381.  | 1633. | 310.    | 748.  |       | 1000  | 662.  | 269.  | 1374. | 233     | 787   | 1174  | 252.  | 701   | 568.  | 1004. |                          |
|--------------------|-------|--------|---------------|-------|-------|-------|-------|-------|-------|---------|-------|-------|-------|-------|-------|-------|---------|--------|-------|-------|-------|-------|-------|-------|---------|--------|-------|-------|-------|-------|-------|---------|-------|-------|-------|-------|-------|-------|---------|-------|-------|-------|-------|-------|-------|--------------------------|
|                    | ac l  | 9      | . 0           | •     | 292.  | 207.  | ċ     | Ö     | 234.  | 213.    | ċ     | o ,   | 174.  | ; c   | ċ     |       | •       | ó      | ò     | 335   | •     | ċ     | ٥     | 320.  | 202.    | 2000   | . C   | 269.  | 292   | 175.  | 312.  | 323.    | 238.  | 2,00  | 127   | 362.  | 262.  | 387.  | .442.   | 308   | 100   | 318.  | 458.  | 296.  | 809.  |                          |
| MPONENTS           | 4     | į      | 260.          | •     | 318.  | 465.  | 204   | 187.  | 519.  | 784.    | 444.  | •     | 643   |       | 240   | 1207. | 1276.   | 2436.  | 330   | 3551  | 681.  | 856.  | 190.  | 1251. | 459.    | ,<br>, |       | 100   | 515.  | 349.  | 352.  | 598.    | 492.  | •     |       | 448.  | 252.  | 572.  | 534.    | 619   | 70B.  | 534.  | 553   | 250.  | 755.  |                          |
| P ORDER COMPONENTS |       | Ċ      | 986.          | 322.  | 1206. | ċ     | 903.  | 320.  | 1088. | ò       | 920.  | 275.  | 1220. | 9.55  | 200   | 953.  | 559.    | 1006.  | 192.  | 828   | 624.  | 1076. | 255.  | 921.  | 409.    | 414    | 4400  | 1034  | 2159. | 695.  | 2823. | 289.    | 1655. | 2000  | . 000 | 2111. | 516.  | 2679. | 203     | 1505  | 2221  | 531.  | 1627. | 433.  | 1972. |                          |
| -                  | 2     |        | 973.          | 280   | 721.  | 1108. | 711.  | 273.  | 549.  | 1634.   | 1294. | 249.  | 724.  | 020   | 246   | 539   | 9960    | 8105.  | 877.  | 4573  | 4434. | 3612. | 472.  | 2225. | 784.    |        | 260.  | 664.  | 578.  | 394.  | 702.  | 624.    | 643   | 2/17  | 010   | 775.  | 359,  | 885.  | 614.    | 1000  | 472   | 670.  | 678.  | 366.  | 523.  |                          |
|                    | -     | ç      | 1735.         | 485.  | 1196. | 1559. | 1435. | 425.  | •     | 1544.   | 1615. | 482.  | 1072. | 1200  | 40.4  |       | 1395.   | 1490.  | 368   | 1260. | 1306. | 1485. | 468.  | 3/6.  | 1636.   | 10171  | 1223  | 1609. | 1579. | 467.  | 408   | 1615.   | 1621. |       | 1474  | 1451. | 408.  | 398.  | 1611.   | 727   | 1377. | 1477. | 1441. | 411.  | 383,  |                          |
| BLADE              | UNDE  | ţ      | BG1-3         | BG1-4 | BG1-6 | BG3-1 | BG3-3 | BG3-4 | 863-6 | BG1-1   | BG1-3 | BG1-4 | BG1-6 | 1-204 | 4-200 | BG3-6 | RG1-1   | BG1-3  | BG1-4 | BG1-6 | BG3-1 | BG3-3 | BG3-4 | B63-6 | BG1-1   | 50113  | BG1-4 | BG3-1 | BG3-3 | BG3-4 | BG36  | B61-1   | BG1-3 | 4-10d | BG 71 | BG3-3 | B63-4 | BG36  | BG1-1   | HG1-3 | RG1 A | BG3-1 | BG3-3 | BG3-4 | BG3-6 |                          |
| HACH               | 2     | 6      | 2             |       |       |       |       |       |       | 0.700   |       |       |       |       | •     |       | 0.800   |        |       |       |       |       |       |       | 0.800   |        |       |       |       |       |       | 0.800   |       |       |       |       |       |       | 0.800   |       |       |       |       |       |       |                          |
| PROP               | RPH   | 9      |               |       |       |       |       |       |       | 6948.   |       |       |       |       |       |       | 5981.   | ·<br>! |       |       |       |       |       | !     | 8165.   |        |       |       |       |       |       | 7961.   |       |       |       |       |       |       | 7770.   |       |       |       |       |       | 1     | JF DATA                  |
| POWER              | COEFF |        | 1.138         |       |       |       |       |       |       | 1.624   |       |       |       |       |       |       | -0.057  |        |       |       |       |       |       |       | 1.615   |        |       |       |       |       |       | 1.510   |       |       |       |       |       |       | 1.423   |       |       |       |       |       | !     | NDICATE ABSENCE OF DATA  |
| BLABE              | DEG   | G<br>G | 24.00         |       |       |       |       |       | ,     | 29.00   |       |       |       |       |       |       | 59,00   |        |       |       |       |       |       |       | 29.00   |        |       |       |       |       |       | 29.00   |       |       |       |       |       |       | 29.00   |       |       |       |       |       |       | ICATE AI                 |
| MASS               | RATIO | 6      | 3             |       |       |       |       |       |       | 0.00    |       |       |       |       |       |       | 00.0    |        |       |       |       |       |       | ,     | 0.00    |        |       |       |       |       |       | 0.00    |       |       |       |       |       |       | 00.0    |       |       |       |       |       |       | _                        |
| INLET              |       | 44     | DUNE          |       |       |       |       |       |       | BARE    |       |       |       |       |       |       | BARE    |        |       |       |       |       |       |       | BARE    |        |       |       |       |       |       | BARE    |       |       |       |       |       |       | BARE    |       |       |       |       |       |       | OEENT                    |
| INLET              | 1176  | , T.   | ב י<br>פרולים |       |       |       |       |       |       | AXI-SYM |       |       |       |       |       |       | AXI-SYM |        |       |       |       |       |       |       | AXI-SYM |        |       |       |       |       |       | AXI-SYM |       |       |       |       |       |       | AXI-SYM |       |       |       |       |       |       | NOIE: ZERO-VALUE ENTRIES |
| N C                | .02   | Ş      | 3             |       |       |       |       |       | ì     | 20,4    |       |       |       |       |       |       | 211     |        |       |       |       |       |       |       | 2175    |        |       |       |       |       |       | 213     |       |       |       |       |       |       | 21,4    |       |       |       |       |       |       |                          |

TABLE A-VII: P-ORDER STRESSES (±kPa), NO-INLET

PAGE 3 OF 4 9 786. 1397. 0. 1860. 367. 631. 0. Ð P ORDER COMPONENTS 602. 603. 603. 603. 703. m . . 2530 19500 11115 11156 11115 11115 11115 11115 11115 11115 11117 11 BLADE GAGE 863-1 863-4 863-4 863-6 861-3 861-3 861-4 863-1 863-1 861-4 861-4 861-4 861-4 861-4 863-1 863-4 863-4 009.0 009.0 AČE. NOTE: ZERO-VALUE ENTRIES INDICATE ABSENCE OF DATA 7655. 4596. 6972. 1.726 1.623 POWER COEFF 1.875 -0,033 -0.046 1.954 58.00 58.00 58.00 58.00 58.00 58.00 58.00 0.00 MASS FLOW RATIO 0.00 0.00 0.00 BARE BARE BARE BARE AXI-SYM AXI-SYM AXI-SYM AXI-SYM AXI-SYH AXI-SYM AXI-SYH

223

22,4

234

225

231

233

ည က

TABLE A-VII: P-ORDER STRESSES (±kPa), NO:INLET

| B276.<br>B070.  | 1,415 | 0 0         | 58.5   | 0.00 58.0  | -  |
|---|-------|-------------|--|--|--|
| B03-4<br>B03-4<br>B03-3<br>B01-4<br>B01-4<br>B01-4<br>B03-3<br>B03-4<br>B03-4<br>B03-4<br>B03-4<br>B03-1<br>B03-1<br>B03-1<br>B03-1<br>B03-1<br>B03-1<br>B03-1<br>B03-1<br>B03-1<br>B03-1 | 0.800 | 0 0 0 0     | 0.0000000000000000000000000000000000000                  | 00 58.00 1.415 8276. 0.800<br>00 58.00 1.327 8070. 0.800<br>INDICATE ABSENCE OF DATA | 00 58.00 1.415 8276.<br>00 58.00 1.327 8070. |
|   | 8076. | 1.327 8070. | 58.00 1.327 8070.  |  |  |
| . 0 0.  |       |             | AXI-SYH BARE  AXI-SYH BARE  ID DATA ###  ZERO-VALUE ENTI | AXI-SYH AXI-SYH ID DATA ***  |  |